CE Technical File

Lifetime Adjustable Soccer Goal Model 90046 - The Lifetime 7 ft. x 5 ft. Adjustable Soccer Goal features a heavy-duty nylon net (black), powder coated steel frame (silver), and a folding design for transportation and storage. It is fully assembled and adjusts to three different sizes.

- **How the product is manufactured (Pages 4 - 24)**
- **How the product conforms to the relevant national standards (Pages 26)**
- **Addresses of manufacture and storage places (Pages 28)**
- **Design and manufacture of the product. (Pages 30-32)**

How the product is manufactured

90046 written work instruction

2020.10.15

1050600 Formed Tubing, Inside Vertical(**PD0592-509**)

1	

This is tooling for hole punch

1-2	

This is feature.

1-3	

put it in feature for checking the hole location.

1050585 Formed Tubing, Outside Top Bar(PD0592-801)

1

This is tooling for hole punch

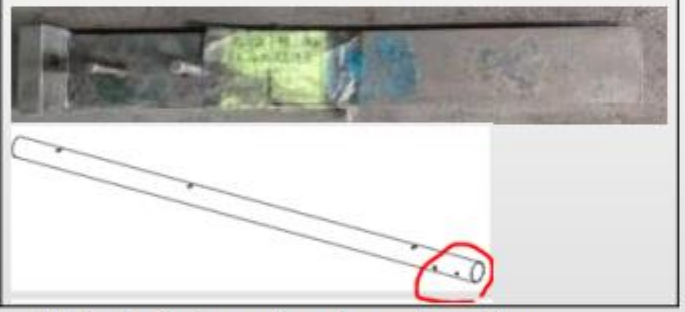
2

This is tooling for hole punch

3

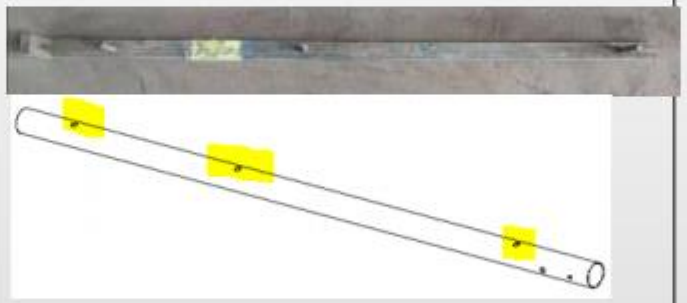
This is tooling for hole punch

1-1



This is feature for above location.

2-1



This is feature for above location.

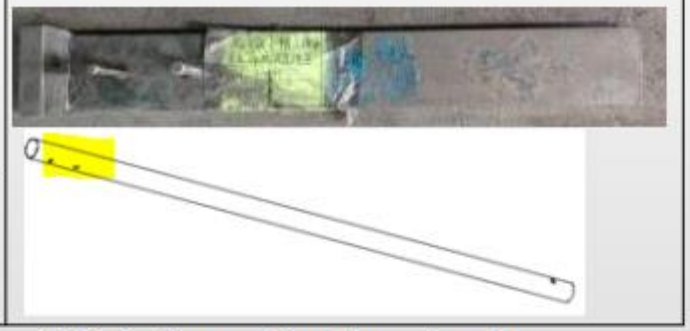
1-2

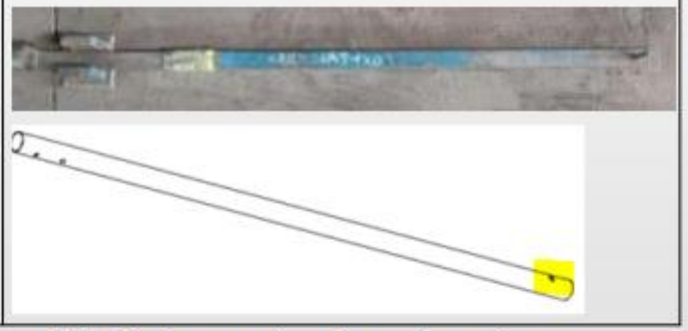
put it in feature for checking the hole location.

2-2

put it in feature for checking the hole location.

1050599 Formed Tubing, Inside Top Bar(PD0592-618)

1	
	This is tooling for hole punch
1-1	
	This is feature for above location.
1-2	
	put it in feature for checking the hole location.

2	
	This is tooling for hole punch
2-1	
	This is feature for above location.
2-2	
	put it in feature for checking the hole location.

1050603 Tubing, Round, MS, 38.1mm x 896.87mm, 18GA(PD0592-514)

1	

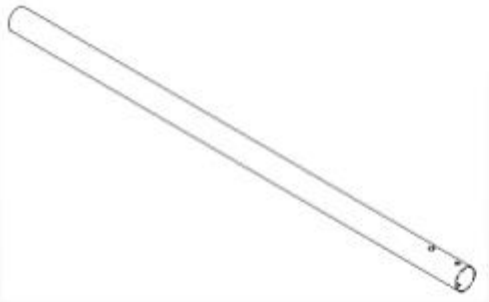
This is tooling for hole punch

1-2	

This is feature

1-3	

put it in feature for checking the hole location.



1050602 Tubing, Round, MS, 38.1mm x 780.72mm, 1.2mm(PD0592-510)

1	

This is tooling for hole punch

2	

This is tooling for hole punch

1-1	

This is feature

2-1	

This is feature

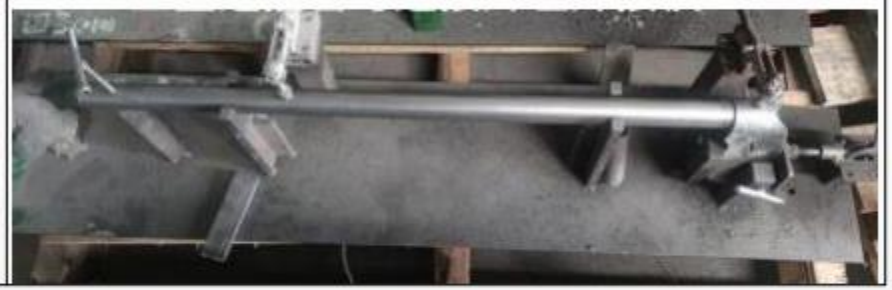
1-2	

put it in feature for checking the hole location.

2-2	

put it in feature for checking the hole location.

1173308 Weldment, Left Vertical Support, Upper,(SG1601-005)

1	

This weldment feature.

1-2	

This is weldment.

1-3	

This is weldment area.

1173309 Weldment, Right Vertical Support, Upper(SG1601-010)

1	

This weldment feature.

1-2	

This is weldment.

1-3	

This is weldment area.

1173310 Weldment, Left Vertical Support, Lower(SG1601-015)

1	

This weldment feature.

1-2	

This is weldment.

1-3	

This is weldment area.

1173311 Weldment, Right Vertical Support, Lower(SG1601-020)

1	

This weldment feature.

1-2	

This is weldment.

1-3	

This is weldment area.

1173312 Weldment, Left Horizontal Support(SG1601-025)

1	

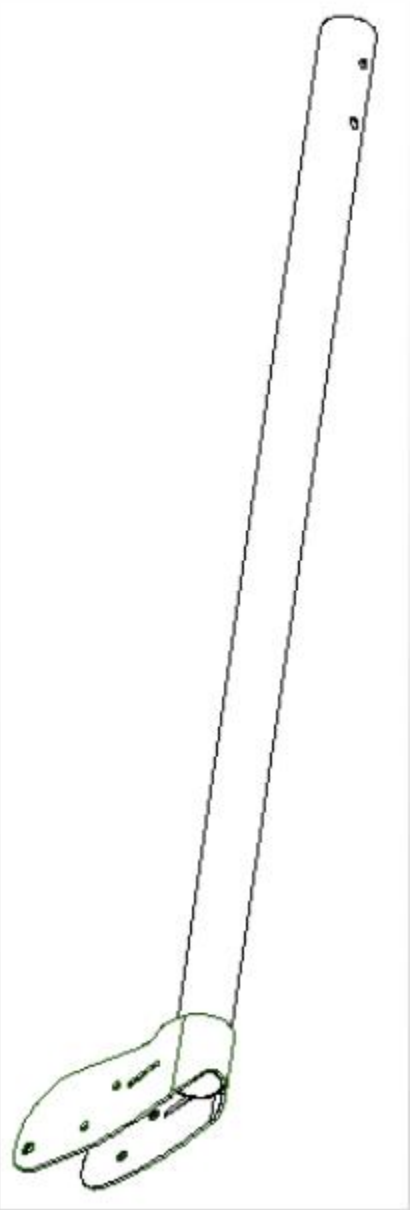
This weldment feature.

1-2	

This is weldment.

1-3	

This is weldment area.



1173313 Weldment, Right Horizontal Support(SG1601-030)

1	

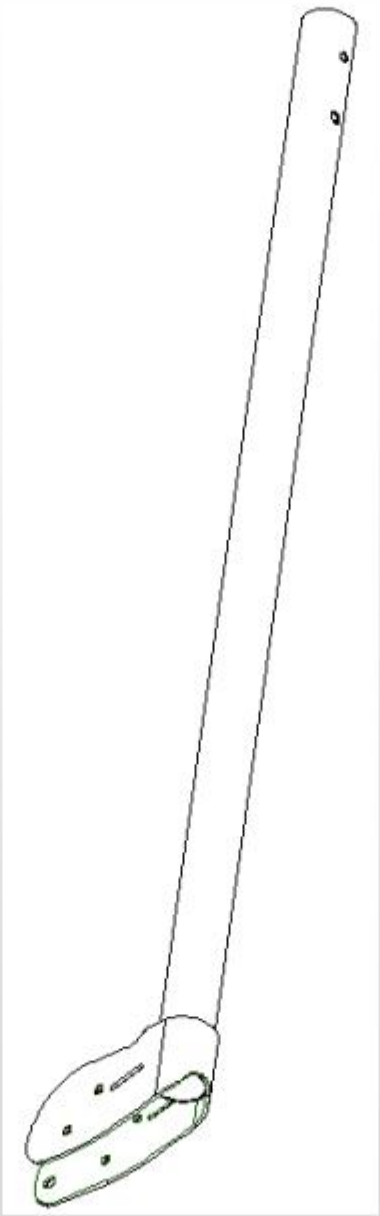
This weldment feature.

1-2	

This is weldment.

1-3	

This is weldment area.



Packaging

EVER SUNNY CREATIVE CO.

Client: Lifetime
Style : 90046
Description: Small Soccer Goal
Shipping ctn size: 47.64" X 10.63" X 7.1"/
121 x 27 x 18CM/2.08'
Gross Weight: 15KG

Factory: DONG GUAN L''S GIANT METAL PRODUCTS CO

Individual Product View

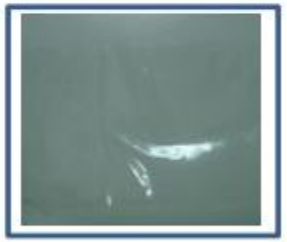
General Information- BOM LIST

-1x 1175437, Assembly, 7' x 5' Soccer Goal, Silver
-2x 1052471 A.A Strap, 1.3" x 30.8", Black
-5x 1061789 A.A Stake, Soccer Goal
-12x 1052470 A.A Strap, 1.3" x 8.5", Black
-1x 1060704 A.A Bag, Black Opaque Fabric, 2.2" x 10"
-1x 1058565 A.A Box Label, 90046
-1x1058566 A.A Box, Top, 46-1/16" x 10" x 6-5/8", Printed
-1x 1057773 A.A Box, Bottom, 45-11/16" x 9-3/8" x 6-5/8"
-5x 1176203, Foam, PS, 165mm x 110mm x 50.8mm
-2x 1176204, Foam, PS, 185mm x 90mm x 50.8mm
-1x 1062323 D.A Instruction, Manual, 90046
-1X1140667 A.A Sticker, Patent, No Sequence
-1x1187514, Sticker, Product ID, Green, China, Patent
-0.03x 1056162 A.A Adhesive, Glue
1170979, Sticker, Marketing, CE Marking
1202201, Sticker, Marketing, Prop 65
1207710, Sticker, Marketing, Lifetime Europe Address

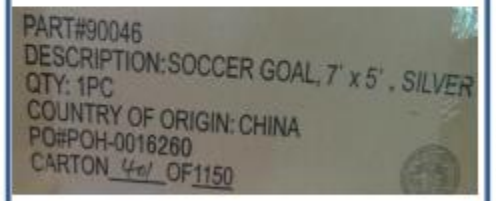
OUTSIDE CARTON VIEW

PART#1058566-BOX.
7X5 SOCC 3-LANG

PART#1058565.LABEL.
90046 ENG



PART#1140667
Sticker, Patent, No Sequence



QUALITY CHECKING POINTS

1. CHECK CARTON SIZE – JUST ALLOW ± 3% TOLERANCE
2. CHECK CARTON QUALITY – MUST BE SAME AS APPROVAL SAMPLE
3. CHECK TAPE QUANTITY– 4PCS IN FRONT, 2PCS AT SIDE
4. CHECK CARTON LABEL
   - ALL LABELS MUST BE PLACED ON CORRECT POSITION & STUCK WELL.
   - ALL LABELS MUST BE WITH CORRECT INFORMATION & SIZE.
   - UPC NO. MUST BE READABLE & SCANNED CORRECTLY.
5. CHECK CARTON MARKING – THE PRINTING MUST BE CORRECT AND READABLE.
6. CHECK CARTON SURFACE – MUST BE CLEAN AND NO DAMAGE.

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1. 測量紙箱尺寸.正負不可超過3%
2. 紙箱品質必須跟核可樣一樣
3. 正側面4 條封箱膠帶.側面2條封箱膠帶
4. 所有貼標需貼在正確位置.貼牢
   核對貼標尺寸和內容是否正確
   掃描電腦標是否正確
5. 核對麥頭和內容是否正確 .只印底部一面.
6. 紙箱需清潔,不可有破損

PACKING STEP

1X PART#1058566 Box, Top, 46-1/16" x 10" x 6-5/8", Printed

Step 1:Take out cover

1X PART#1062323 Instruction, Manual, 90046

Step 2: Take out instruction

QUALITY CHECKING POINTS

1. CHECK TOP BOX - SIZE SHOULD BE CORRECT, ALSO CAN'T BE BROKEN OR DAMAGE.
2. SOCCER GOAL SHOULD BE FOLDED CORRECTLY

1. 測量天盒尺寸.不可破損
2. 按客人包裝要求折疊方式擺放部件

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1. INSTRUCTION SHEETS MUST BE SAME AS CLIENT DOCUMENT.
2. PAGES PRINTING MUST BE CORRECT AND READABLE、CLEAR

1. 仅需1本說明書，內容同客人檔案，
2. 內頁印刷要清晰，整潔，裝訂不可有松脫現象。

PACKING STEP

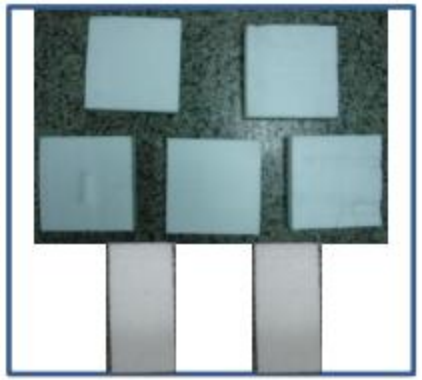
Step 3:Take out Stake bag

1X PART#1060704
Bag, Black Opaque Fabric, 2.2" x 10"

5X PART# 1061789
Stake, Soccer Goal

6X PART#1052470
Strap, 1.3" x 8.5", Black

Step 4: Take out foam



5XPART# 1176203, Foam, PS, 165mm x 110mm x 50.8mm

2x PART# 1176204, Foam, PS, 185mm x 90mm x 50.8mm

QUALITY CHECKING POINTS

1. CHECK SIZE
2. CHECK QUANTITY
3. CHECK PLATING QUALITY,5% /24 HOURS SALT SPRAY TEST

1. 测量尺寸
2. 数量要正确
3. 检验电镀品质,通过5%盐雾测试 24小时

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1. CHECK STYROFOAM – SIZE SHOULD BE CORRECT, ALSO CAN'T BE BROKEN.

保麗龍尺寸需正確.不可破損

PACKING STEP

2x PART#1052471
Strap, 1.3" x 30.8",
Black

Step 5:Take out Velcro strap

1x PART#1057773 Box, Bottom, 45-11/16" x 9-3/8" x 6-5/8"

Step 6: Take out soccer goal

QUALITY CHECKING POINTS

2.PCS **VELCRO STRAP.LONG** - SIZE SHOULD BE CORRECT,

2pcs长绑带，尺寸正确. 粘性要好

1.CHECK BOTTOM BOX - SIZE SHOULD BE CORRECT, ALSO CAN'T BE BROKEN OR DAMAGE.
2. BOTTOM BOX SHOULD BE STAPLED

1. 测量地盒尺寸.不可破損
2. 地盒需打釘.天盒不用打釘

LABEL CHECKING

1x PART#1140667
Sticker, Patent, No
Sequence

QUALITY CHECKING POINTS

1. CHECK SIZE
2. PLACE ON CORRECT POSITION AND STICK WELL .
3.ID# SHOULD BE UPDATE ACCORDING TO SHIP DATE
1. 测量尺寸
2. 貼在正確位置.貼牢
3. 日期标需随出货日作相应变更

1x PART#1058565
LABEL.90046ENG

1. CHECK SIZE
2. UPC CODE & NUMBER MUST BE CLEAR & READABLE.
3. SCAN THE UPC LABLE
4. PLACE ON CORRECT POSITION AND STICK WELL .

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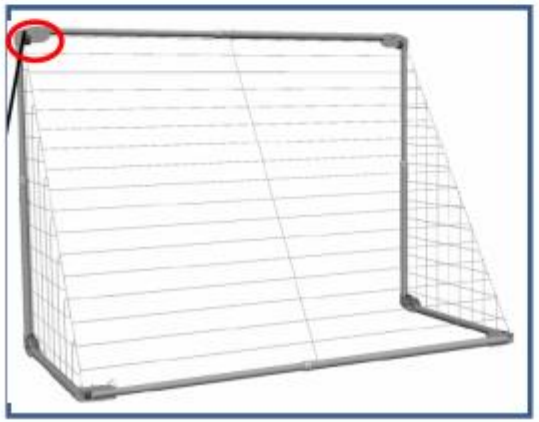
1. 测量尺寸
2. 條碼及號碼需清晰
3. 條碼掃描需正確
4. 貼在正確位置.貼牢



1187514, Sticker,
Product ID, Green,
China, Patent

1.BLACK LABEL,CHECK SIZE
2.PLACE ON CORRECT POSITION AND STICK WELL
3. ID# SHOULD BE UPDATE ACCORDING TO SHIP DATE
1. 绿底白字贴标，尺寸需正确
2.貼在正确位置，貼牢
3.日期标需随出货日作相应变更

LABEL CHECKING

2x PART#1058568
STICKER,LIFETIME LOGO

QUALITY CHECKING POINTS

LIFETIME LOGO PLACE ON CORRECT POSITION AND STICK WELL .

LIFETIME LOGO需贴正.不可破损.

ASSEMBLY PRODUCT CHECKING

QUALITY CHECKING POINTS

1. CHECK SIZES
2. CHECK ASSEMBLY, SCREWS CAN'T BE LOOSE
3. CHECK COATING, CAN'T BE SCRATCHED.
4. ALL STRAPING SHOULD BE ON CORRECT POSITION.
5. BIG AND SMALL TUBE SHOULD BE ASSEMBLED ON CORRECT POSITON.
6. WHITE LINE SHOULD BE SEWED ON CORRECT POSITON
7. CHECK WELDING
8. ADJUSTABLE FUNCTION SHOULD BE OK.

---

1. 测量尺寸
2. 所有螺母需鎖緊.插銷彈珠需彈出
3. 避免括傷 .不可有發黃.氣泡.烤漆漏底.針孔.桔皮或過厚流等情況並且注意烤漆的附著力.
4. 所有綁帶的方式及位置均按客人要求. 网子的裝配不可出錯
5. 组装时正面看粗管在左边.细管在右边.
6. 网子组装时正面看白线在右边.白色线的位置竖着数是4和9. 由底端向上数是3和5.
7. 所有管與U型鐵片焊接時一定要焊接到位.
8. 调节功能要ok.

General checking for coating:

1. Cross hatch test
2. Thick of coating:80~120
3. raw edge, sand grain, scratch is unacceptable
4. Color should be same as sample

对烤漆部件的检验：

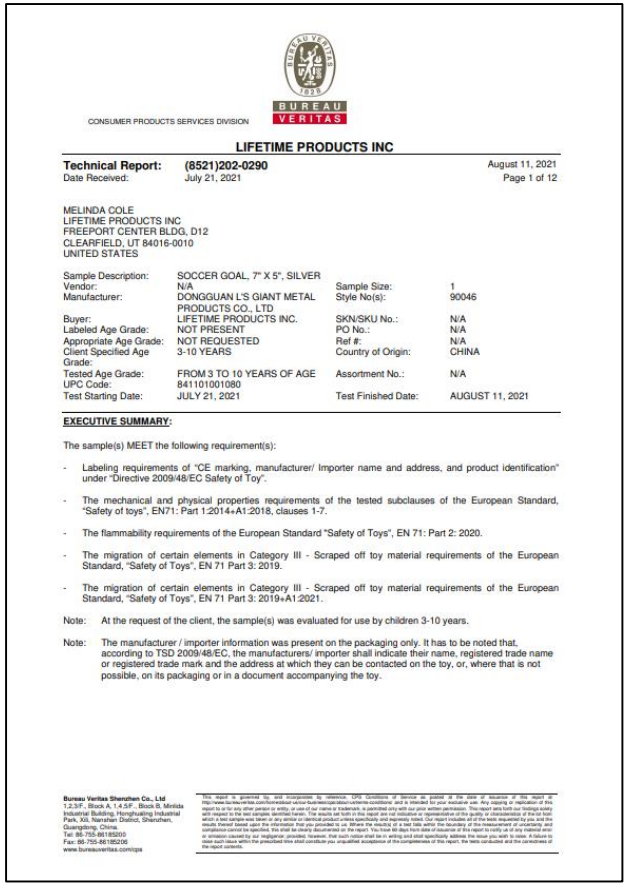
1. 需过百格.硬度测试
2. 烤漆厚度为80~120
3. 毛边，漆渣，漏底，刮伤不可接受
4. 烤漆色需同确认样

How the product conforms to the relevant national standards

Directive 2009/48/EC, Harmonized standards

EN71 Part 1:2014+A1:2018, Safety of toys: Mechanical and physical properties
EN71 Part 2: 2020 Safety of Toys (Flammability)
EN71 Part 3:2019 Migration of Certain Elements
EN71 Part 8:2018 General Requirements
REACH EC No 1907/2006 - SVHC

Third Party Test Report



CONSUMER PRODUCTS SERVICES DIVISION

BUREAU VERITAS

LIFETIME PRODUCTS INC

Technical Report: **(8521)202-0290** August 11, 2021
Date Received: July 21, 2021 Page 1 of 12

MELINDA COLE
LIFETIME PRODUCTS INC
FREEPORT CENTER BLDG, D12
CLEARFIELD, UT 84016-0010
UNITED STATES

Sample Description:	SOCCER GOAL, 7" X 5", SILVER		
Vendor:	N/A	Sample Size:	1
Manufacturer:	DONGGUAN L'S GIANT METAL PRODUCTS CO., LTD	Style No(s):	90046
Buyer:	LIFETIME PRODUCTS INC.	SKN/SKU No.:	N/A
Labeled Age Grade:	NOT PRESENT	PO No.:	N/A
Appropriate Age Grade:	NOT REQUESTED	Ref #:	N/A
Client Specified Age Grade:	3-10 YEARS	Country of Origin:	CHINA
Tested Age Grade:	FROM 3 TO 10 YEARS OF AGE	Assortment No.:	N/A
UPC Code:	841101001080		
Test Starting Date:	JULY 21, 2021	Test Finished Date:	AUGUST 11, 2021

EXECUTIVE SUMMARY:

The sample(s) MEET the following requirement(s):

- Labeling requirements of "CE marking, manufacturer/ Importer name and address, and product identification" under "Directive 2009/48/EC Safety of Toy".
- The mechanical and physical properties requirements of the tested subclauses of the European Standard, "Safety of toys", EN71: Part 1:2014+A1:2018, clauses 1-7.
- The flammability requirements of the European Standard "Safety of Toys", EN 71: Part 2: 2020.
- The migration of certain elements in Category III - Scraped off toy material requirements of the European Standard, "Safety of Toys", EN 71 Part 3: 2019.
- The migration of certain elements in Category III - Scraped off toy material requirements of the European Standard, "Safety of Toys", EN 71 Part 3: 2019+A1:2021.

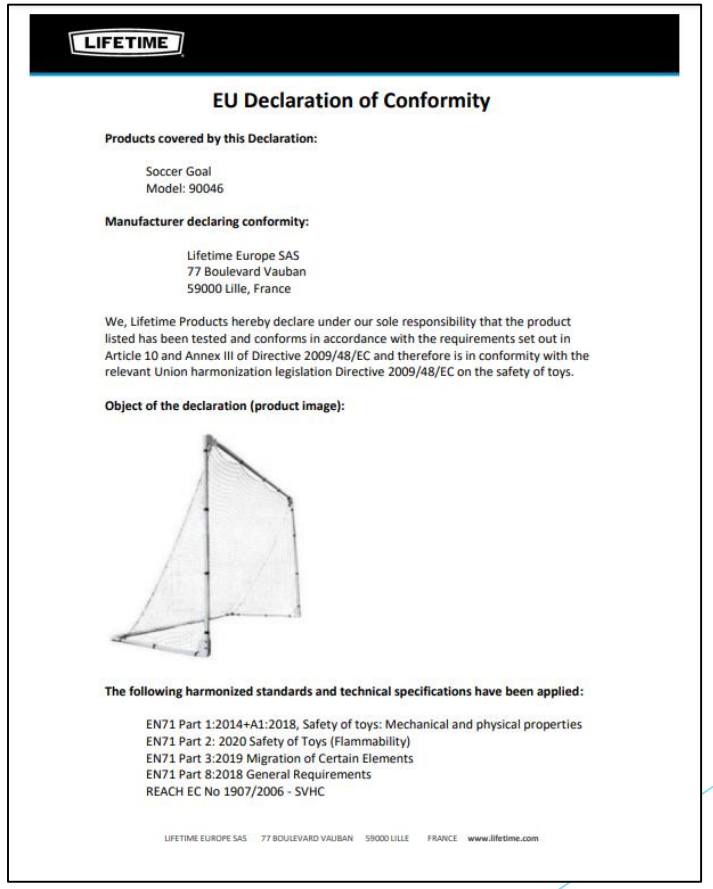
Note: At the request of the client, the sample(s) was evaluated for use by children 3-10 years.

Note: The manufacturer / importer information was present on the packaging only. It has to be noted that, according to TSD 2009/48/EC, the manufacturers/ importer shall indicate their name, registered trade name or registered trade mark and the address at which they can be contacted on the toy, or, where that is not possible, on its packaging or in a document accompanying the toy.

Bureau Veritas Shenzhen Co., Ltd
1,2,3/F., Block A, 1,4,5/F., Block B, Minlida Industrial Building, Honghualing Industrial Park, Xili, Nanshan District, Shenzhen, Guangdong, China.
Tel: 86-755-86185200
Fax: 86-755-86185206
www.bureauveritas.com/cps

This report is governed by, and incorporates by reference, GPS Conditions of Service as posted at the date of issuance of this report at http://www.bureau-veritas.com/home/about-us/our-business/specialisms/scheme-conditions/ and is intended for your exclusive use. Any copying or replication of this report to or for any other person or entity, or use of our name or trademark, is permitted only with our prior written permission. This report sets forth our findings solely with respect to the test samples identified herein. The results set forth in this report are not indicative or representative of the quality or characteristics of the lot from which such samples were taken or of any other product or service provided by us to the client or any other party. We assume no liability for any decisions made or results thereof based upon the information that you provided to us. Where the result(s) of a test falls within the boundary of the measurement of uncertainty and compliance cannot be specified, this shall be clearly documented on the report. You have 60 days from date of issuance of this report to notify us of any material error or omission caused by our negligence; provided, however, that such notice shall be in writing and shall specifically address the issue you wish to raise. A failure to raise such issue within the prescribed time shall constitute you unqualified acceptance of the completeness of this report, the tests conducted and the correctness of the report contents.

Declaration of Conformity



LIFETIME

EU Declaration of Conformity

Products covered by this Declaration:

Soccer Goal
Model: 90046

Manufacturer declaring conformity:

Lifetime Europe SAS
77 Boulevard Vauban
59000 Lille, France

We, Lifetime Products hereby declare under our sole responsibility that the product listed has been tested and conforms in accordance with the requirements set out in Article 10 and Annex III of Directive 2009/48/EC and therefore is in conformity with the relevant Union harmonization legislation Directive 2009/48/EC on the safety of toys.

Object of the declaration (product image):

The following harmonized standards and technical specifications have been applied:

EN71 Part 1:2014+A1:2018, Safety of toys: Mechanical and physical properties
EN71 Part 2: 2020 Safety of Toys (Flammability)
EN71 Part 3:2019 Migration of Certain Elements
EN71 Part 8:2018 General Requirements
REACH EC No 1907/2006 - SVHC

LIFETIME EUROPE SAS 77 BOULEVARD VAUBAN 59000 LILLE FRANCE www.lifetime.com

Addresses of manufacture and storage places

Manufacture

DONG GUAN L''S GIANT METAL PRODUCTS CO., LTD (Lai's)
NO.412, SOUTH TANGXIA AVE,TANGXIA TOWN
DONGGUAN,GUANGDONG PROVINCE, CHINA

Storage Places

Hellmann Worldwide Logistics Limited
Unit 1, Burton Gateway Road
Barton Under Needwood
Burton upon Trent
DE13 8FL
United Kingdom

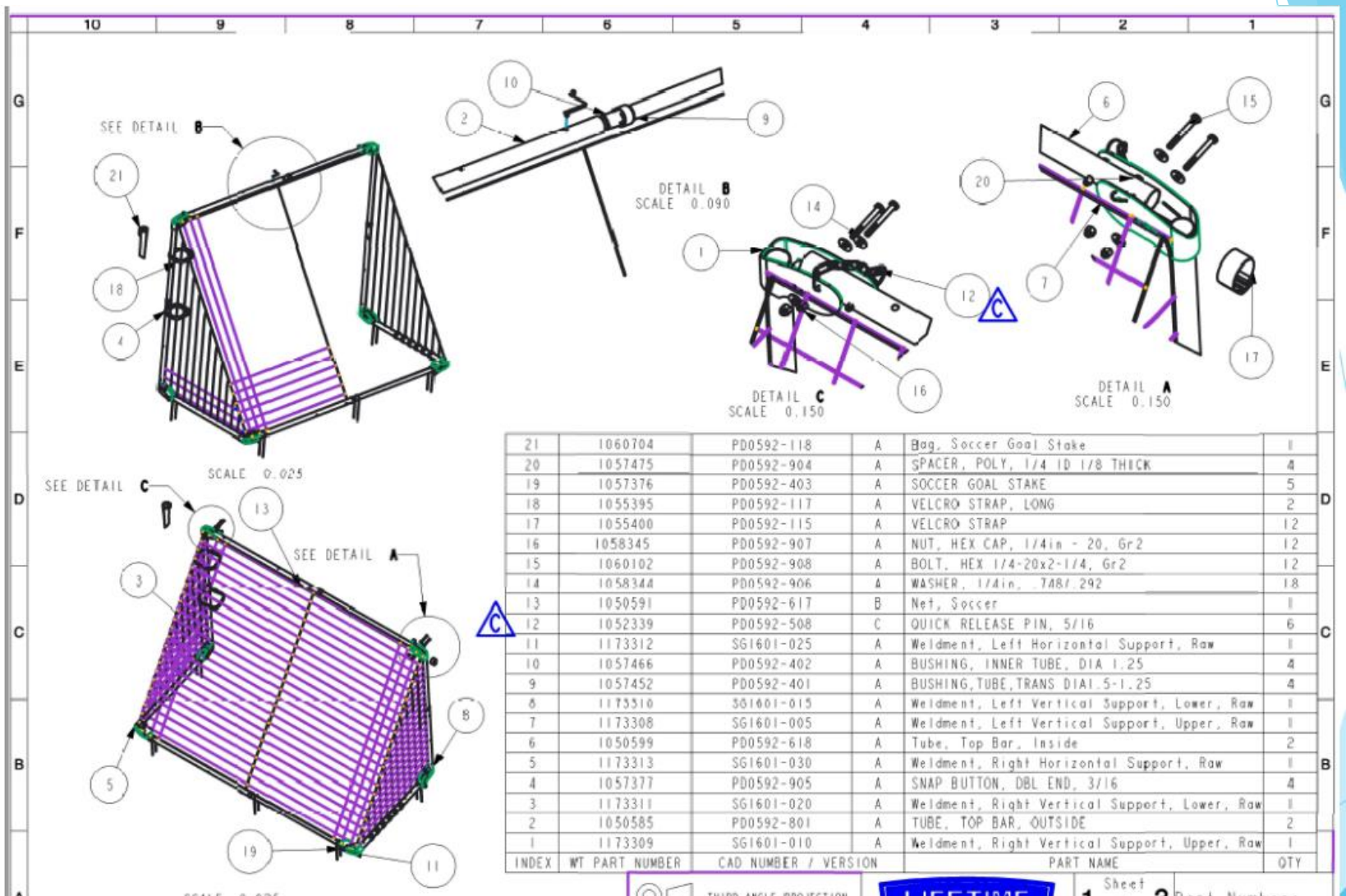
LNP
7 Rue Raoul Follereau, 59390 Lys -lez -Lannoy
FRANCE

Lifetime Products
Freeport Center Clearfield, UT 84016,
United States

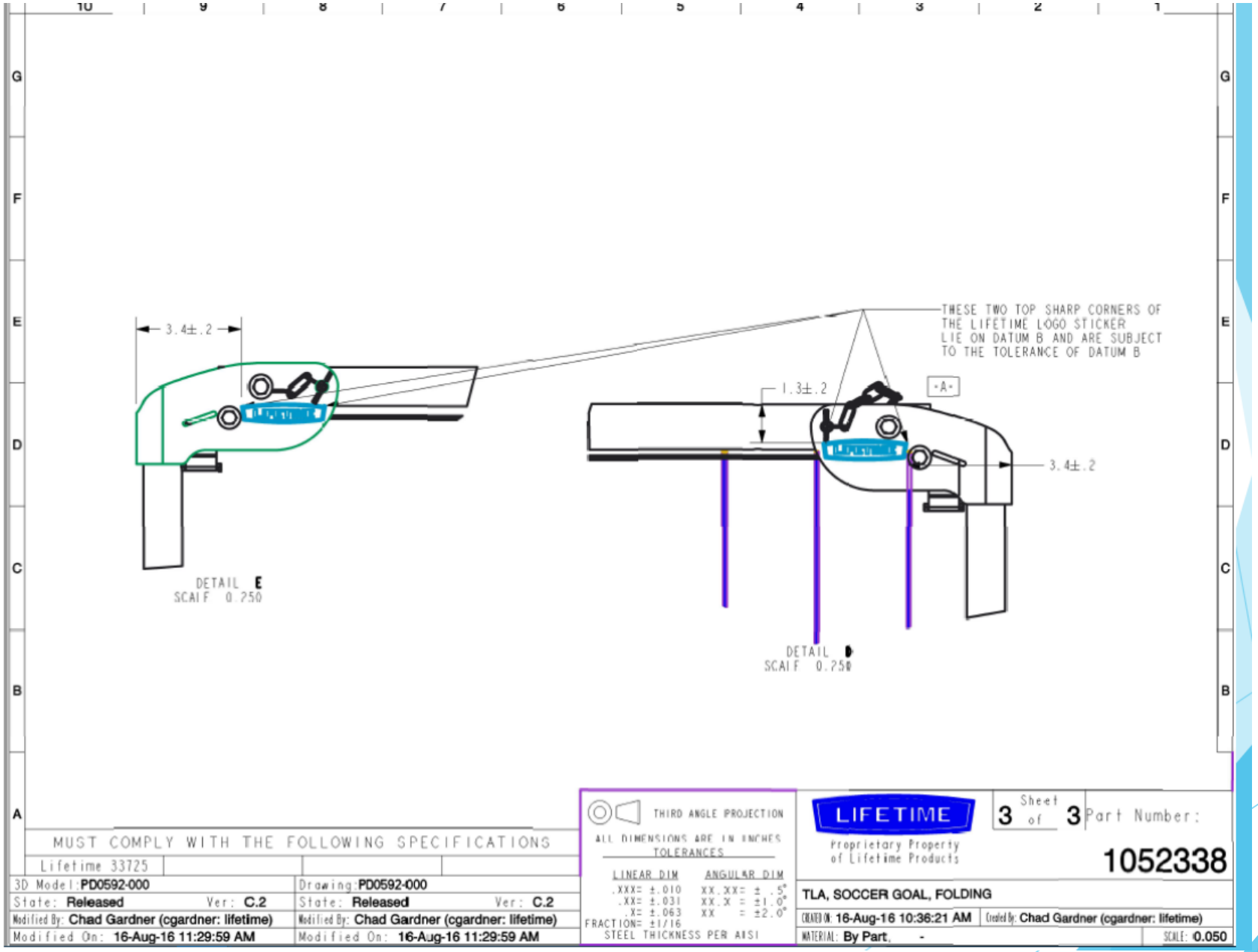
Design and Manufacture of Product

Bill Of Materials

Identity	Part ID	Quantity	Unit
90046, Soccer Goal, 7' x 5', Silver			
1175437, Assembly, 7' x 5' Soccer Goal, Silver	BZE	1	Each
1052471, Strap, 1.3" x 30.8", Black	BZF	2	Each
1061789, Stake, Soccer Goal	BZH	5	Each
1052470, Strap, 1.3" x 8.5", Black	BZG	12	Each
1060704, Bag, Black Opaque Fabric, 2.2" x 10"	BZI	1	Each
1058565, Box Label, 90046		1	Each
1058566, Box, Top, 46-1/16" x 10" x 6-5/8", Printed		1	Each
1057773, Box, Bottom, 45-11/16" x 9-3/8" x 6-5/8"		1	Each
1176203, Foam, PS, 165mm x 110mm x 50.8mm		5	Each
1176204, Foam, PS, 185mm x 90mm x 50.8mm		2	Each
1062323, Instruction, Manual, 90046		1	Each
1187514, Sticker, Product ID, Green, China, Patent		1	Each
1056162, Adhesive, Glue		0.03	Gram
1170979, Sticker, Marketing, CE Marking		1	Each
1202201, Sticker, Marketing, Prop 65		1	Each
1207710, Sticker, Marketing, Lifetime Europe Address		1	Each



INDEX	WT PART NUMBER	CAD NUMBER / VERSION		PART NAME	QTY
21	1060704	PD0592-118	A	Bag, Soccer Goal Stake	1
20	1057475	PD0592-904	A	SPACER, POLY, 1/4 ID 1/8 THICK	4
19	1057376	PD0592-403	A	SOCCER GOAL STAKE	5
18	1055395	PD0592-117	A	VELCRO STRAP, LONG	2
17	1055400	PD0592-115	A	VELCRO STRAP	12
16	1058345	PD0592-907	A	NUT, HEX CAP, 1/4in - 20, Gr2	12
15	1060102	PD0592-908	A	BOLT, HEX 1/4-20x2-1/4, Gr2	12
14	1058344	PD0592-906	A	WASHER, 1/4in, .748/.292	18
13	1050591	PD0592-617	B	Net, Soccer	1
12	1052339	PD0592-508	C	QUICK RELEASE PIN, 5/16	6
11	1173312	SG1601-025	A	Weldment, Left Horizontal Support, Raw	1
10	1057466	PD0592-402	A	BUSHING, INNER TUBE, DIA 1.25	4
9	1057452	PD0592-401	A	BUSHING,TUBE,TRANS DIA1.5-1.25	4
8	1173310	SG1601-015	A	Weldment, Left Vertical Support, Lower, Raw	1
7	1173308	SG1601-005	A	Weldment, Left Vertical Support, Upper, Raw	1
6	1050599	PD0592-618	A	Tube, Top Bar, Inside	2
5	1173313	SG1601-030	A	Weldment, Right Horizontal Support, Raw	1
4	1057377	PD0592-905	A	SNAP BUTTON, DBL END, 3/16	4
3	1173311	SG1601-020	A	Weldment, Right Vertical Support, Lower, Raw	1
2	1050585	PD0592-801	A	TUBE, TOP BAR, OUTSIDE	2
1	1173309	SG1601-010	A	Weldment, Right Vertical Support, Upper, Raw	1


3.4±.2
THESE TWO TOP SHARP CORNERS OF THE LIFETIME LOGO STICKER LIE ON DATUM B AND ARE SUBJECT TO THE TOLERANCE OF DATUM B
1.3±.2
-A-
3.4±.2
DETAIL E
SCALE 0.250
DETAIL D
SCALE 0.250
MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS
Lifetime 33725
3D Model: PD0592-000
State: Released Ver: C.2
Modified By: Chad Gardner (cgardner: lifetime)
Modified On: 16-Aug-16 11:29:59 AM
Drawing: PD0592-000
State: Released Ver: C.2
Modified By: Chad Gardner (cgardner: lifetime)
Modified On: 16-Aug-16 11:29:59 AM
THIRD ANGLE PROJECTION
ALL DIMENSIONS ARE IN INCHES
TOLERANCES
LINEAR DIM
.XXX= ±.010
.XX= ±.031
.X= ±.063
FRACTION= ±1/16
STEEL THICKNESS PER ANSI
ANGULAR DIM
XX.XX= ± .5°
XX.X = ±1.0°
XX = ±2.0°
LIFETIME
Proprietary Property of Lifetime Products
3 Sheet of 3
Part Number:
1052338
TLA, SOCCER GOAL, FOLDING
CREATED ON: 16-Aug-16 10:36:21 AM
Created By: Chad Gardner (cgardner: lifetime)
MATERIAL: By Part, -
SCALE: 0.050

LIFETIME

MODEL N° 90046

OWNER'S MANUAL

COPY

Keep this Product ID Number and use when contacting Customer Service: