

CE Technical File

Model 90952, Lifetime 7-Foot Swing Set - Features heavy-duty powder-coated steel construction with two belt swings and one trapeze bar with gym rings. Comes in earthtones (green/tan).

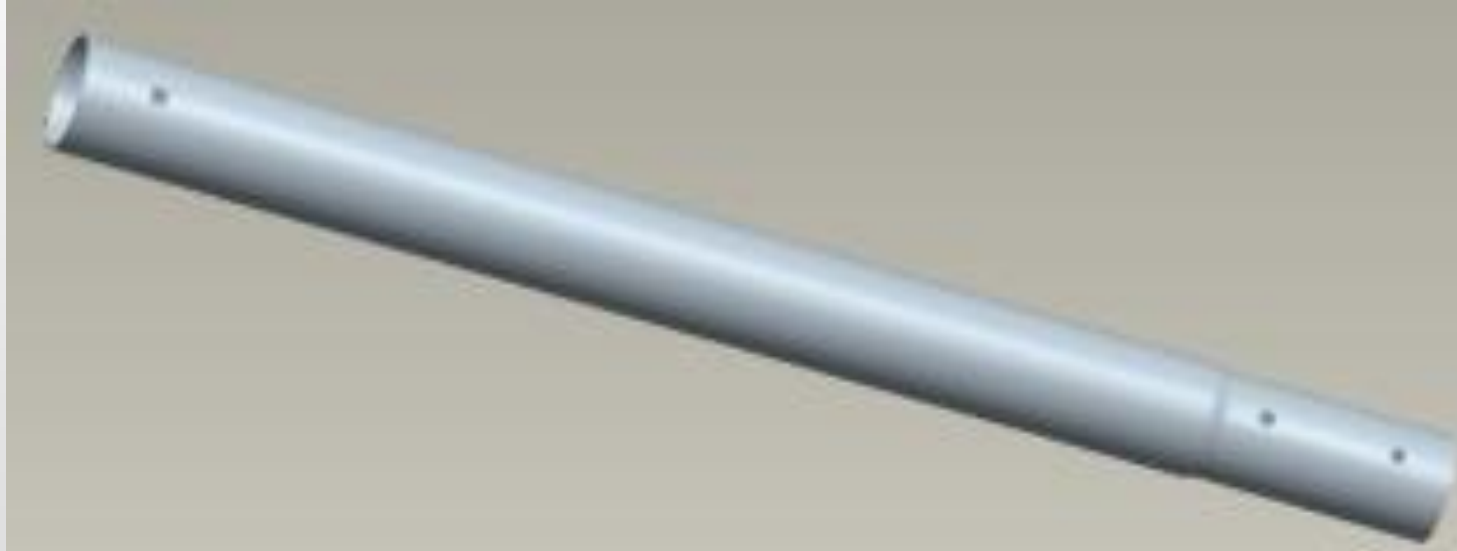
- **How the product is manufactured (Pages 4 - 40)**
- **How the product conforms to the relevant national standards** (Pages 42)
- **Addresses of manufacture and storage places** (Pages 44)
- **Design and manufacture of the product. (Pages 46 - 52)**

How the product is manufactured

90952 written work instruction



Lower Swing Leg





Place tube in feature to make swage



Place tube in feature for hole punching.



Place tube in feature for left hole punching.



Put swage tube in feature



Place tube with hole punching in feature.



Place tube in feature for left hole punching.



Put Swage tube in feature for checking

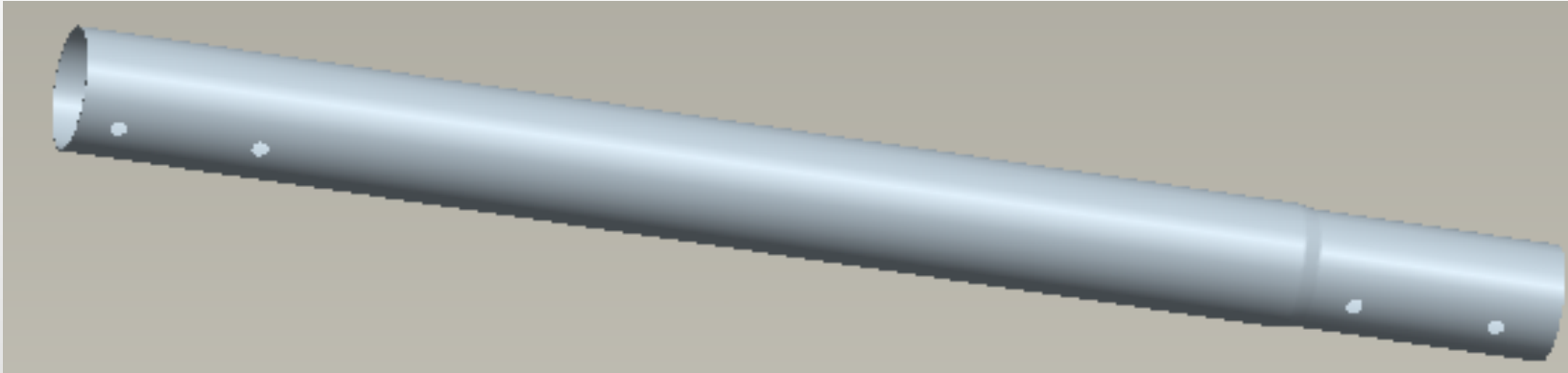


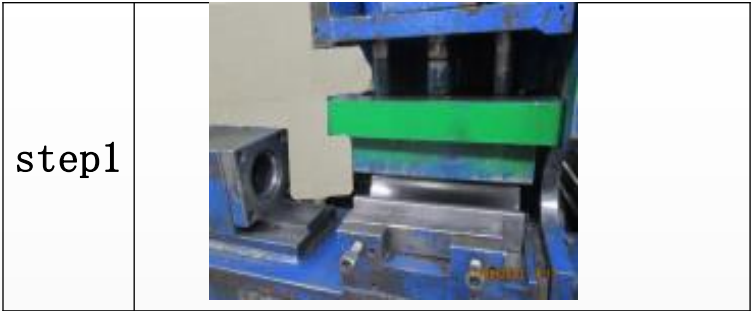
Place tube with hole punching in feature to make
sure accurate location.



Place tube in feature for left hole punching to
make sure accurate location

Upper Swing Leg





Place tube in feature to make swage



Place tube in feature for hole punching.



Place tube in feature for left hole punching.



Put swage tube in feature



Place tube with hole punching in feature.



Place tube in feature for left hole punching.



Put Swage tube in feature for checking

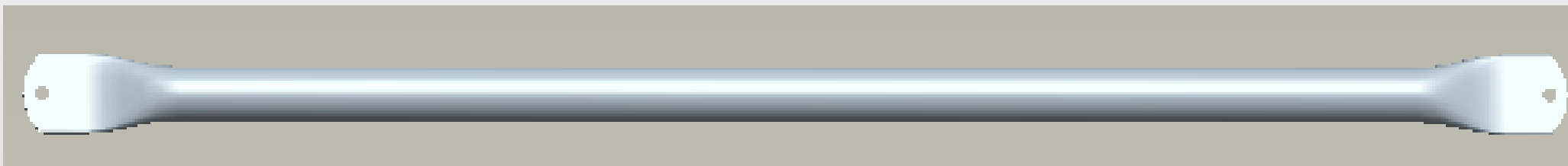


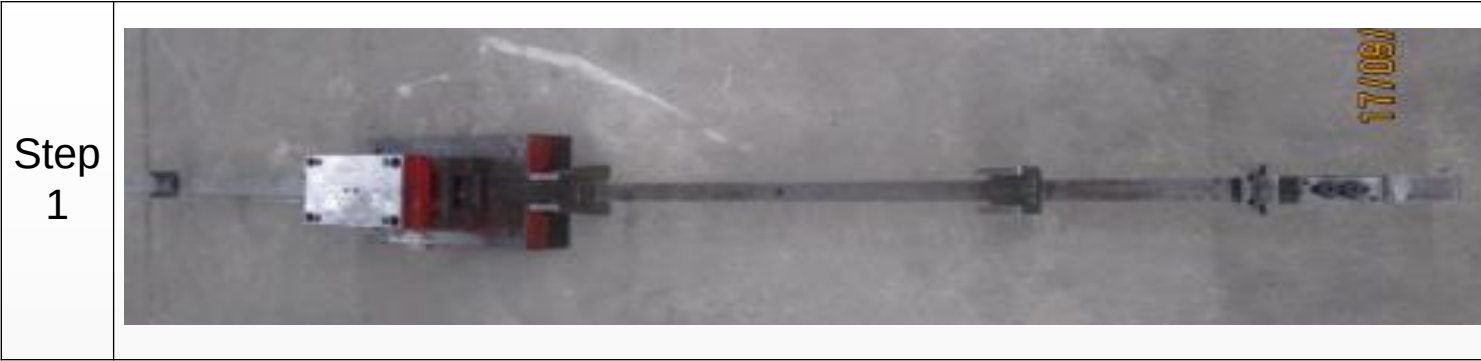
Place tube with hole punching in feature to make
sure accurate location.



Place tube in feature for left hole punching to
make sure accurate location

Turn bar

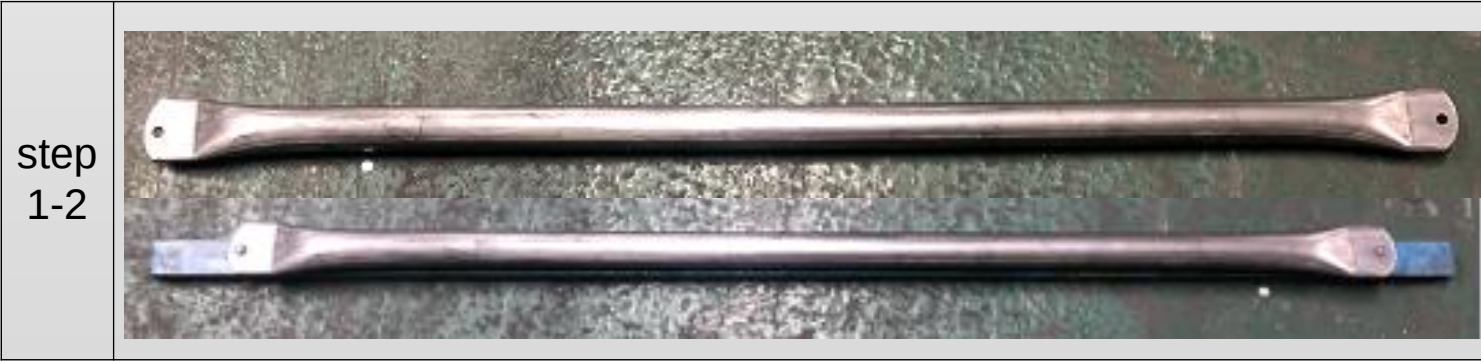




Place tube in feature to make both end flat and punching hole

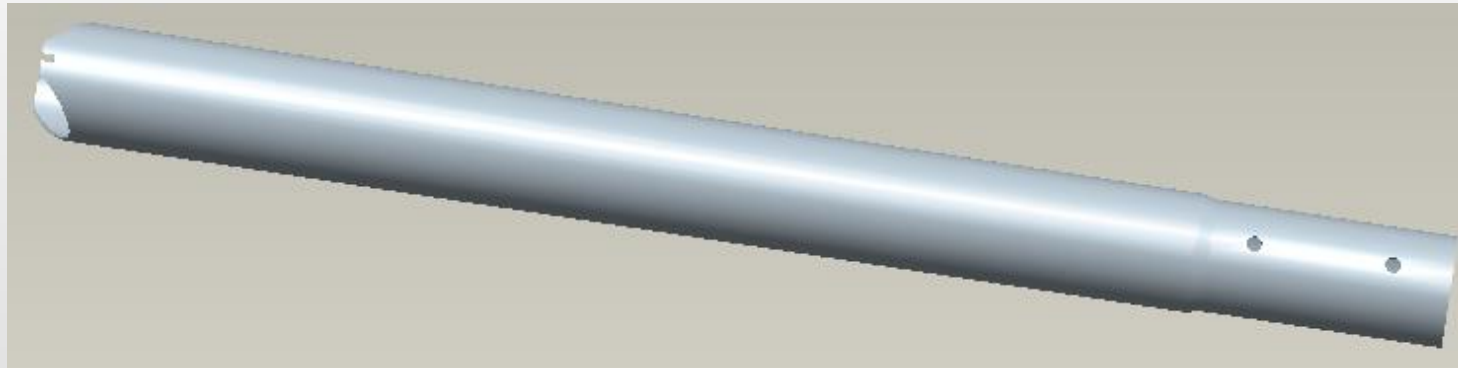


Place tube in feature



Place tube in feature to make sure punching hole with accurate location

End Swing bar





Place tube in feature to make swage



Place tube in feature to make jaggging effect



Put swage tube in feature



Place tube with hole punching in feature



This is feature.



Put Swage tube in feature for checking



Place tube with hole punching in feature to
make sure accurate location



Place tube in feature to make sure accurate
jaggging

Weldment, End Swing bar (right and left)



1step



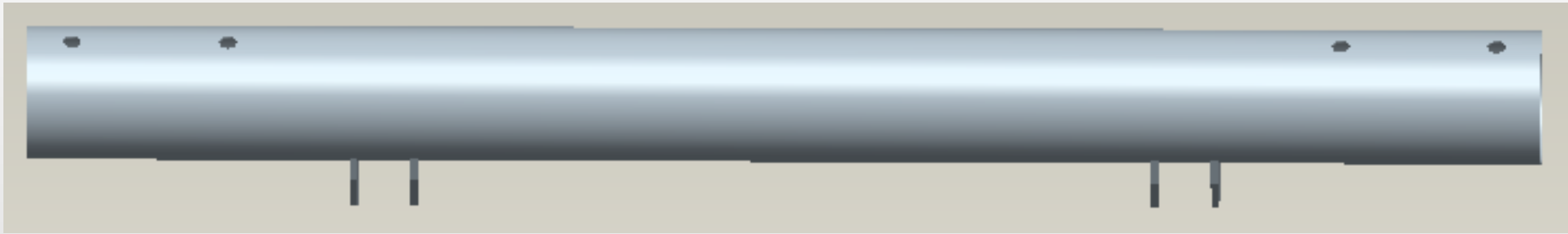
Place welded part in feature

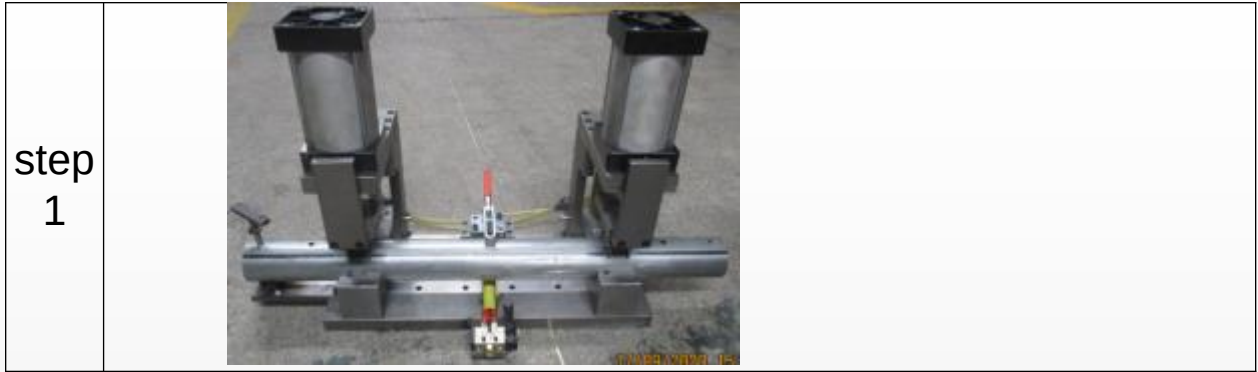
step
1-2



This is welding location

Weldment, Middle Swing bar





Place welded part in feature



This is welding location

Round, U-Joint



step1		step 2	
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Place the tube in feature to make it bent

Place bent tube in feature to punch hole

step 1-1		step 2-1	
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This is feature

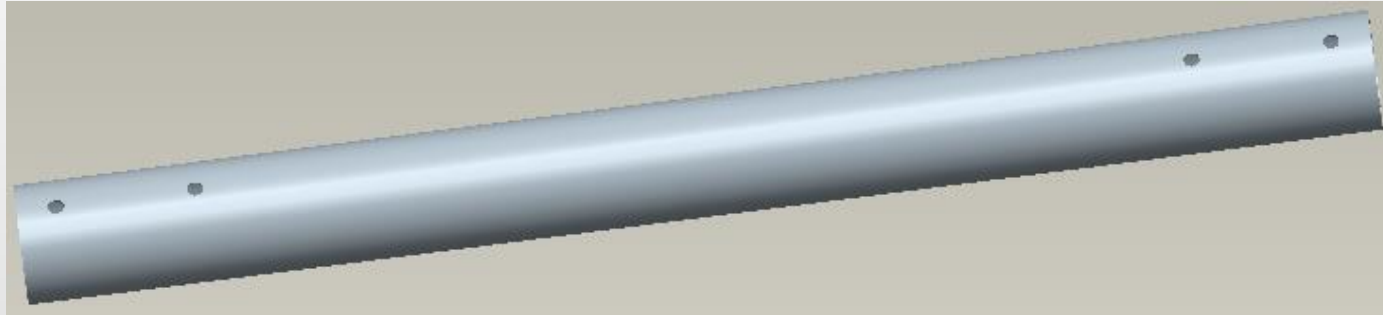
This is feature

step 1-2		step 2-2	
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Put the bent tube for checking

Place the bent tube with punch hole for checking

Middle Swing bar





Place tube in feature to make punching hole



This is feature



Place tube with hole punching in feature to make sure accurate location

Packaging



EVER SUNNY CREATIVE CO.

Client: LIFETIME

Style : 90952

Description: 7 Foot A-Frame Swing Set

Shipping CTN size: 145.5*50*33.5CM/8.607'

Gross Weight: 54.8KG

Pilot photo date: 20190701

FA Finished Date:20190329

Factory: LAI'S

Individual Product View



General Information- BOM LIST

- 1X B.A.2 1140670, Sticker, Finished Good ID, Sequence
- 1X A.A.1 1153721, Bag, PE, 620mm x 170mm, 3mil
- 2X A.A.1 1153743, Bag, PE, 820mm x 200mm, 3mil
- 1X A.A.4 1167979, Hardware Bag, Pendulums, ENQ
- 1X A.A.3 1187514, Sticker, Product ID, Green, China, Patent
- 2X A.A.4 1189995, Swing, Belt, 60" Dipped Chain, Green
- 1X A.A.4 1190001, Assembly, 24" Dipped Chain, Trapeze w/Handles, Green
- 1X A.A.2 1196685, Box, DST, 56" x 17-3/8" x 12-3/8"
- 4X A.A.1 1202377, Pad, Corrugated 315mmx135mmx80mm
- 1X A.A.3 1196753, Insert, Hexacomb, 14" x 3" x 2"
- 1X A.A.3 1196754, Insert, Hexacomb, 7" x 5" x 4"
- 1X A.A.8 1197086, Weldment, Middle Swing Bar, Light Brown
- 8X A.A.11 1197089, Formed Tubing, Round, Upper Swing Leg, Light Brown
- 4X A.A.10 1197091, Formed Tubing, Round, Lower Swing Leg, Light Brown
- 2X A.A.8 1197093, Formed Tubing, Round, Turn Bar, Green
- 1X A.A.12 1197094, Blister Pack, Hardware, A-Frame, Swing Set
- 1X B.A.1 1197658, Sticker, Warning, Ages 3 to 12, 3x300
- 4X A.A.3 1198088, Cap, Foot, PP, 5.00" X 6.25", Round, Black
- 1X A.A.9 1198275, Hardware Bag, Anchor, Playset, With Toggle
- 1X A.A.3 1198593, Box, DST, 56-1/2" x 18-3/8" x 12-3/8", Printed, Kraft
- 2X A.A.7 1200208, Assembly, Weldment, Middle Swing Bar, Light Brown
- 1X A.A.2 1200254, Hardware, Playset, Spare Hardware
- 1X C.A.3 1201563, Instruction, Manual, 90952
- 1X A.A.1 1202376, Hexacomb, PS, 190mm x 75mm x 75mm
- 2X A.A.1 1202378, Bag, PE, 560mm x 510mm, 2.5mil
- 4X A.A.1 1202379, V-Board, Pressed Paper, 80mm x 80mm x 315mm
- 2X A.A.2 1202380, Box, RSC, 940mm x 165mm x 240mm
- 2X A.A.1 1202381, Bag, PE, 820mm x 240mm, .04mm
- 2X A.A.1 1202382, Pad, Corrugated, 150mm x 150mm
- 2X A.A.1 1202383, Bag, PE, 1130mm x 90mm, .04mm
- 12X A.A.1 1202384, Bag, PE, 1040mm x 140mm, .04mm
- 1X A.A.1 1202385, Bag, PE, 450mm x 380mm, .04mm
- 1X A.A.1 1202386, Bag, 960x240mm, .04mm

OUTSIDE CARTON VIEW



PART # 90952
DESCRIPTION: 7 FOOT A-FRAME SWING SET
QTY: 1 PC
COUNTRY OF ORIGIN: CHINA
PO #
CARTON ___ OF ___

SHIPPING MARK

QUALITY CHECKING POINTS

1. CHECK CARTON SIZE – JUST ALLOW $\pm 3\%$ TOLERANCE
2. CHECK CARTON QUALITY – MUST BE SAME AS APPROVAL SAMPLE
3. CHECK STRAPPING – MUST BE TIGHTENED ENOUGH
4. CHECK CARTON LABEL
 - ALL LABELS MUST BE PLACED ON CORRECT POSITION & STUCK WELL.
 - ALL LABELS MUST BE WITH CORRECT INFORMATION & SIZE.
5. CHECK CARTON MARKING – THE PRINTING MUST BE CORRECT AND READABLE.
6. CHECK CARTON SURFACE – MUST BE CLEAN AND NO DAMAGE.
7. HAVE PART# ID# ON THE BAG

-
1. 測量紙箱尺寸.正負不可超過3%
 2. 紙箱品質必須跟核可樣一樣
 3. 5PCS 打包帶需打緊
 4. 所有貼標需貼在正確位置.貼牢
核對貼標尺寸和內容是否正確
 5. 核對麥頭和內容是否正確 .
 6. 紙箱需清潔,不可有破損
 7. part# ID# ,日期需随出货日作相应变更.

OUTSIDE CARTON VIEW

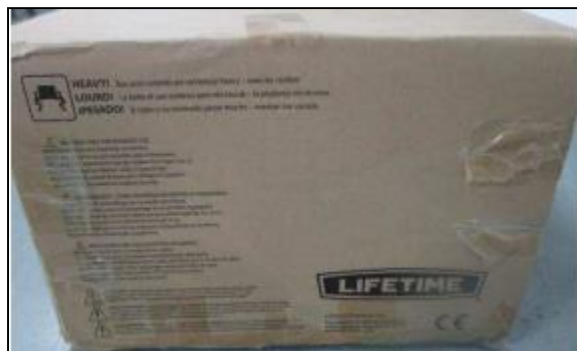


-1X 1140670, Sticker, Finished
Good ID, Sequence

QUALITY CHECKING POINTS

1. CHECK CARTON SIZE – JUST ALLOW $\pm 3\%$ TOLERANCE
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 - ALL LABELS MUST BE PLACED ON CORRECT POSITION & STUCK WELL.
 - ALL LABELS MUST BE WITH CORRECT INFORMATION & SIZE.
5. CHECK CARTON MARKING – THE PRINTING MUST BE CORRECT AND READABLE.
6. CHECK CARTON SURFACE – MUST BE CLEAN AND NO DAMAGE.
7. HAVE PART# ID# ON THE BAG

-
1. 測量紙箱尺寸.正負不可超過3%
 2. 紙箱品質必須跟核可樣一樣
 3. 4PCS 打包帶需打緊
 4. 所有貼標需貼在正確位置.貼牢
核對貼標尺寸和內容是否正確,条码数字要清晰并且可以扫描出来.
 5. 核對麥頭和內容是否正確.
 6. 紙箱需清潔,不可有破損
 7. part# ID# ,日期需随出货日作相应变更.



HEAVY! Box and contents are extremely heavy – exercise caution.
LOURD! La boîte et son contenu sont très lourds – la prudence est de mise.
¡PESADO! El cajón y su contenido pesan mucho – manejar con cautela.



WARNING: ONLY FOR DOMESTIC USE.
 Adult Supervision and assembly is required.
 See instructions for proper assembly and maintenance.
 This product is intended for use by children from ages 3 to 12.
 It is not intended for children under 3 years of age.
 Max load not to exceed 300 pounds (136 kg) or 3 children.
 This product is intended for outdoor use only.



AVERTISSEMENT : POUR UTILISATION RÉSIDENIELLE UNIQUEMENT.
 La supervision et l'assemblage par un adulte sont requis.
 Voir les instructions pour un assemblage et un entretien appropriés.
 Ce produit est conçu pour être utilisé par des enfants âgés de 3 à 12 ans.
 Il n'est pas conçu pour les enfants de moins de 3 ans.
 La charge maximale ne doit pas dépasser 136 kg (300 lb) ou 3 enfants.
 Pour utilisation résidentielle uniquement.



PRECAUCIÓN: PARA USO DOMÉSTICO SOLAMENTE.
 Se requiere supervisión y armado de un adulto.
 Ver instrucciones para un armado y mantenimiento adecuados.
 Este producto está diseñado para ser usado por niños de 3 a 12 años de edad.
 No está diseñado para niños que tengan menos de 3 años de edad.
 La carga máxima no debe exceder 136 kg (300 lb) ó 3 niños.
 Hecho para su uso en exterior solamente.



WARNING: This product can expose you to chemicals including nickel, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



AVERTISSEMENT: Ce produit peut vous exposer à certains produits chimiques dont le nickel, qui est connu dans l'état de la Californie comme un produit chimique pouvant causer le cancer, des malformations congénitales ou autres problèmes reproductifs. Pour plus d'informations, veuillez consulter le site suivant www.P65Warnings.ca.gov.



ADVERTENCIA: Este producto puede exponerlo a sustancias químicas, incluyendo el níquel, que como bien se sabe en el estado de California es causante de cáncer y defectos congénitos u otro tipo de daños reproductivos. Para más información acceda a la página www.P65Warnings.ca.gov.



Lifetime Products, Inc.
 Clearfield, Ut 84016-0010 USA
www.lifetime.com



PACKING STEP



Step 1: Take off the COVER



Step 2: Take out Instruction



-1X 1198593 Box, DST, 56-1/2" x 18-3/8" x 12-3/8", Printed, Kraft

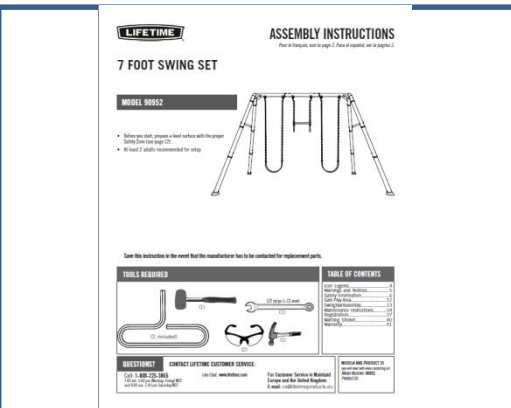
QUALITY CHECKING POINTS

1. CHECK CARTON SIZE – JUST ALLOW $\pm 3\%$ TOLERANCE
2. CHECK CARTON QUALITY – MUST BE SAME AS APPROVAL SAMPLE

-
1. 測量紙箱尺寸.正負不可超過3%
 2. 紙箱的品質必須跟核可樣一樣

1. CHECK FOAM SIZE – JUST ALLOW $\pm 3\%$ TOLERANCE
2. CHECK FOAM QUALITY – MUST BE SAME AS APPROVAL SAMPLE

-
1. 測量保麗龍尺寸.正負不可超過3%
 2. 保麗龍的品質必須跟核可樣一樣



-1X 1201563_C Instruction, Manual, 90952

PACKING STEP



Step 3: Take out the Foam



- 1X 1202376 Hexacomb, 190x75x75mm
- 1X 1196753 Hexacomb, 14" x 3" x 2"



Step 4: Take out the Turn Bar



- 2X 1197093 Formed Tubing, Round, Turn Bar, Green
- 2X 1202383 Bag, PE, 1130mm x 90mm, .04mm

QUALITY CHECKING POINTS

- 1、CHECK SIZE
- 2、CHECK QUANTITY
- 3、CHECK COATING QUALITY , 5%/48 HOURS SALT SPRAY TEST
- 4、CHECK PAPER CARD QUALITY- MUST BE SAME AS APPROVAL SAMPLE

-
- 1、測量 尺寸
 - 2、零件數量要準確
 - 3、檢驗電鍍品質，通過過48小時5%鹽霧測試。
 - 4、等級要達要求標準

- 1.CHECK SIZE AND QUANTITY
- 2.ANCHOR MUST BE ABLE TO WITHSTAND TENSILE FOCE OF AT LEAST 500 LB WHEN FULLY ASSEMBLED
3. CHECK COATING QUALITY , 5%/48 HOURS SALT SPRAY TEST
- 4、CHECK PAPER CARD QUALITY- MUST BE SAME AS APPROVAL SAMPLE

-
- 1.測量尺寸、數量
 - 2.裝配好的地釘拉力要求為500lbs (227KG)
 - 3、檢驗電鍍品質，通過過48小時5%鹽霧測試。
 - 4、等級要達要求標準

PACKING STEP



Step 5: Take out the Middle Swing Bar



-1X 1197086 Weldment, Middle Swing Bar, Light Brown
-1X 1202386 Bag, 960x240mm, .04mm



Step 6: Take out the Trapeze



-1X 1190001 Assembly, 24" Dipped Chain, Trapeze w/Handles, Green
-1X 1153721 Bag, 620mm x 170mm 3mil

QUALITY CHECKING POINTS

1. CHECK SIZE
2. CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD, CAN'T BE SCRATCHED.

-
1. 測量尺寸
 2. 檢驗數量. 擺放位置.
 3. 烤漆品質要好, 不能有刮傷.

General checking for coating:

1. Cross hatch test
2. Thickness of coating: 80~120
3. Raw edge, sand grain, scratch is unacceptable
4. Color should be same as sample

对烤漆部件的检验:

1. 需过百格测试
2. 烤漆厚度为80~120
3. 毛边, 漆渣, 漏底, 刮伤超过1CM不可接受
4. 烤漆色需同确认样

PACKING STEP



Step 7: Take out the Swing



- 2X 1189995 Swing, Belt, 60" Dipped Chain, Green
- 2X 1153743 Bag, PE, 820mm x 200mm, 3mil



Step 8: Take out the Blister Pack & Spare Bag



- 1X 1197094 Blister Pack, Hardware, A-Frame, Swing Set
- 1X 1200254 Hardware, Playset, Spare Hardware

QUALITY CHECKING POINTS

1. CHECK SIZE
2. CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

-
1. 測量尺寸
 2. 檢驗數量.擺放位置.
 3. 烤漆品質要好，不能有刮傷.

General checking for coating:

1. Cross hatch test
2. Thickness of coating: 80~120
3. Raw edge, sand grain, scratch is unacceptable
4. Color should be same as sample

对烤漆部件的检验：

1. 需过百格测试
2. 烤漆厚度为80~120
3. 毛边，漆渣，漏底，刮伤超過1CM不可接受
4. 烤漆色需同确认样

PACKING STEP



Step 9: Take out the Cap



- 1X 1198088 Cap, Foot, PP, 5.00" x 6.25", Round, Black
- 1X 1202385 Bag, PE, 450mm x 380mm, .04mm



Step 10: Take out the Pendulums



- Hardware list-ID#ENQ
Part#1167979 Hardware Bag, Pendulums, ENQ

- 6X 1144352, Assembly, Pendulum, DZQ
- 1X 1156937 Bag, 300mm x 150mm 2Mil

QUALITY CHECKING POINTS

1. CHECK SIZE
2. CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

-
1. 測量尺寸
 2. 檢驗數量.擺放位置.
 3. 烤漆品質要好，不能有刮傷.

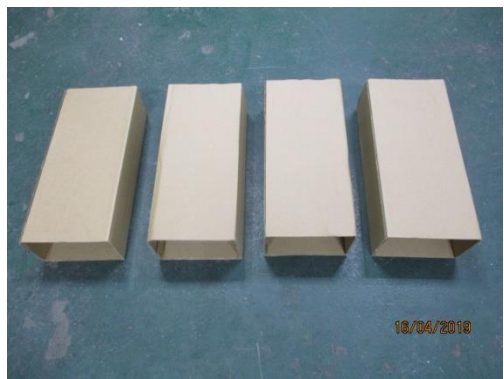
1. CHECK FOAM SIZE – JUST ALLOW $\pm 3\%$ TOLERANCE
2. CHECK FOAM QUALITY – MUST BE SAME AS APPROVAL SAMPLE

-
1. 測量保麗龍尺寸.正負不可超過3%
 2. 保麗龍的品質必須跟核可樣一樣

PACKING STEP



Step 11: Take out the Corrugate



-4X 1202377 Pad, Corrugated,
315x135x80mm



Step 12: Take out the Swing Bar



-1X 1200208 Assembly, Weldment,
Middle Swing Bar, Light Brown
-1X 1202378 Bag, PE, 560mm x 510mm, 2.5mil
-1X 1202381 Bag, PE, 820mm x 240mm, .04mm

QUALITY CHECKING POINTS

1. CHECK SIZE
2. Swing set assembly must support a force of 850KG(1874LBS)
3. Plastic and rubber parts shall be U.V.stabilized such that they maintain a level 9 or 10 after 400HRS
4. Color should be same as sample

-
1. 測量尺寸
 2. 秋千需承受力850KG(1874LBS)
 3. 塑膠件能過400小時UV9級或10級

1. CHECK SIZE
2. CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

-
1. 測量尺寸
 2. 檢驗數量.擺放位置.
 3. 烤漆品質要好，不能有刮傷.

PACKING STEP



Step 13: Take out the Foam



-1X 1196754 Insert, Hexacomb,
7" x 5" x 4"



Step 14: Take out the Box B



-1X 1202380 Box, RSC, 940mm x 165mm
x 240mm

QUALITY CHECKING POINTS

1. CHECK SIZE
2. CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

-
1. 測量尺寸
 2. 檢驗數量.擺放位置.
 3. 烤漆品質要好，不能有刮傷.

- 1、CHECK SIZE
- 2、CHECK QUANTITY
- 3、CHECK DACROMET COATING QUALITY , 5%/100 HOURS SALT SPRAY TEST
- 4、CHECK PAPER CARD QUALITY- MUST BE SAME AS APPROVAL SAMPLE
- 5、Plastic parts need to cooperate closely

-
- 1、測量 尺寸
 - 2、零件數量要準確
 - 3、檢驗達克羅品質，通過過100小時5%鹽霧測試.
 - 4、等級要達要求標準
 - 5、塑膠件需配合緊密

PACKING STEP



Step 15: Take out the Box A



-1X 1202380 Box, RSC, 940mm x 165mm x 240mm



Step 16: Take out the Anchor



-1X 1198275 Hardware Bag, Anchor, Playset, With Toggle
-1X 1168042 Bag, 670mm x 100mm 2.76Mil

QUALITY CHECKING POINTS

1. CHECK SIZE
2. CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

-
1. 測量尺寸
 2. 檢驗數量.擺放位置.
 3. 烤漆品質要好，不能有刮傷.

General checking for coating:

1. Cross hatch test
2. Thickness of coating: 80~120
3. Raw edge, sand grain, scratch is unacceptable
4. Color should be same as sample

对烤漆部件的检验：

1. 需过百格测试
2. 烤漆厚度为80~120
3. 毛边，漆渣，漏底，刮伤超過1CM不可接受
4. 烤漆色需同确认样

PACKING STEP



Step 17: Take out the Swing Bar



- 1X 1200208 Assembly, Weldment, Middle Swing Bar, Light Brown
- 1X 1202378 Bag, PE, 560mm x 510mm, 2.5mil
- 1X 1202381 Bag, PE, 820mm x 240mm, .04mm

QUALITY CHECKING POINTS

1. CHECK SIZE
2. CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

-
1. 測量尺寸
 2. 檢驗數量.擺放位置.
 3. 烤漆品質要好，不能有刮傷..

-1X 1196685 Box, DST, 56" x 17-3/8" x 12-3/8"



Step 18: Take out the V-Board & Pad



- 4X 1202379 V-Board, 80mmx80mmx315mm
- 2X 1202382 Pad, Corrugated, 150mmx150mm

1. CHECK SIZE
2. CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

-
1. 測量尺寸
 2. 檢驗數量.擺放位置.
 3. 烤漆品質要好，不能有刮傷.

PACKING STEP



Step 19 :Take out the Tube from BOX B



- 2X 1197089 Formed Tubing, Round, Upper Swing Leg, Light Brown
- 4X 1197091 Formed Tubing, Round, Lower Swing Leg, Light Brown
- 6X 1202384 Bag, PE, 1040mm x 140mm, .04mm



Step 20:Take out the Tube from BOX A



- 6X 1197089 Formed Tubing, Round, Upper Swing Leg, Light Brown
- 6X 1202384 Bag, PE, 1040mm x 140mm, .04mm

QUALITY CHECKING POINTS

- 1.CHECK SIZE
- 2.CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

-
1. 測量尺寸
 2. 檢驗數量.擺放位置.
 3. 烤漆品質要好，不能有刮傷.

General checking for coating:

- 1.Cross hatch test
- 2.Thickness of coating:80~120
- 3.Raw edge, sand grain, scratch is unacceptable
- 4.Color should be same as sample

对烤漆部件的检验：

- 1.需过百格测试
- 2.烤漆厚度为80~120
- 3.毛边，漆渣，漏底，刮伤超過1CM不可接受
- 4.烤漆色需同确认样

HARDWARE



Hardware list-ID#GAR

Part#1197094 Blister Pack, Hardware,GAR

- 32X 1052673 Nut, Barrel .25" – 20
- 4X 1127314 Bolt, Socket Cap, .25" - 20 x 3"
- 24X 1127316 Bolt, Button, With Shoulder, .25" - 20 x 2.75"
- 6X 1142833 Bolt, BH, 5/16" - 18 x 2"
- 4X 1197740 Bolt, Button-Head Cap Screw, 1/4" - 20 x 2.875"
- 2X 1198026 Wrench, Allen, 0.188" x 1.5", Looped
- 6X 300095 Nut, Cap, 5/16" - 18

QUALITY CHECKING POINTS

- 1、CHECK SIZE
- 2、CHECK QUANTITY
- 3、CHECK COATING QUALITY , 5%/48 HOURS SALT SPRAY TEST
- 4、CHECK PAPER CARD QUALITY- MUST BE SAME AS APPROVAL SAMPLE

-
- 1、測量 尺寸
 - 2、零件数量要准确
 - 3、检验电镀品质，通过过48小时5%盐雾测试.
 - 4、等級要達要求標準

HARDWARE



Hardware list-ID#GDR

Part#1200254 Hardware, Playset, Spare Hardware

- 2X 1052673 Nut, Barrel .25" – 20
- 1X 1127316 Bolt, Button, With Shoulder,.25" - 20 x 2.75"
- 1X 300095 Nut, Cap, 5/16" - 18

QUALITY CHECKING POINTS

- 1、CHECK SIZE
- 2、CHECK QUANTITY
- 3、CHECK COATING QUALITY , 5%/48 HOURS SALT SPRAY TEST
- 4、CHECK PAPER CARD QUALITY- MUST BE SAME AS APPROVAL SAMPLE

-
- 1、测量 尺寸
 - 2、零件数量要准确
 - 3、检验电镀品质，通过过48小时5%盐雾测试.
 - 4、等級要達要求標準

HAREWARE BAG CHECK



Hardware list-ID#GBY

Part# 1198275 Hardware Bag, Anchor, Playset, With Toggle

-1X 1164133 Bar, Round, MS, .5" x 21.75"

-4X 1197770 Assembly, Anchor, Swingset, with Toggle

QUALITY CHECKING POINTS

- 1、CHECK SIZE
- 2、CHECK QUANTITY
- 3、ANCHOR MUST BE ABLE TO WITHSTAND TENSILE FORCE OF AT LEAST 500 LB WHEN FULL ASSEMBLED
- 4、CHECK COATING QUALITY , 5%/48 HOURS SALT SPRAY TEST
- 5、CHECK PAPER CARD QUALITY- MUST BE SAME AS APPROVAL SAMPLE

-
- 1、測量 尺寸
 - 2、零件数量要准确
 - 3、裝配好的地釘拉力要求為500lbs (227KG)
 - 4、檢驗电镀品质，通过过48小时5%盐雾测试.
 - 5、等級要達要求標準

LABEL CHECKING



-1X 1140670,
Sticker, Finished
Good ID,
Sequence

QUALITY CHECKING POINTS

1. CHECK SIZE
2. PLACE ON CORRECT POSITION
AND STICK WELL .
3. ID# SHOULD BE UPDATE
ACCORDNIG TO SHIP DATE

-
1. 測量尺寸
 2. 貼在正確位置.貼牢
 3. 日期标需随出货日作
相应变更



-4X 1058623
Logo Plate, Lifetime,
AL, .733" x 3", w/Legs

LABEL CHECKING

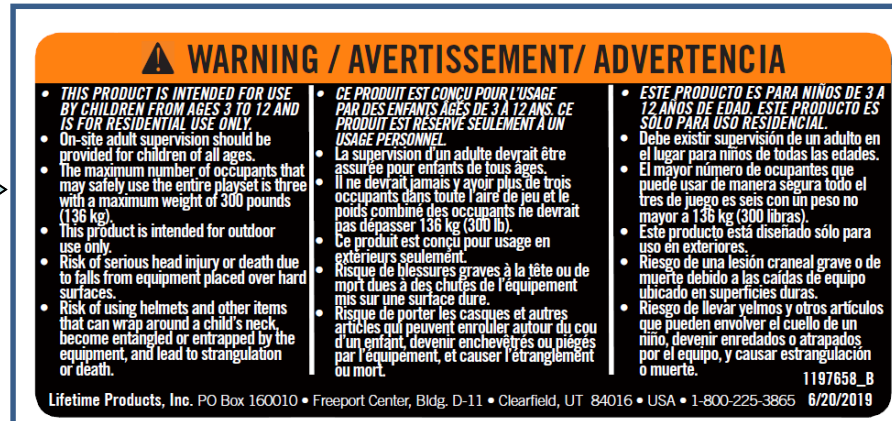


-1X 1187514
Sticker, Product ID,
Green, China, Patent

QUALITY CHECKING POINTS

1. CHECK SIZE
2. PLACE ON CORRECT POSITION
AND STICK WELL .
3. Test the viscosity

-
1. 測量尺寸
 2. 貼在正確位置.貼牢
 3. 測試粘性



-1X 1197658_B-Sticker,
Playground, Age 3-12-
3x300 lbs, en, fr, es-2019

How the product conforms to the relevant national standards

Directive 2009/48/EC, Harmonized standards

EN71 Part 1: 2011+A3 :2018, Safety of toys: Mechanical and physical properties

EN71 Part 2: 2011+A1 :2014 Safety of Toys (Flammability)

EN71 Part 3:2019 Migration of Certain Elements

EN71 Part 8:2018 Safety of toys: Activity toys for domestic use

Third Party Test Report



TEST REPORT

LAB LOCATION: VIETNAM
DATE IN: Dec. 07, 2020

REPORT NUMBER: 76120-129146
DATE OUT: Dec. 15, 2020

Page 1 of 21

Applicant: Lifetime Products, Inc.		OVERALL RATING PASS X FAIL - DATA - NOTE: RATING IS BASED ON TESTING LAB RESULTS. FINAL ACCEPTANCE OR REJECTION IS PER CLIENT ONLY.
Contact: Fiona/ Melinda		
Address: P.O. Box 160010 Freeport Center Bldg. D-12 Clearfield, UT 84016-0010 USA		
Tel: 886-2-28935556 (Ext. 207) Fax: -		
E-mail: amy@eversunny.com.tw, fiona@eversunny.com.tw, mecole@lifetime.com		
Copy To: -		

Sample Information

Sample Description	Playset, A-Frame, Swing Set-pre-galvanized		
Item/ Style Number	90952		
Purchase Order Number	-	No. of Samples Submitted	1
Country of Origin	China	Country of Destination	Europe
Vendor/ Agent	-	Manufacturer	DONGGUAN L'S GIANT METAL RODUCTS CO., LTD

Testing Status

☐ Pre-production ☐ Production ☐ Retest ☐ Previous Report No

Other/ Comments: -

Modern Testing Services (Vietnam) Limited.
Lot 8-12, Street 10/5A, Tan Binh Industrial Park, Tay Thanh Ward, Tan Phu District, HCM City, Vietnam
Tel: (+84) 823993563 Fax: (+84) 823980252 Email: info@mts-vietnam.com.vn Website: www.mts-global.com

ASIA: Hong Kong, Dongguan, Shanghai, Qingdao, Taipei, Seoul, Ho Chi Minh, Phnom Penh, Jakarta, Bangkok, Dhaka, Colombo, Lahore, Bangalore, Hanoi, Taipei
AMERICA: Norwood (MA) EUROPE: Leeds, Augsburg, Hamburg, Istanbul

Declaration of Conformity



EU Declaration of Conformity

Products covered by this Declaration:

7-Foot Swing Set
Model- 90952

Manufacturer declaring conformity:

Lifetime Europe SAS
77 Boulevard Vauban
59000 Lille, France

We, Lifetime Products hereby declare under our sole responsibility that the product listed has been tested and conforms in accordance with the requirements set out in Article 10 and Annex III of Directive 2009/48/EC and therefore is in conformity with the relevant Union harmonization legislation Directive 2009/48/EC on the safety of toys.

Object of the declaration (product image):



LIFETIME EUROPE SAS 77 BOULEVARD VAUBAN 59000 LILLE FRANCE www.lifetime.com

42

Addresses of manufacture and storage places

Manufacture

DONG GUAN L'S GIANT METAL PRODUCTS CO., LTD (Lai's)
NO.412, SOUTH TANGXIA AVE,TANGXIA TOWN
DONGGUAN,GUANGDONG PROVINCE, CHINA

Storage Places

KINETIC LOGISTICS
Building 320, Heyford Park
Upper Heyford Nr Bicester
OX25 5HA

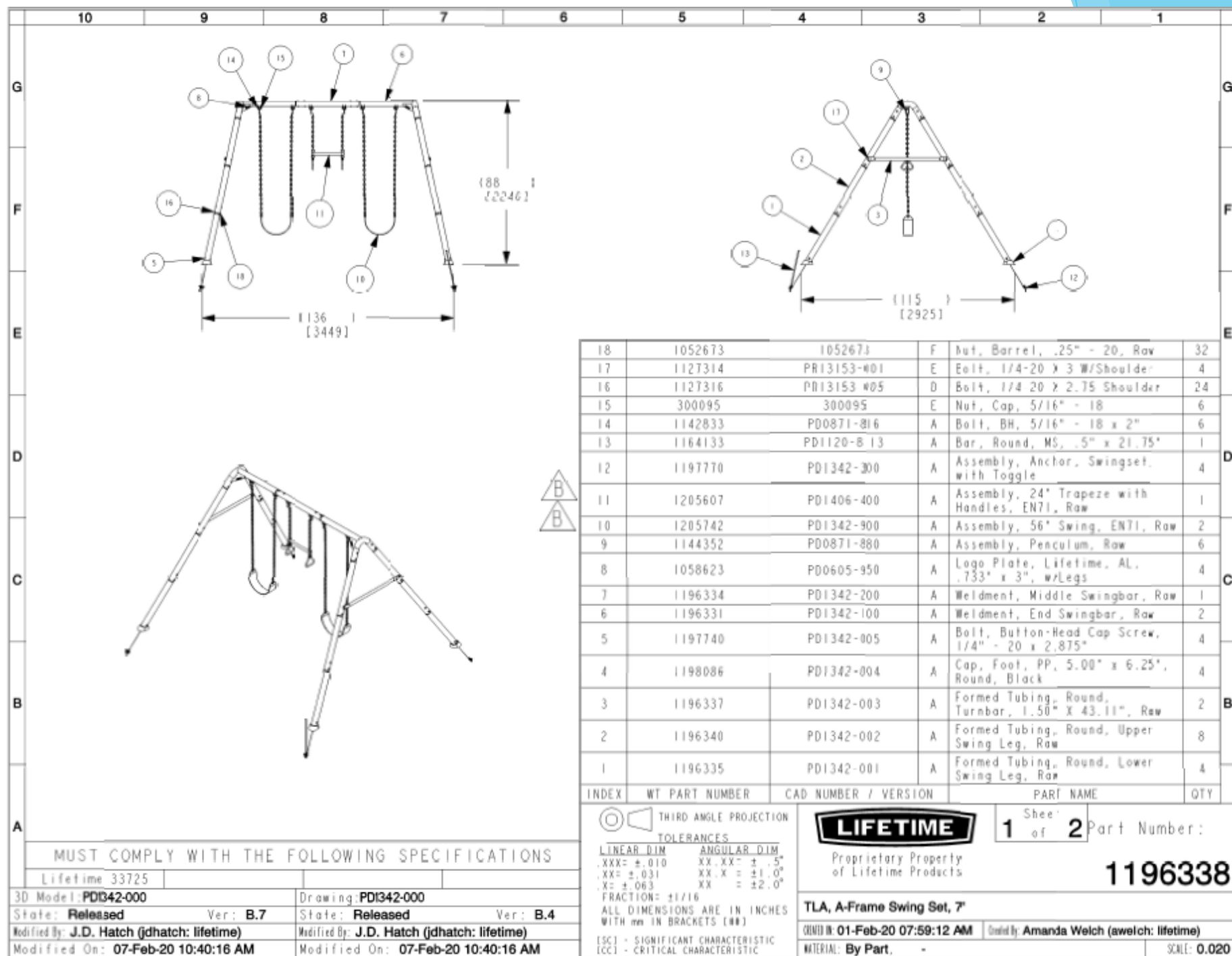
Mower Leasing CO LTD
1445 Saline ST
North Kansas City, MO 64116

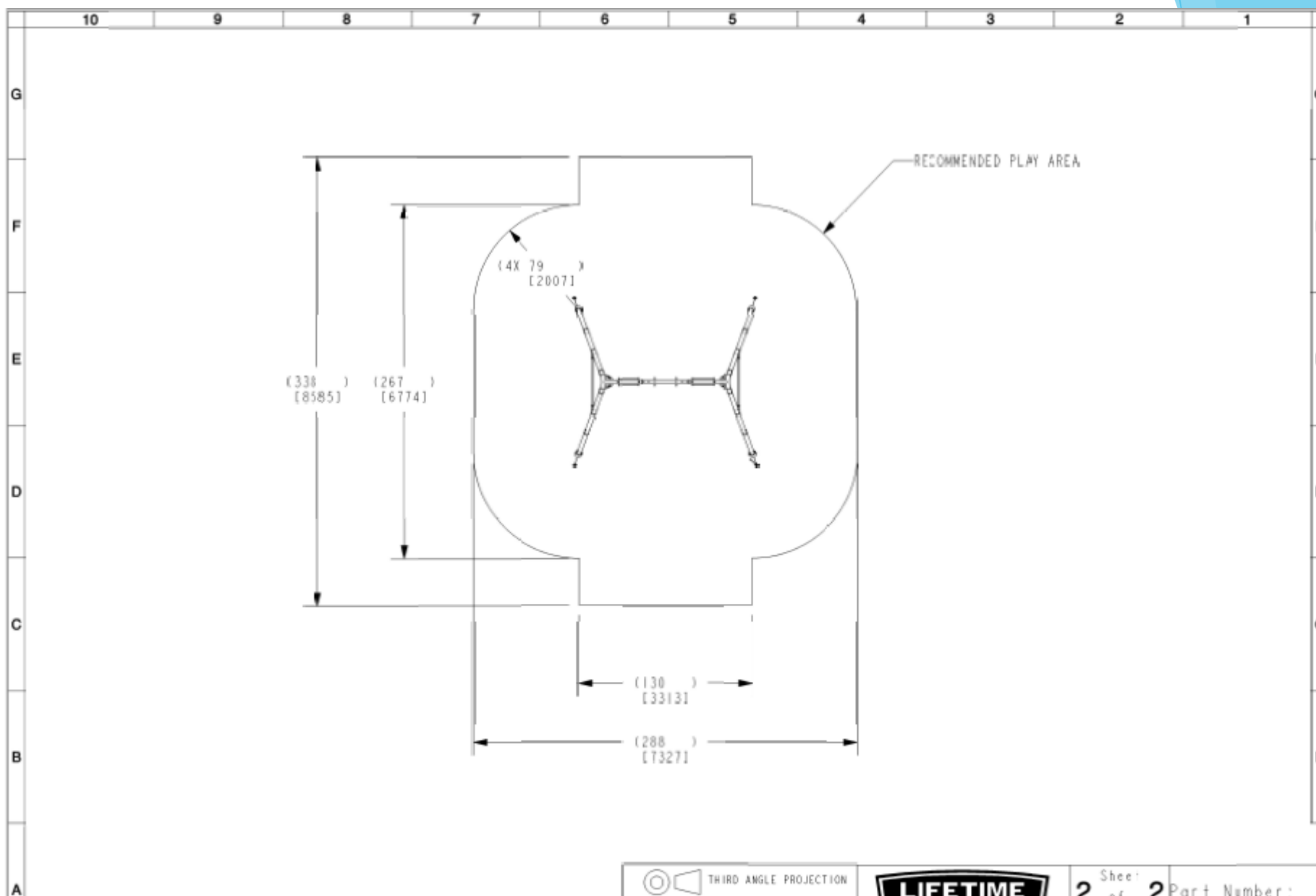
Lifetime Products
Freeport Center
Clearfield, UT 84016

Design and Manufacture of Product

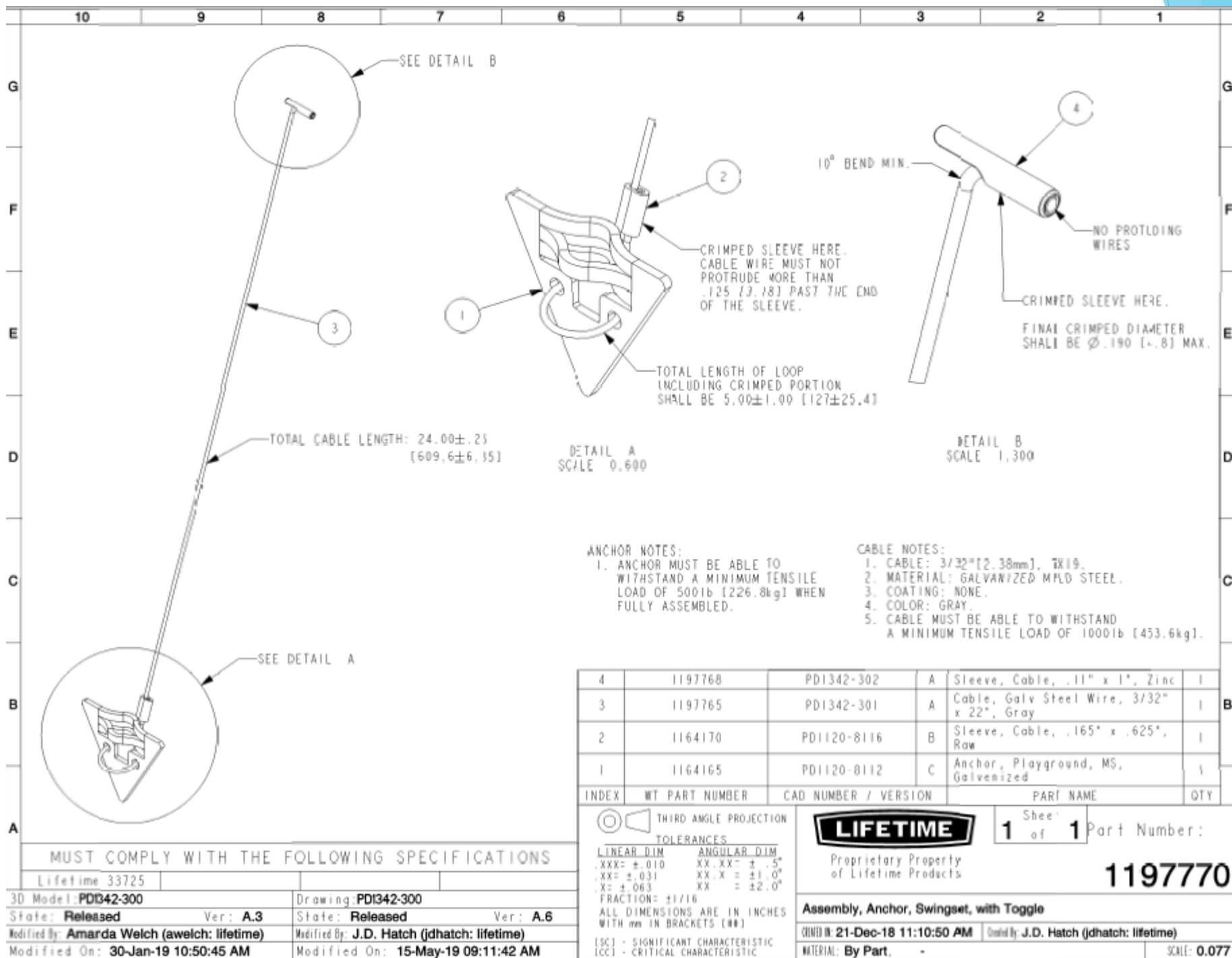
Bill Of Materials

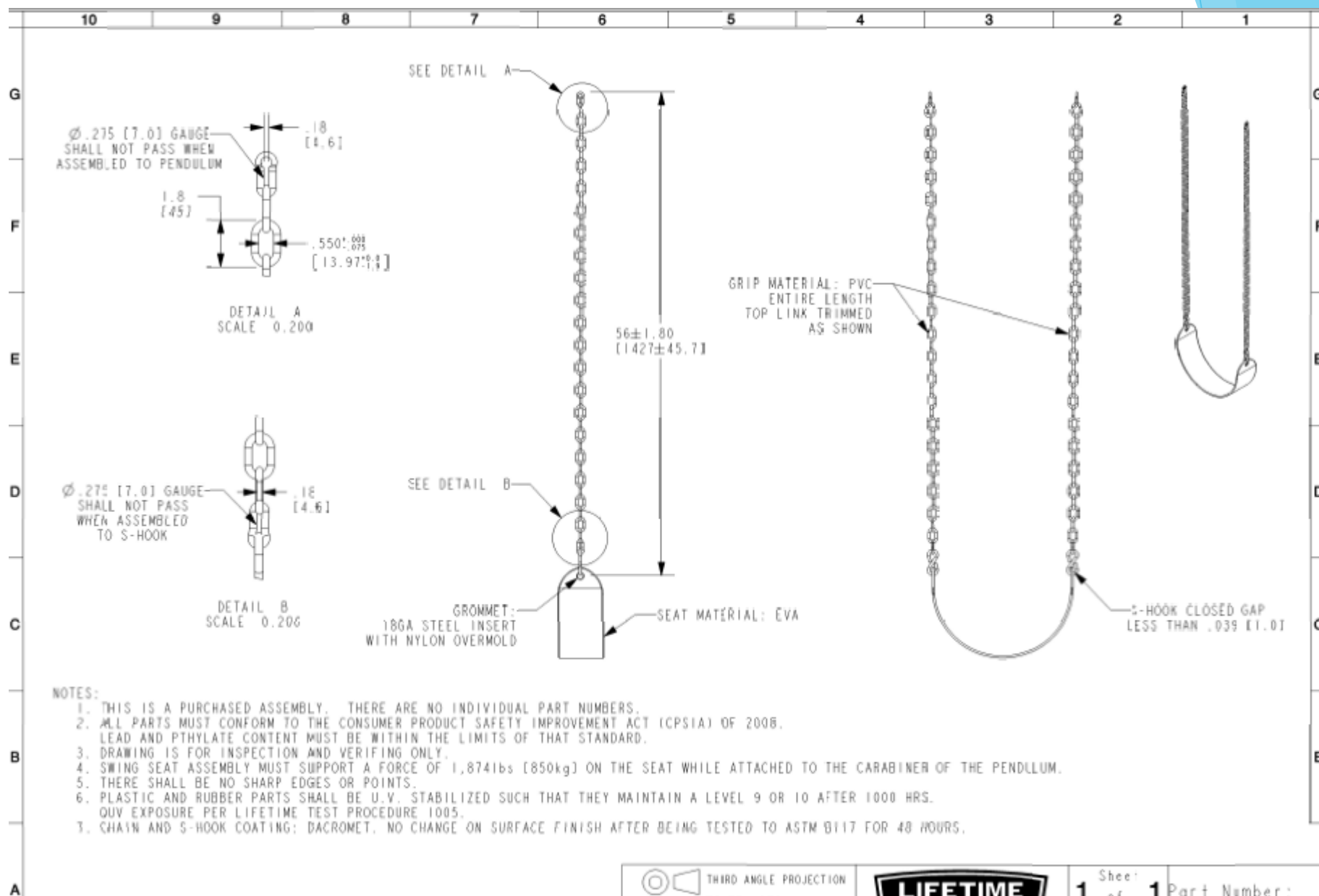
Identity	Part ID	Quantity	Unit	Identity	Part ID	Quantity	Unit
90952, Playset, A-Frame, Swing Set				1202378, Bag, PE, 560mm x 510mm, 2.5mil		2	Each
1140670, Sticker, Finished Good ID, Sequence		1	Each	1202379, V-Board, Pressed Paper, 80mm x 80mm x 315mm		4	Each
1153721, Bag, PE, 620mm x 170mm, 3mil		1	Each	1202380, Box, RSC, 940mm x 165mm x 240mm		2	Each
1153743, Bag, PE, 820mm x 200mm, 3mil		2	Each	1202381, Bag, PE, 820mm x 240mm, .04mm		2	Each
1167979, Hardware Bag, Pendulums, ENQ	ENQ	1	Each	1202382, Pad, Corrugated, 150mm x 150mm		2	Each
1144352, Assembly, Pendulum, DZQ	DZQ	6	Each	1202383, Bag, PE, 1130mm x 90mm, .04mm		2	Each
1142834, Clip, 3/8, Silver		1	Each	1202384, Bag, PE, 1040mm x 140mm, .04mm		12	Each
1144353, Pendulum, Outer, Nylon, 5/16		1	Each	1202385, Bag, PE, 450mm x 380mm, .04mm		1	Each
1144354, Pendulum, Inner, Nylon, 5/16		1	Each	1202386, Bag, PE, 960mm x 240mm, .04mm		1	Each
1156937, Bag, PE, 300mm x 150mm, 2mil		1	Each	1204612, Weldment, Middle Swing Bar, Green	FZV	1	Each
1187514, Sticker, Product ID, Green, China, Patent		1	Each	1196334, Weldment, Middle Swingbar, Raw,		1	Each
1143743, Sticker, Solid Color, 1.5" x .75", Green		1	Each	1142828, Bracket, Swing Hanger 3, CR, Raw,		4	Each
1196685, Box, DST, 56" x 17-3/8" x 12-3/8"		1	Each	1196339, Formed Tubing, Round, Middle Swingbar, Raw		1	Each
1196753, Insert, Hexacomb, 14" x 3" x 2"		1	Each	8002181, Powder, Green SD1		0.018	kg
1196754, Insert, Hexacomb, 7" x 5" x 4"		1	Each	1204650, Assembly, End Swing Bar, Green	FZT	2	Each
1197089, Formed Tubing, Round, Upper Swing Leg, Light Brown	FZR	8	Each	1058623, Logo Plate, Lifetime, AL, .733" x 3", w/Legs, Raw		2	Each
1021404, Powder, Light Brown		0.018	kg	1204652, Weldment, End Swing Bar, Green	FZT	1	Each
1196340, Formed Tubing, Round, Upper Swing Leg, Raw		1	Each	1196331, Weldment, End Swingbar, Raw		1	Each
1197091, Formed Tubing, Round, Lower Swing Leg, Light Brown	FZQ	4	Each	1142828, Bracket, Swing Hanger 3, CR, Raw,		4	Each
1021404, Powder, Light Brown		0.018	kg	1196330, Formed Tubing, Round, End Swingbar, Raw		1	Each
1196335, Formed Tubing, Round, Lower Swing Leg, Raw		1	Each	1196332, Formed Tubing, Round, U-Joint, Raw,		1	Each
1197093, Formed Tubing, Round, Turn Bar, Green	GAN	2	Each	1196333, Gusset, Swingbar End, Raw,		2	Each
1196337, Formed Tubing, Round, Turnbar, 1.50" X 43.11", Raw		1	Each	8002181, Powder, Green SD1		0.018	kg
8002181, Powder, Green SD		0.018	kg	1206368, Assembly, 24" Trapeze with Handles EN71, Green,	BKU	1	Each
1197094, Blister Pack, Hardware, A-Frame, Swing Set	GAR	1	Each	1207670, Instruction, Manual, 90952, B.A.2		1	Each
1127314, Bolt, Socket Cap, .25" - 20 x 3"	DSA	4	Each	700304, Paper, White Bond, 11" x 17",		11	Each
1127316, Bolt, Button, With Shoulder, .25" - 20 x 2.75"	DXZ	24	Each	1207709, Swing, Belt, 56", Green, EN71	BKT	2	Each
1142833, Bolt, BH, 5/16" - 18 x 2",	DZR	6	Each	1207776, Box, DST, 56-1/2" x 18-3/8" x 12-3/8", Printed, Kraft,		1	Each
1197740, Bolt, Button-Head Cap Screw, 1/4" - 20 x 2.875",	GBW	4	Each	1196686, Box, DST, 56-1/2" x 18-3/8" x 12-3/8"		1	Each
1198026, Wrench, Allen, 0.188" x 1.5", Looped,	GCB	2	Each				
1204017, Nut, Barrel, .25" - 20, Clear Zinc,	BTS	32	Each				
1052673, Nut, Barrel, .25" - 20, Raw	BTS	1	Each				
300095, Nut, Cap, 5/16" - 18	AAN	6	Each				
1197658, Sticker, Warning, Ages 3 to 12, 3x300		1	Each				
1198088, Cap, Foot, PP, 5.00" x 6.25", Round, Black,	GBV	4	Each				
1198275, Hardware Bag, Anchor, Playset, With Toggle,	GBY	1	Each				
1164133, Bar, Round, MS, .5" x 21.75",	EMH	1	Each				
1197770, Assembly, Anchor, Swingset, with Toggle,	GBX	4	Each				
1164165, Anchor, Playground, MS, Galvanized	EMG	1	Each				
1164164, Anchor, Playground, MS, Flat		1	Each				
1164170, Sleeve, Cable, .165" x .625", Raw		1	Each				
1197765, Cable, Galv Steel Wire, 3/32" x 22", Gray		1	Each				
1197768, Sleeve, Cable, .11" x 1", Zinc,		1	Each				
1200254, Hardware Bag, Playset, Spare Hardware	GDR	1	Each				
1127316, Bolt, Button, With Shoulder, .25" - 20 x 2.75"	DXZ	1	Each				
1204017, Nut, Barrel, .25" - 20, Clear Zinc,	BTS	2	Each				
1052673, Nut, Barrel, .25" - 20, Raw	BTS	1	Each				
300095, Nut, Cap, 5/16" - 18	AAN	1	Each				
1202376, Insert, Hexacomb, 190mm x 75mm x 75mm		1	Each				
1202377, Pad, Corrugated, 315mm x 135mm x 80mm		4	Each				





MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS				TOLERANCES		 2 of 2 Sheet 2 of 2 Part Number: 1196338
				Proprietary Property of Lifetime Products		
Lifetime 33725						
3D Model: PDI342-000		Drawing: PDI342-000		LINEAR DIM ANGULAR DIM		
State: Released Ver: B.7		State: Released Ver: B.4		.XXX = ±.010 XX.XX = ±.5°		
Modified By: J.D. Hatch (jd hatch: lifetime)		Modified By: J.D. Hatch (jd hatch: lifetime)		.XX = ±.031 XX.X = ±1.0°		
Modified On: 07-Feb-20 10:40:16 AM		Modified On: 07-Feb-20 10:40:16 AM		.X = ±.063 XX = ±2.0°		
				FRACTION = 1/16		
				ALL DIMENSIONS ARE IN INCHES WITH mm IN BRACKETS (##)		
				[SC] = SIGNIFICANT CHARACTERISTIC		
				[CC] = CRITICAL CHARACTERISTIC		

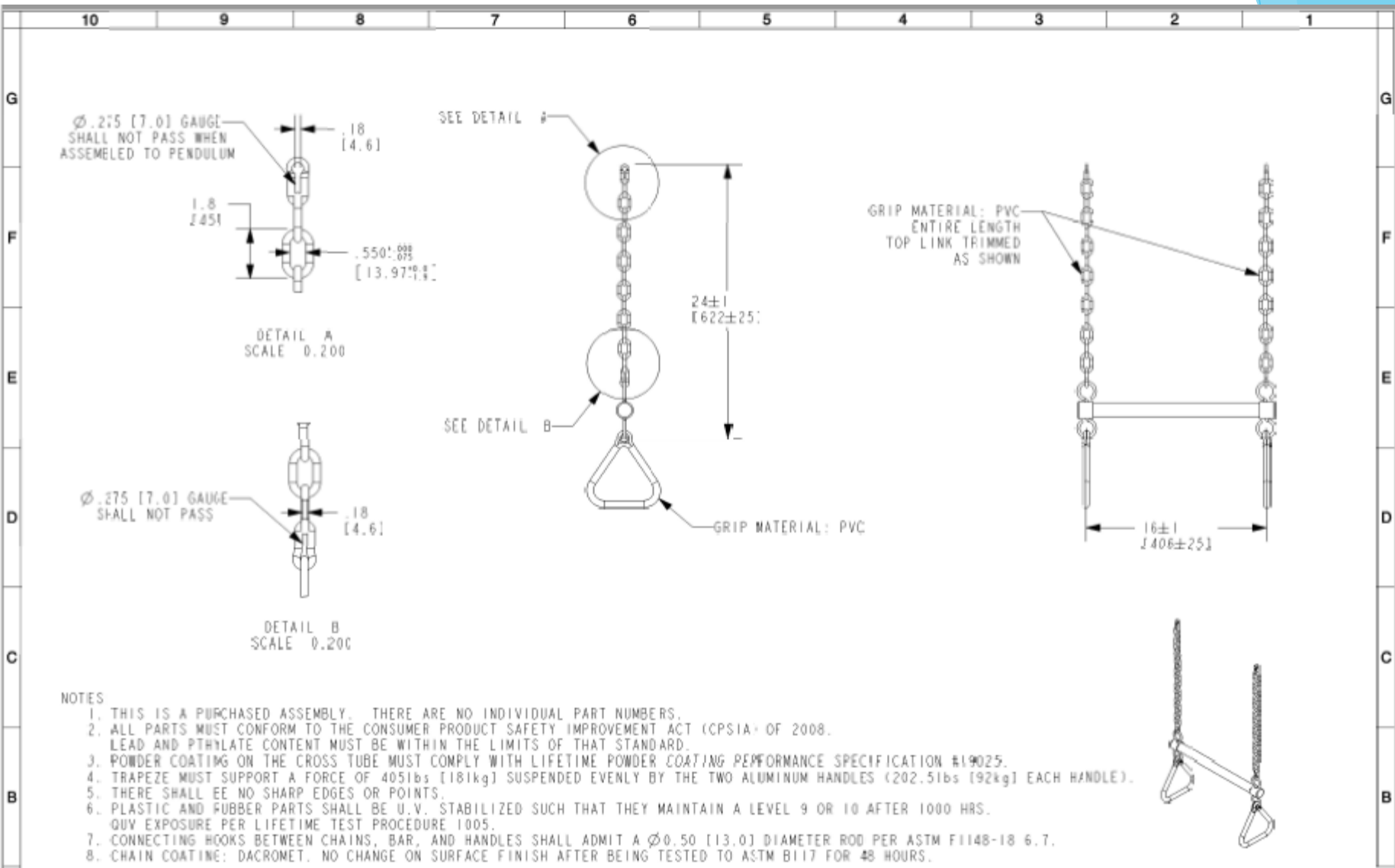




MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS			
Lifetime 33725	Lifetime 25354		
3D Model: PDI342-900		Drawing: PDI342-900	
State: In Work Ver: A.5		State: In Work Ver: A.6	
Modified By: Amarda Welch (awelch: lifetime)		Modified By: Amanda Welch (awelch: lifetime)	
Modified On: 03-Feb-20 10:45:50 AM		Modified On: 03-Feb-20 10:46:23 AM	

TOLERANCES	
LINEAR DIM	ANGULAR DIM
.XXX = ±.010	XX.XX = ± .5°
.XX = ±.031	XX.X = ±1.0°
.X = ±.063	XX = ±2.0°
FRACTION= 1/16	
ALL DIMENSIONS ARE IN INCHES WITH mm IN BRACKETS [mm]	
[SC] = SIGNIFICANT CHARACTERISTIC [CC] = CRITICAL CHARACTERISTIC	

Proprietary Property of Lifetime Products		1205742
Assembly, 56" Swing, EN71, Raw		
CREATED IN: 12-Nov-19 03:47:58 FM		Created By: J.D. Hatch (jd hatch: lifetime)
MATERIAL: By Part.		SCALE: 0.065



MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS			
Lifetime 33725	Lifetime 25354	Lifetime 19025	
3D Model: PDI406-400		Drawing: PDI406-400	
State: Released Ver: A.1		State: Released Ver: A.3	
Modified By: J.D. Hatch (jdatch: lifetime)		Modified By: J.D. Hatch (jdatch: lifetime)	
Modified On: 07-Nov-19 12:20:36 PM		Modified On: 13-Nov-19 11:06:29 AM	

THIRD ANGLE PROJECTION TO FRANCES	
LINEAR DIM .XXX = $\pm .010$.XX = $\pm .031$.X = $\pm .063$	ANGULAR DIM XX.XX = $\pm .5^\circ$ XX.X = $\pm 1.0^\circ$ XX = $\pm 2.0^\circ$
FRACTION = $\pm 1/16$ ALL DIMENSIONS ARE IN INCHES WITH mm IN BRACKETS (##)	
(SC) - SIGNIFICANT CHARACTERISTIC (CC) - CRITICAL CHARACTERISTIC	

LIFETIME Proprietary Property of Lifetime Products	
1 Sheet of 1	Part Number: 1205607
Assembly, 24" Trapeze with Handles, EN71, Raw	
Created On: 06-Nov-19 04:26:04 PM	Created By: J.D. Hatch (jdatch: lifetime)
Material: By Part, -	SCALE: 0.080



ASSEMBLY INSTRUCTIONS

Pour le français, voir la page 2. Para el español, ver la página 3.

7 FOOT SWING SET

MODEL 90952

BEFORE ASSEMBLY:

- Before you start, prepare a level surface with the proper Safety Zone (see page 12).
- At least 2 adults recommended for setup.
- Inspect all parts and hardware. Ensure all are included using the *Parts Identifier* in the middle of these instructions. The *Parts Identifier*, in yellow, can be removed from the instructions for quick reference.



ADDITIONAL ASSEMBLY HELP

ASSEMBLE IT WITH THE FREE BILT INTELLIGENT INSTRUCTIONS APP

BILT

IN THE APP, SCAN OR SEARCH #1207670



IMPORTANT, RETAIN FOR FUTURE REFERENCE: READ CAREFULLY

TOOLS REQUIRED (NOT INCLUDED—UNLESS INDICATED OTHERWISE)

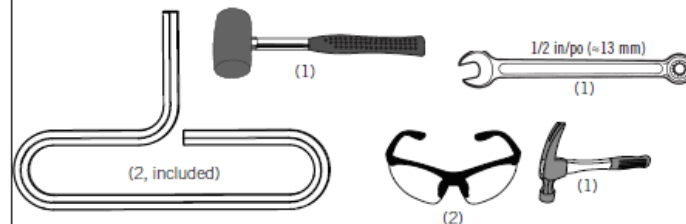


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QUESTIONS?

CONTACT LIFETIME CUSTOMER SERVICE:

Call: 1-800-225-3865
7:00 am–5:00 pm (Monday–Friday) MST
and 9:00 am–1:00 pm Saturday MST
(English, French, Spanish)

Live Chat: www.lifetime.com/customerservice
(click on "LIVE CHAT" tab)
For customer service in mainland Europe:
E-mail: cs@lifetimeproducts.eu

MODEL# AND PRODUCT ID (you will need both when contacting us)
Model Number: 90952
Product ID: