CE Technical File

Lifetime Adventure Tower Model 90830- Features 5 ft. tall decking with hard top tower roof, doorways clubhouse (2), storefronts (4), rock climbing walls (2), 9 ft. wavy slide (1), steering wheel (1), trapeze (1), arched climber (1), car map (1), swings (2) and an anchor kit.

- **How the product is manufactured (Pages 4 - 71)**
- **How the product conforms to the relevant national standards (Page 73)**
- **Addresses of manufacture and storage places (Page 75)**
- **Design and manufacture of the product. (Pages 77 - 80)**

How the product is manufactured

90830 written work instruction

2020.10.21



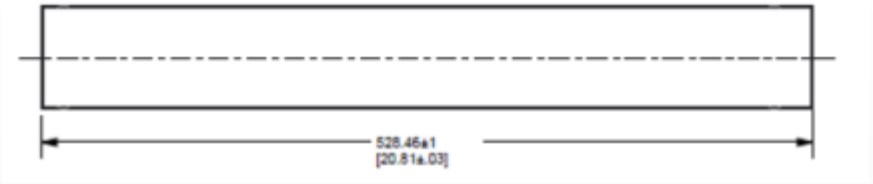
Tubing, Round, MS, 2.75" x 94.5",18GA PD1099-1036 (1164236)



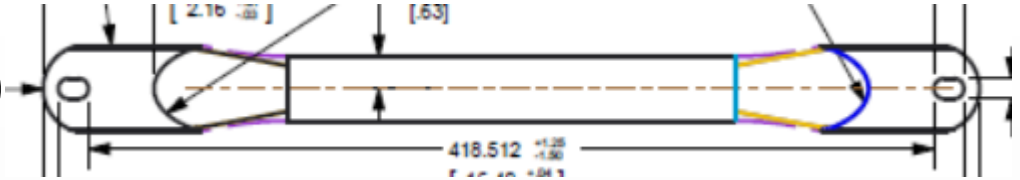
1		2	
Place tube in feature to make swage		Place tube in feature for hole punching.	
1−1		2−1	
Put swage tube in feature		Place tube with hole punching in feature.	
1−2		2−2	
Put Swage tube in feature for checking		Place tube with hole punching in feature to make sure accurate location.	

Tubing, Round, MS, 2.75" x 20.81", 18GA (PD1099-105/1164239)

1	
Place tube in feature for hole punching	
1−1	
Place tube with hole punching in feature.	
1−2	
Place tube with hole punching in feature to make sure accurate location.	



Brace, Outer Deck(PD0871-5187/1167871)



1	
Place tube in feature to smash both ends flat and to punch hole.	
1-1	
Place tube in feature	
1-2	
Place tube with hole punching in feature to make sure accurate location	

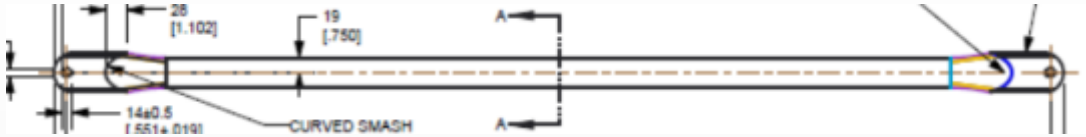
Brace, Outer Deck, Long(PD0871-5189/1167869)



1	
Place tube in feature to smash both ends flat and to punch hole.	
1−1	
Place tube in feature	
1−2	
Place tube with hole punching in feature to make sure accurate location	

Formed Tubing, Round, Outer Swing Turnbar (PD0871-707/1126892)

1	
Place tube in feature to smash both ends flat and to punch hole.	
1−1	
Place tube in feature	
1−2	
Place tube with hole punching in feature to make sure accurate location	

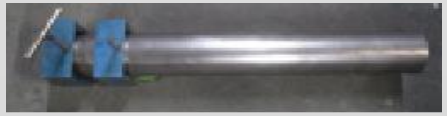


Formed Tubing, Round, Lower Curved Leg (PD1099-7032/1164232)

1		2		3		4	
Put the tube in feature to make opening dia more wider.		Put the tube in feature for bending.		Place tube in feature to make swage		Place tube in feature for hole punching.	
1-1		2-1		3-1		4-1	
This is feature		This is feature		This is feature		This is feature	
1-2		2-2		3-2		4-2	
Put the tube for checking		Put the tube for checking		Put the tube for checking		Put the tube for checking	

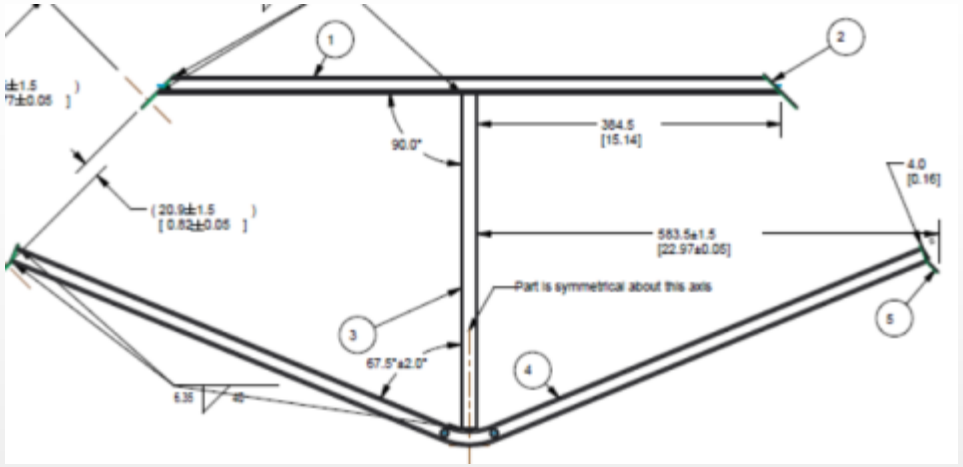
Formed Tubing, Round, Upper Curved **(PD1099-7033/1164233)**



1		2			
Put the tube in feature to make opening dia more wider.		Place tube in feature for hole punching.		Place tube in feature for hole punching.	
1−1		2−1		3−1	
This is feature		This is feature		This is feature	
1−2		2−2		3−2	
Put the tube for checking		Put the tube for checking		Put the tube for checking	

Weldment, Inner Deck Perimeter(PD0871-1255/1126848)

1	
Place welded part in feature	
1−1	
This is welding location	

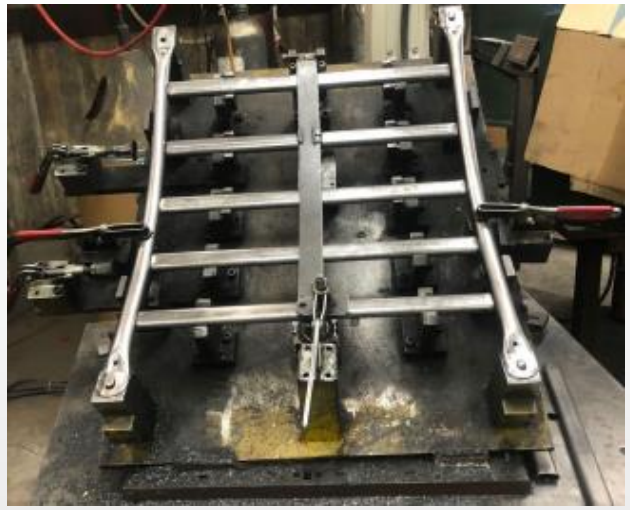
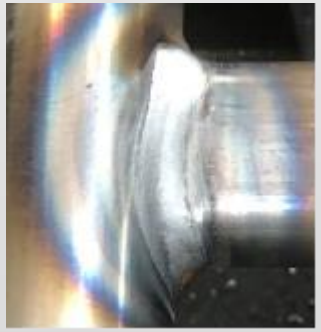


Formed Tubing, Rectangle, Outer Deck Perimeter(PD0871-1275/1126852)

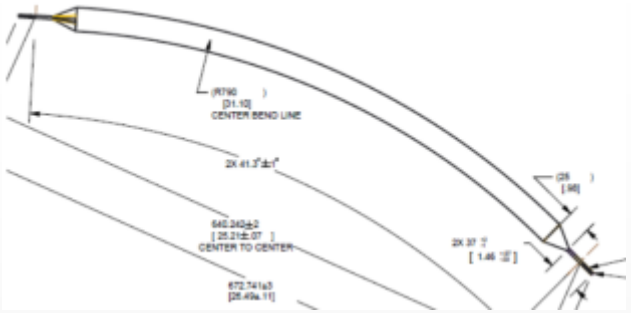
1		2		3	
Place the tube in feature to make it bent		Place tube in feature for hole punching.		Place tube in feature for hole punching.	
1−1		2−1		3−1	
This is feature		This is feature		This is feature	
1−2		2−2		3−2	
Put the bent tube for checking		Put the tube for checking		Put the tube for checking	

Weldment, Barrier(PD0871-110/1142819)



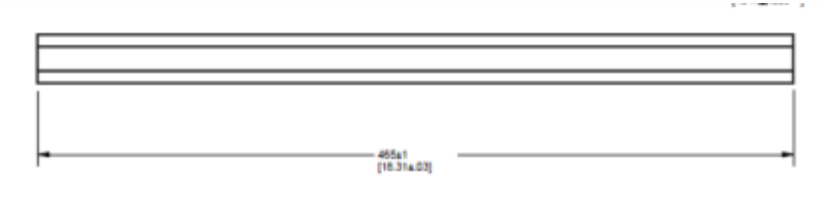
1	 
Place welded part in feature	
1−1	
This is welding location	

Formed Tubing, Round, Barrier Rail(PD0871-1169/1142820)



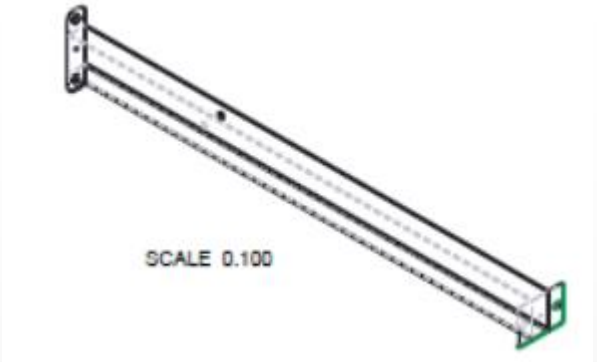
1		2	
Place tube in feature to smash 2 places flat and to punch hole.		Place tube in feature to bend	
1−1		2−1	
Place tube in feature		Place tube in feature	
1−2		2−2	
Put the tube for checking		Put the tube for checking	

Formed Tubing, Obround, Vertical Barrier(PD0871-124/1142821)



1	
Place the tube in feature to make swage. This is to weld with barrier rail.	
1−1	
the tube after swage.	

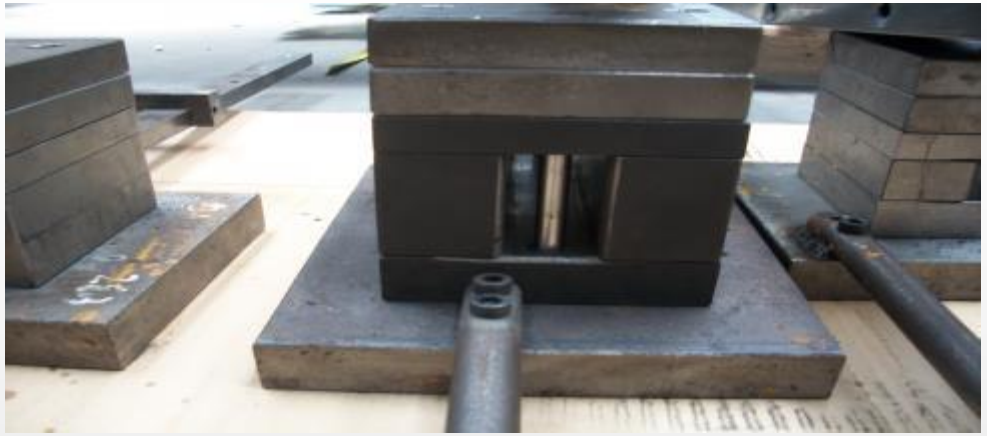
Weldment, Second Deck Support(PD0871-1504/1126856)



1	
Place welded part in feature	
1-1	  
This is welding location	

Formed Tubing, Rectangle, Second Deck Support (PD0871-1043/1126844)



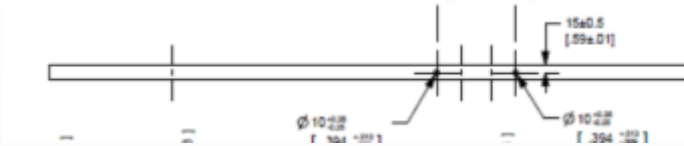
1	
Place tube in feature for hole punching.	
1−1	
This is feature	
1−2	
Put the tube for checking	

Weldment, Main Deck Suppor (PD0871-1260/1126850)



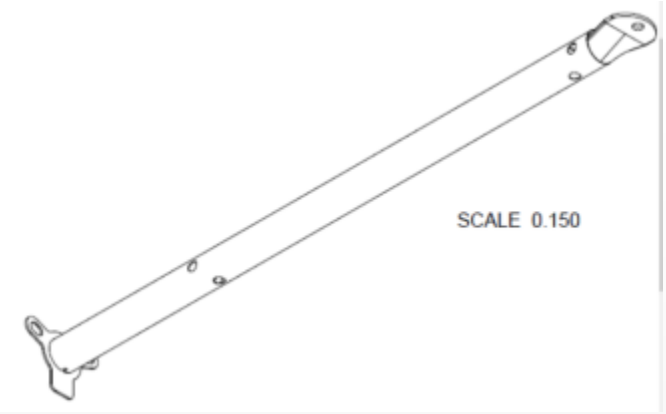
1	 
Place welded part in feature	
1−1	  
This is welding location	

Formed Tubing, Rectangle, Main Deck Support, (PD0871-126/1126849)



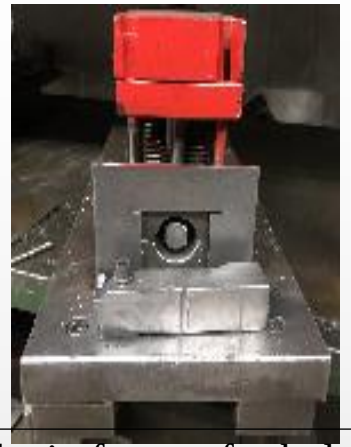
1		2		3	
Place tube in feature for hole punching.		Place tube in feature for hole punching.		Place tube in feature for hole punching.	
1−1					
This is feature					
1−2					
Put the tube for checking					

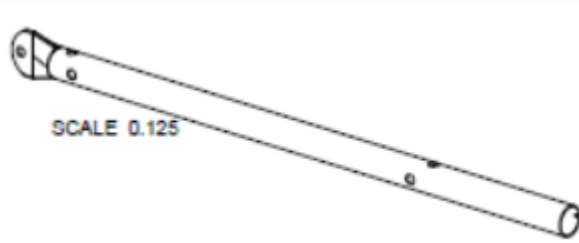
Weldment, Handrail Support(PD0871-1906/1205858)



1	
Place welded part in feature	
1−1	
This is welding location	

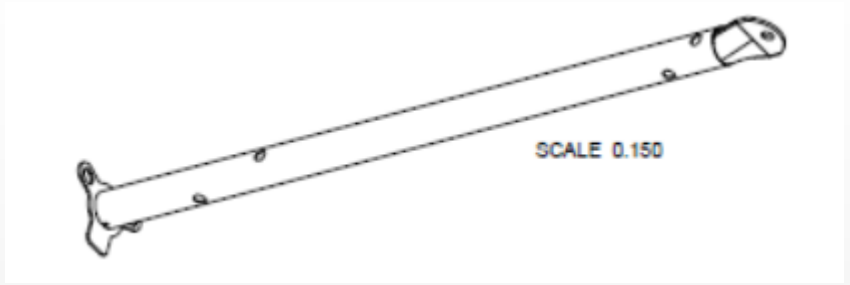
Formed Tubing, Round, Handrail Support (PD0871-1077/1205856)

1		2		3	
Tube centered on sheet metal part smashed		Place tube in feature for hole punching.		Place tube in feature for hole punching.	
1-1					
This is feature					
1-2					
Put the tube for checking					



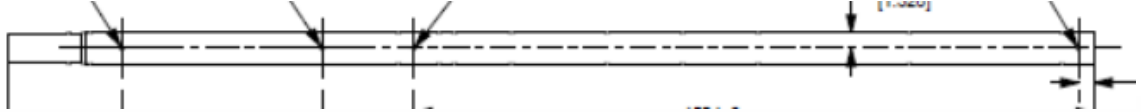
Weldment, Handrail Support, 2nd(PD0871-1907/1205860)

1	
Place welded part in feature	
1−1	
This is welding location	



房上立管二(PD0871-1078/1205854)

1		2		3	
Tube centered on sheet metal part smashed		Place tube in feature for hole punching.		Place tube in feature for hole punching.	
1-1					
This is feature					
1-2					
Put the tube for checking					

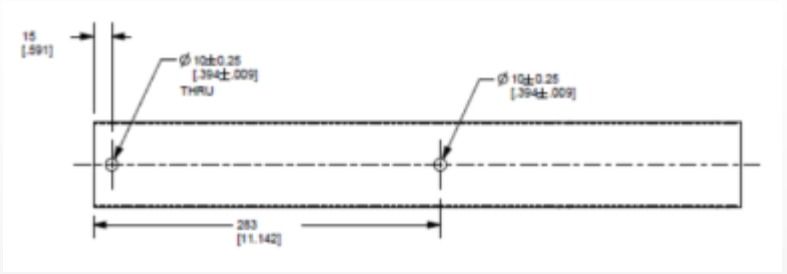


Formed Tubing, Round, 2.75" x 94.5"(PD1099-1015/1164238)

1		2	
Place tube in feature for hole punching.		Place tube in feature for hole punching.	
1-1		2-1	
This is feature		This is feature	
1-2		2-2	
Put the tube for checking		Put the tube for checking	

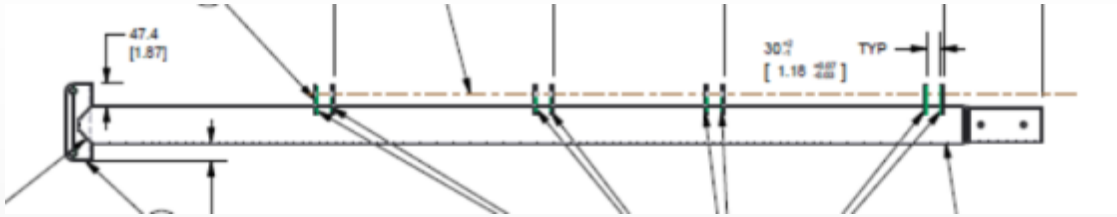
Formed Tubing, Round, 2.75" x 20.8"(PD1099-104/1164237)

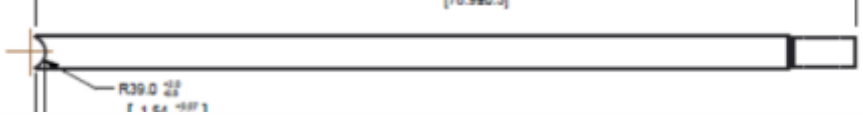
1	
Place tube in feature for hole punching	
1-1	
This is feature	
1-2	
Put the tube for checking	



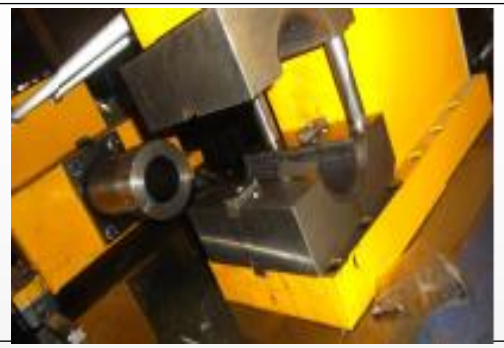
Weldment, Short SwingBar,(SG1504-006/1165713)

1	
Place welded part in feature	
1−1	 
This is welding location	

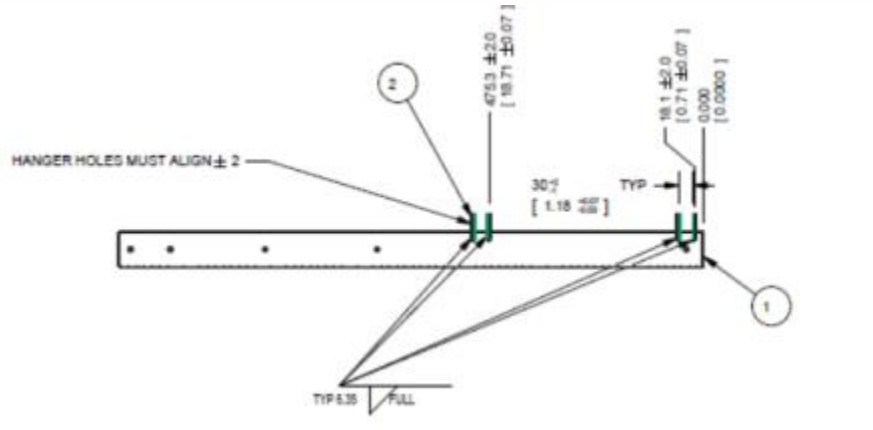




Formed Tubing, Round, Short Swingbar(PD1039-7112/1161847)

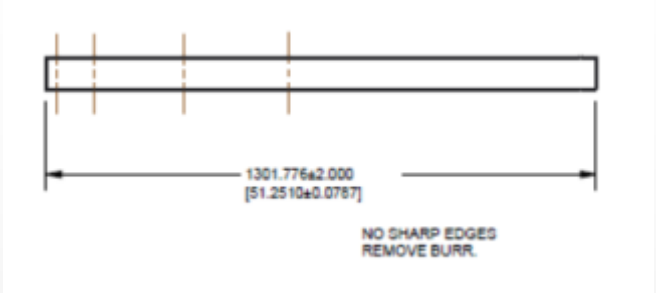
1		2		3	
Place tube in feature to make swage		Place tube in feature for hole punching.		Place tube in feature to make jagging effect	
1−1		2−1		3−1	
Put swage tube in feature		Place tube with hole punching in feature.		Put tube in feature	
1−2		2−2		3−2	
Put Swage tube in feature for checking		Place tube with hole punching in feature to make sure accurate location		Put tube in feature for checking	

Weldment, Short Swingbar, (PD1099-7102/1164235)



1	
Place welded part in feature	
1–1	
This is welding location	

Tubing, Round, MS, 3" x 51.25", 18GA(PD1099-7112/1164234)



1			
Place tube in feature for hole punching.			
1-1		2-1	
Place tube with hole punching in feature.		Place tube with hole punching in feature.	
1-2		2-2	
Place tube with hole punching in feature to make sure accurate location		Place tube with hole punching in feature to make sure accurate location	

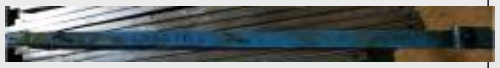
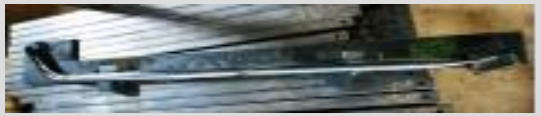
Formed Tubing, Round, Left Leg, (PD1164-501/1208111)

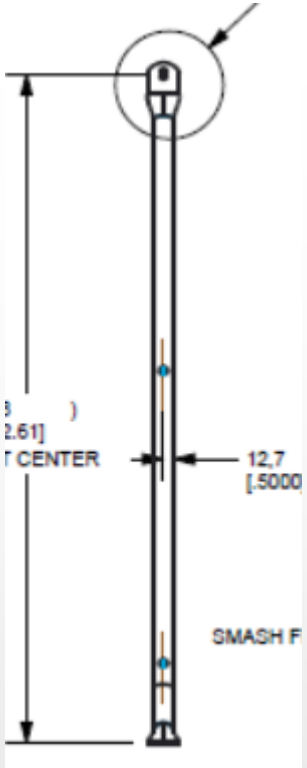
1		2		3		4	
Place tube in feature for bend.		Place tube in feature for bend.		**Tube** centered on sheet metal part smashed		Place tube in feature for hole punching.	
1-1							
Put tube in feature							
1-2							
Put tube in feature for checking							

Formed Tubing, Round, Right Leg(PD1164-502/1208113)

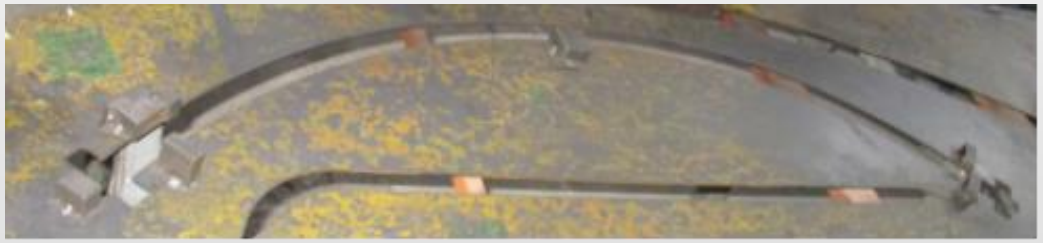
1		2		3		4	
Place tube in feature for bend.		Place tube in feature for bend.		**Tube** centered on sheet metal part smashed		Place tube in feature for hole punching.	
1−1							
Put tube in feature							
1−2							
Put tube in feature for checking							

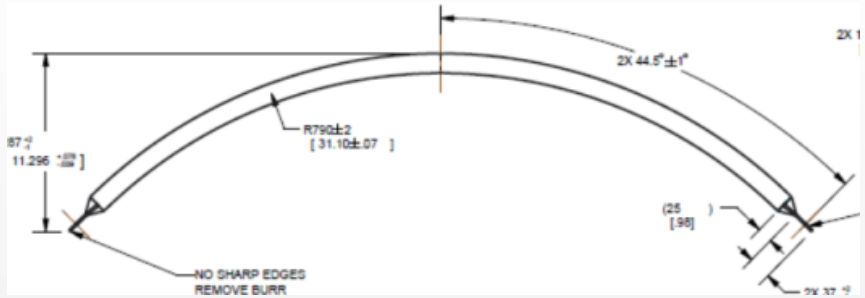
Truss, Swing Set,(PD0871-1200/1167874)

1		2		3	
Place tube in feature for hole punching.		**Tube** centered on sheet metal part smashed and dimple		Place tube in feature for bend.	
1−1		2−1		3−1	
Put tube in feature		Put tube in feature		Put tube in feature	
1−2		2−2		3−2	
		Put tube in feature for checking			

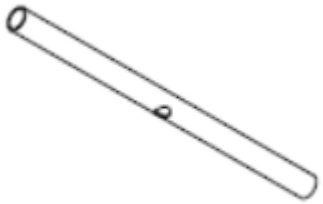


Formed Tubing, Round, Hand Rail,(PD0871-1166/1126846)

1		2	
Place tube in feature for hole punching.		Smashed 2 places on sheet metal part smashed	
1−1			
Put tube in feature		Put tube in feature	
1−2			
Put tube in feature for checking			



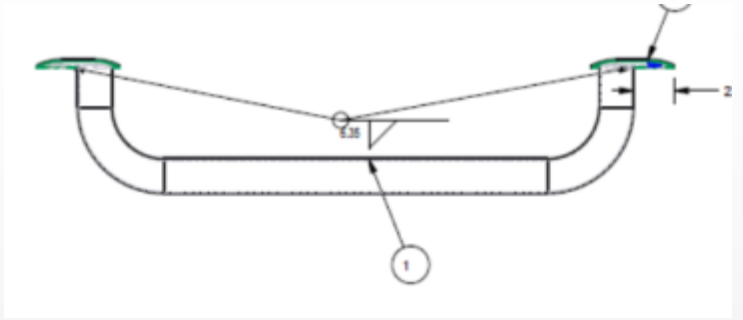
Formed Tubing, Round, Roof Support (PD0871-1201/1181681)



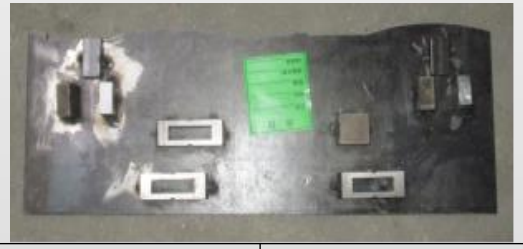
1	
Place tube in feature for hole punching.	
1−1	
This is product.	

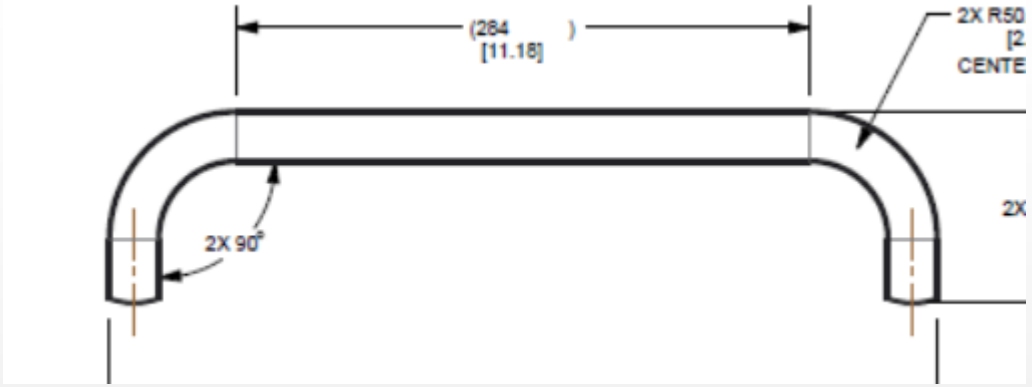
Weldment, Climbing Handle for 2.75" Tube(PD0871-1855/1126866)

1	
Place welded part in feature	
1−1	
This is welding location.	

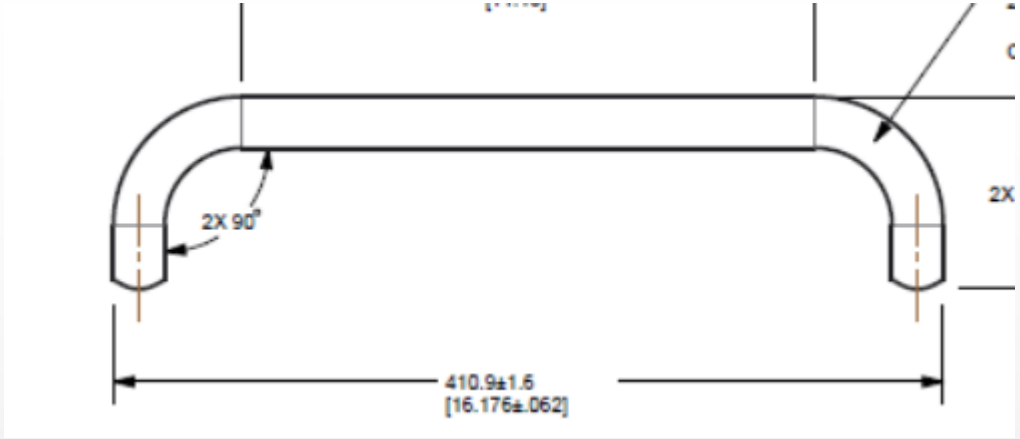


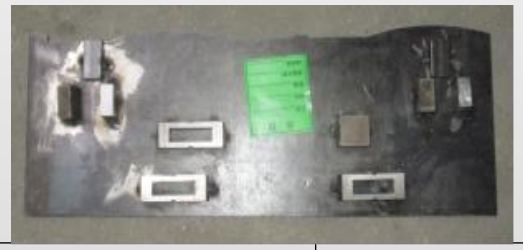
Formed Tubing, Round, Climbing Handle for 2.75" Tube(PD0871-1875/1126869)

1		2	
Place tube in feature for bend.		Cutting tube in to make jagging effect	
1-1			
Put tube in feature		Put tube in feature	
1-2			
Put tube in feature for checking		Put tube in feature for checking	



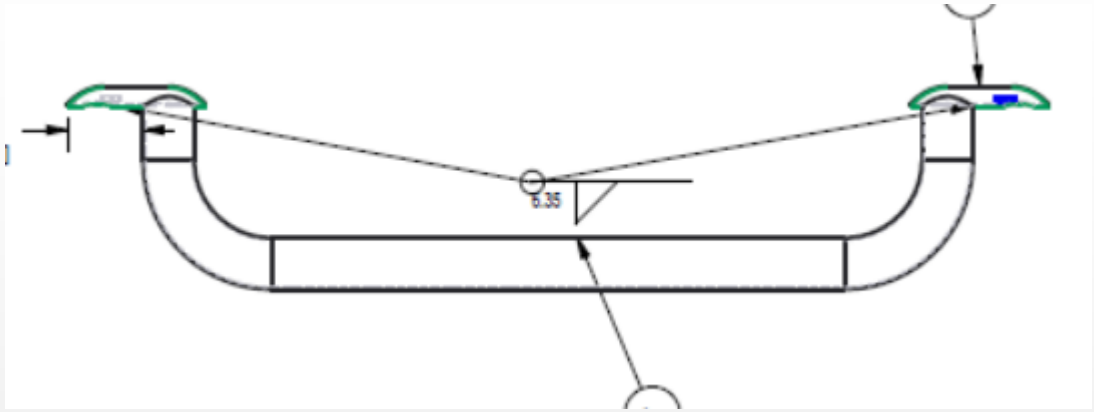
Formed Tubing, Round, Climbing Handle for 1.25" Tube(PD0871-1877/1128330)



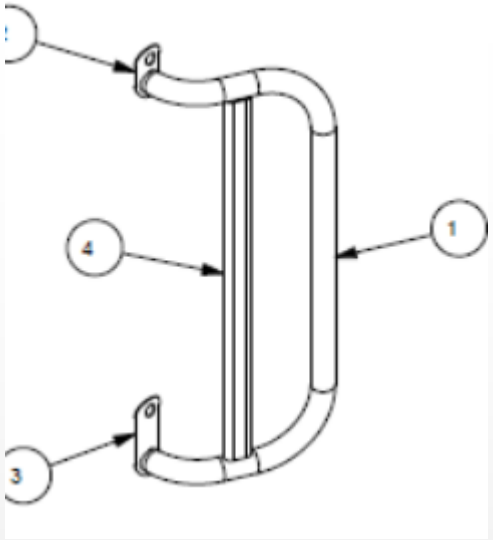
1		2	
Place tube in feature for bend.		Cutting tube in to make jagging effect	
1-1			
Put tube in feature		Put tube in feature	
1-2			
Put tube in feature for checking		Put tube in feature for checking	

Weldment, Climbing Handle for 1.25" Tube,(PD0871-1857/1128327)

1	
Place welded part in feature	
1−1	
This is welding location.	

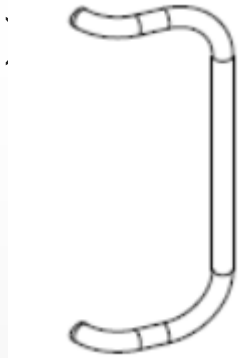


Weldment, Guardrail, Right(PD1164-400/1208101)



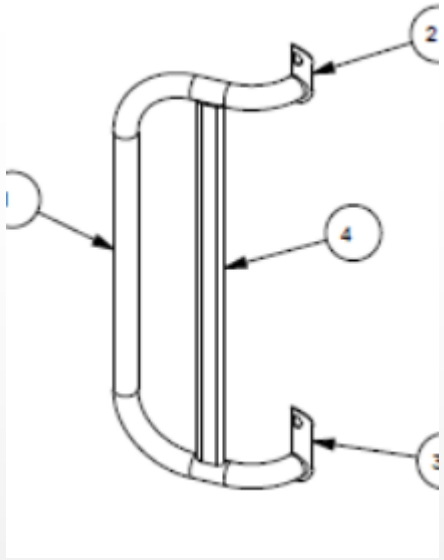
1	
Place welded part in feature	
1−1	
This is welding location.	

Formed Tubing, Round, Guardrail, Right(PD1164-401/1208109)



1		2		3	
Place tube in feature for bend.		Place tube in feature for bend.		Place tube in feature to make jagging effect	
1−1					
Put tube in feature					
1−2					
	Put tube in feature for checking				

Weldment, Guardrail, Left (PD1164-300/1208098)



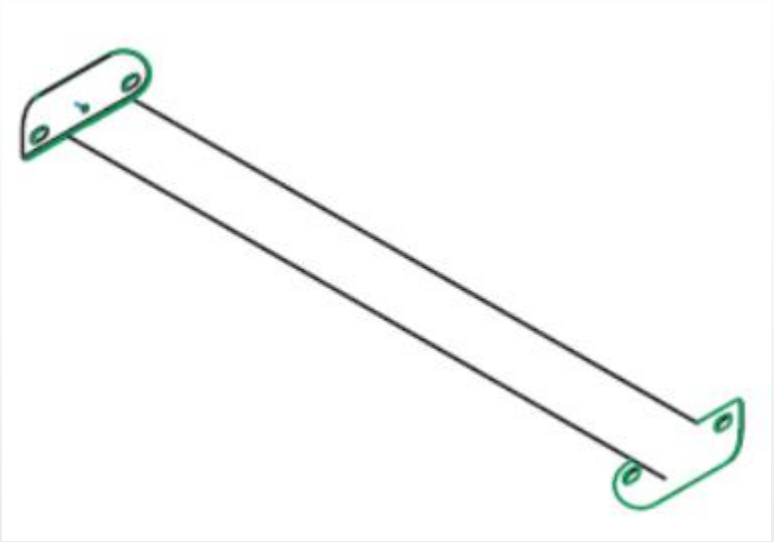
1	
Place welded part in feature	
1–1	
This is welding location.	

Formed Tubing, Round, Guardrail, Left (PD1164-301/1208102)

1		2		3	
Place tube in feature for bend.		Place tube in feature for bend.		Place tube in feature to make jagging effect	
1−1					
Put tube in feature		Put tube in feature		Put tube in feature	
1−2					
	Put tube in feature for checking				

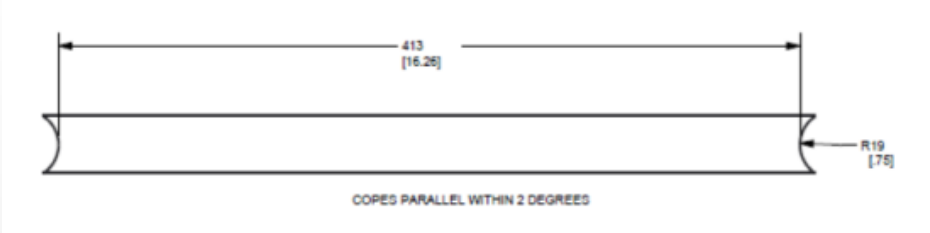
Weldment, Arched Rung Climber,**(PD0871-260/1126876)**

1	
Place welded part in feature	
1−1	
This is welding location.	



Formed Tubing, Round, Arched Climber Rung(PD0871-261/1126877)

1	
Place tube in feature to make jagging effect	
1-1	
Put tube in feature	
1-2	
Put tube in feature for checking	



Packaging

EVER SUNNY CREATIVE CO.

Client: SANDLEFORD（出AU）
Style : 1200763
Description: EVEREST MULTI PLAYSET
Shipping CTN size: 246x59x18.5cm/9.48’
Gross Weight: 60.32KG
Pilot photo date: 20191010
FA Finished Date:
Factory: LAI'S

Individual Product View



General Information- BOM LIST

-1X	A.A.	1190220	Sticker, Product ID, Sequence, Kit
-1X	A.A.	1148585	Formed Tubing, Round, Outer Swing Turnbar, Light Brown
-1X	A.A.	1148597	Weldment, Main Deck Support, Light Brown
-2X	A.A.	1148600	Weldment, Second Deck Support, Light Brown
-2X	A.A.	1148609	Weldment, Barrier, Light Brown
-2X	A.A.	1206806	Weldment, Handrail Support, 2nd, Light Brown
-2X	A.A.	1206804	Weldment, Handrail Support, Light Brown
-1X	A.A.	1195050	Hardware Bag, Green Steering Wheel, Caps
-1X	A.A.	1200714	Trapeze, EN71", Green
-4X	A.A	1149814	Weldment, Inner Deck Perimeter, Light Brown
-1X	A.A.	1198055	Hardware Bag, Parts, EBV
-1X	A.A.	1153725	Bag,380mm x 450mm 3mil
-1X	A.A.	1153734	Bag,400mm x 220mm 2Mil
-1X	B.A.	1153735	Bag,300mm x 240mm 2.76Mil
-1X	A.A.	1156936	Bag,502mm x 200mm 2.76mil
-2X	A.A.	1153724	Bag,780 mm x 570 mm 2.76 Mil
-1X	A.A.	1153743	Bag, 820 mm x 200 mm 3 Mil
-5X	A.A.	1168038	Bag, 620 mm x 120 mm 2.76 Mil
-3X	A.A.	1168564	Tubing, Round MS, 2.75" x 20.81"x 18Ga, Light Brown

Individual Product View



General Information- BOM LIST

-4X	A.A	1153728	Bag,1290mmx520mm2.76mil
-1X	A.2	1177919	Pad, 95" x 22“
-2X	A.A.	1194557	Insert, Hexacomb, 8" x 2" x 3"
-1X	A.A.	1153737	1400 mm x 70 mm 2.76 Mil
-1X	A.A.	1168061	Pad, 1316 mm x 193 mm
-8X	A.A.	1168549	Brace, Outer Deck Short, Light Brown
-8X	A.A.	1153741	Bag, 540 mm x 65 mm 2.76 Mil
-2X	A.A.	1168552	Brace, Outer Deck, Long, Light Brown
-2X	A.A.	1153740	Bag, 960 mm x 65 mm 2.76 Mil
-1X	A.2.	1178007	Pad, 150mm x 150mm
-2X	A.A.	1153739	Bag, 930 mm x 170 mm 2.76 Mil
-1X	A.A.	1153738	Bag, 1750 mm x 170 mm 2.76 Mil
-4X	A.A.	1153726	Bag, 820 mm x 160 mm 2.76 Mil
-1X	A.B.	1168577	Tubing, Round MS, 2.75"x 94..5"x 18Ga, Light Brown, w/Stkr
-3X	A.A.	1168040	Bag, 2550 mm x 120 mm 2.76 Mil
-2X	A.A.	1168560	Formed Tubing, Round Lower Curved Leg, Light Brown
-1X	A.A.	1207850	Box, DST, 96" x 22-1/2" x 6-7/16", Printed, Kraft
-1X	A.2.	1177918	Box, DST, 95” x 22” x 6-7/16”
-1X	A.A.	1197696	Hardware Bag, Climbing Grips
-2X	A.A.	1168557	Formed Tubing, Round Upper Curved Leg, Light Brown
-1X	A.A.	1153721	Bag, 620 mm x 170 mm 3 Mil

Individual Product View



General Information- BOM LIST

-1X A.A. 1156804 Hardware Bag, Parts, EEI
-1X A.A. 1200716 Swing, EN71", Green
-1X A.A 1187514 Sticker, Model, No UPC, Green
-2X A.A 1156129 Sticker, Box Series, Shed, 1 of 4
-4X A.A 1185970 Extremely Heavy B&W Warning Sticker
G070005 STRAPPING, 1/2 HEAT SEAL CLR
1121075, Tape, 72mm x 0.042mm

OUTSIDE CARTON VIEW





PART#G070005,
STRAPPING,1/2
HEAT SEAL CL

PART#1121075
Tape 72x0.0042mm



SHIPPING MARK

QUALITY CHECKING POINTS

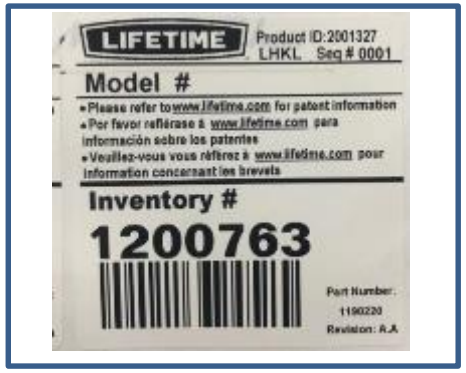
1. CHECK CARTON SIZE – JUST ALLOW ± 3% TOLERANCE
2. CHECK CARTON QUALITY – MUST BE SAME AS APPROVAL SAMPLE
3. CHECK STRAPPING – MUST BE TIGHTENED ENOUGH
4. CHECK CARTON LABEL
   - ALL LABELS MUST BE PLACED ON CORRECT POSITION & STUCK WELL.
   - ALL LABELS MUST BE WITH CORRECT INFORMATION & SIZE.
5. CHECK CARTON MARKING – THE PRINTING MUST BE CORRECT AND READABLE.
6. CHECK CARTON SURFACE – MUST BE CLEAN AND NO DAMAGE.
7. HAVE PART# ID# ON THE BAG

---

1. 測量紙箱尺寸.正負不可超過3%
2. 紙箱品質必須跟核可樣一樣
3. 5PCS 打包帶需打緊
4. 所有貼標需貼在正確位置.貼牢
   核對貼標尺寸和內容是否正確
5. 核對麥頭和內容是否正確 .
6. 紙箱需清潔,不可有破損
7. part# ID# ,日期需隨出货日作相应变更.

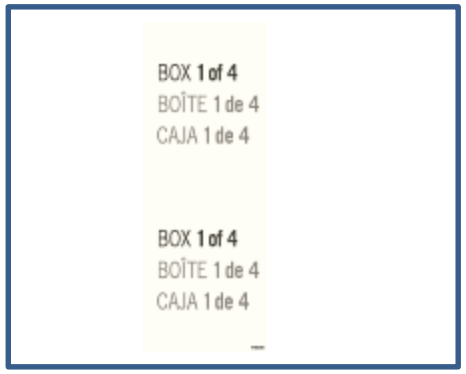
OUTSIDE CARTON VIEW





-1X 1190220 Sticker, Product ID, Sequence, Kit





-2X 1156129 Sticker, Box Series, Shed, 1 of 4

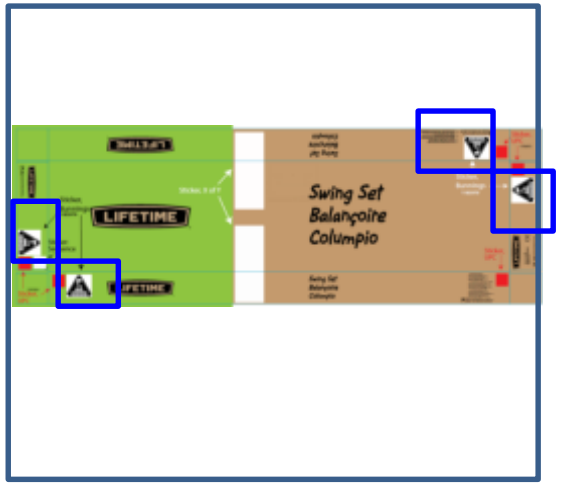
QUALITY CHECKING POINTS

1. CHECK CARTON SIZE – JUST ALLOW ± 3% TOLERANCE
2. CHECK CARTON QUALITY – MUST BE SAME AS APPROVAL SAMPLE
3. CHECK STRAPPING – MUST BE TIGHTENED ENOUGH
4. CHECK CARTON LABEL
   - ALL LABELS MUST BE PLACED ON CORRECT POSITION & STUCK WELL.
   - ALL LABELS MUST BE WITH CORRECT INFORMATION & SIZE.
5. CHECK CARTON MARKING – THE PRINTING MUST BE CORRECT AND READABLE.
6. CHECK CARTON SURFACE – MUST BE CLEAN AND NO DAMAGE.
7. HAVE PART# ID# ON THE BAG

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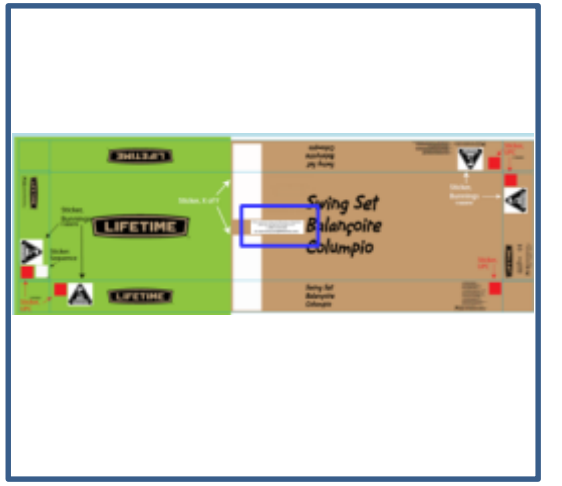
1. 測量紙箱尺寸.正負不可超過3%
2. 紙箱品質必須跟核可樣一樣
3. 5PCS 打包帶需打緊
4. 所有貼標需貼在正確位置.貼牢
   核對貼標尺寸和內容是否正確,条码数字要清晰并且可以扫描出来.
5. 核對麥頭和內容是否正確 .
6. 紙箱需清潔,不可有破損
7. part# ID# ,日期需隨出货日作相应变更.

OUTSIDE CARTON VIEW





-4X 1185970 Extremely Heavy B&W Warning Sticker





-1X Box Label

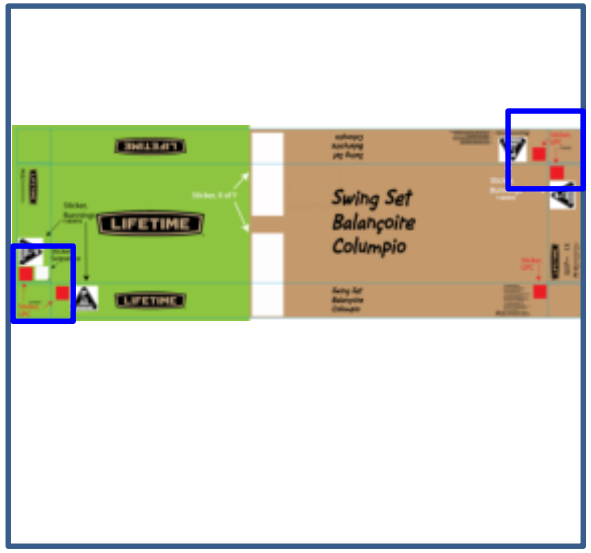
QUALITY CHECKING POINTS

1. CHECK CARTON SIZE – JUST ALLOW ± 3% TOLERANCE
2. CHECK CARTON QUALITY – MUST BE SAME AS APPROVAL SAMPLE
3. CHECK STRAPPING – MUST BE TIGHTENED ENOUGH
4. CHECK CARTON LABEL
   - ALL LABELS MUST BE PLACED ON CORRECT POSITION & STUCK WELL.
   - ALL LABELS MUST BE WITH CORRECT INFORMATION & SIZE.
5. CHECK CARTON MARKING – THE PRINTING MUST BE CORRECT AND READABLE.
6. CHECK CARTON SURFACE – MUST BE CLEAN AND NO DAMAGE.
7. HAVE PART# ID# ON THE BAG

---

1. 測量紙箱尺寸.正負不可超過3%
2. 紙箱品質必須跟核可樣一樣
3. 5PCS 打包帶需打緊
4. 所有貼標需貼在正確位置.貼牢
   核對貼標尺寸和內容是否正確,条码数字要清晰并且可以扫描出来.
5. 核對麥頭和內容是否正確 .
6. 紙箱需清潔,不可有破損
7. part# ID# ,日期需隨出货日作相应变更.

OUTSIDE CARTON VIEW





-4X 1140653 Barcode sticker





-1X sticker

QUALITY CHECKING POINTS

1. CHECK CARTON SIZE – JUST ALLOW ± 3% TOLERANCE
2. CHECK CARTON QUALITY – MUST BE SAME AS APPROVAL SAMPLE
3. CHECK STRAPPING – MUST BE TIGHTENED ENOUGH
4. CHECK CARTON LABEL
   - ALL LABELS MUST BE PLACED ON CORRECT POSITION & STUCK WELL.
   - ALL LABELS MUST BE WITH CORRECT INFORMATION & SIZE.
5. CHECK CARTON MARKING – THE PRINTING MUST BE CORRECT AND READABLE.
6. CHECK CARTON SURFACE – MUST BE CLEAN AND NO DAMAGE.
7. HAVE PART# ID# ON THE BAG

---

1. 測量紙箱尺寸.正負不可超過3%
2. 紙箱品質必須跟核可樣一樣
3. 5PCS 打包帶需打緊
4. 所有貼標需貼在正確位置.貼牢
   核對貼標尺寸和內容是否正確,条码数字要清晰并且可以扫描出来.
5. 核對麥頭和內容是否正確 .
6. 紙箱需清潔,不可有破損
7. part# ID# ,日期需隨出货日作相应变更.

PACKING STEP



Step 1:Take off the COVER



-1X 1207850 Box, DST, 96" x 22-1/2" x 6-7/16", Printed, Kraft



Step 2:Take out the Wheel



Part#1195050 Hardware Bag, Green Steering Wheel, Caps
-1X 1149808 Steering Wheel, HDPE, Green
-1X 1150197 Cap, Steering Wheel, Swing Set, Green
-1X 1151913 Clicker, Steering Wheel, Swing Set, Black
-1X 1153725 Bag,380mm x 450mm 3mil

QUALITY CHECKING POINTS

1. CHECK CARTON SIZE – JUST ALLOW ± 3% TOLERANCE
2. CHECK CARTON QUALITY – MUST BE SAME AS APPROVAL SAMPLE

---

1. 測量紙箱尺寸.正負不可超過3%
2. 紙箱的品質必須跟核可樣一樣

1.CHECK SIZE
2.CHECK QUANTITY

---

1. 測量尺寸
2. 检验数量.擺放位置

PACKING STEP



Step 3:Take out the HANDLE



Part# 1197696 Hardware Bag, Climbing Grips

-2X 1196563 Handle, Climbing Grip, Red
-2X 1196561 Handle, Climbing Grip, Green
-2X 1196559 Handle, Climbing Grip, Blue
-2X 1196565 Handle, Climbing Grip, Yellow
-1X 1153734 Bag,400mm x 220mm 2Mil

QUALITY CHECKING POINTS

1.CHECK SIZE
2.CHECK QUANTITY AND COLOR

---

1. 测量尺寸
2. 检验数量和颜色

PACKING STEP



Step 4:Take out EBV



QUALITY CHECKING POINTS

1.CHECK SIZE
2.CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

---

1. 测量尺寸
2. 检验数量.摆放位置.
3. 烤漆品質要好，不能有刮傷.

Part#1198055 Hardware Bag, Parts, EBV

-1X	1075555	Cap, PP, Raw, 76.2mm x 67.3mm, Round
-6X	1149820	Plug, PP, 2.75", Round, Black
-2X	1151910	Plug, PP, 1.5", Round, Black
-4X	1149838	Bracket, Barrier, C1008, Light Brown
-1X	1149841	Bracket, Long Brace, Right, CR, Light Brown
-4X	1149844	Bracket, Wall Support, CR, Light Brown
-1X	1149847	Bracket, Long Brace, Left, CR, Light Brown
-1X	1153735	Bag,300mm x 240mm 2.76Mil

PACKING STEP



Step 5:Take out PLUG



Part# 1156804 Hardware Bag, Parts, EEI
-6X 1149817, Plug, PP, 2.75",
Round Foot, Black
-1X 1156936 Bag,502mm x 200mm
2.76mil



Step 6:Take out BARRIER



-2X 1148609 Weldment, Barrier,
Light Brown
-2X 1153724 Bag,780mm x570mm
2.76mil

QUALITY CHECKING POINTS

1.CHECK SIZE
2.CHECK QUANTITY

---

1. 测量尺寸
2. 检验数量

General checking for coating:
1.Cross hatch test
2.Thickness of coating:80~120
3.Raw edge, sand grain, scratch is unacceptable
4.Color should be same as sample

对烤漆部件的检验：
1.需过百格测试
2.烤漆厚度为80~120
3.毛边，漆渣，漏底，刮伤超過1CM不可接受
4.烤漆色需同确认样

PACKING STEP



Step 7:Take out SWING



-1X 1200716 Swing, EN71", Green
-1X 1153743 Bag,820mm x 200mm 3mil



Step 8:Take out TUBE



-3X 1168564 Tubing, Round, MS, 2.75" x 20.81", 18GA, Light Brown
-3X 1168038 Bag,620mm x 120mm 2.76Mil

QUALITY CHECKING POINTS

1. CHECK SIZE
2. Swing set assembly must support a force of 850KG(1874LBS)
3. Plastic and rubber parts shall be U.V.stabilized shuch that they maintain a level 9 or 10 after 400HRS
4. Color should be same as sample

---

1. 測量尺寸
2. 秋千需承受力850KG(1874LBS)
3. 塑膠件能過400小時UV9級或10級

General checking for coating:

1. Cross hatch test
2. Thickness of coating:80~120
3. Raw edge, sand grain, scratch is unacceptable
4. Color should be same as sample

对烤漆部件的检验：

1. 需过百格测试
2. 烤漆厚度为80~120
3. 毛边，漆渣，漏底，刮伤超過1CM不可接受
4. 烤漆色需同确认样

PACKING STEP



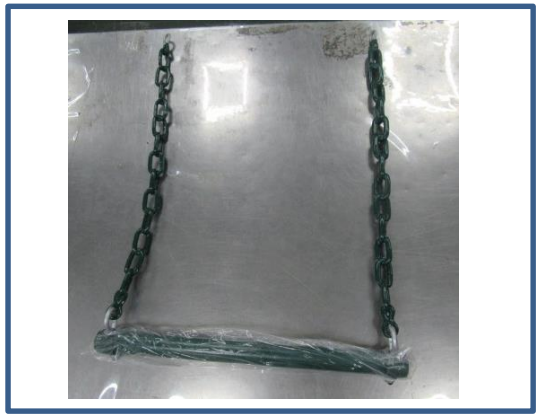
Step 9:Take out Tube



-2X 1168557 Formed Tubing, Round, Upper Curved Leg, Light Brown
-2X 1168038 Bag,620mm x 120mm 2.76Mil



Step 10:Take out Trapeze



-1X 1200714 Trapeze, EN71", Green
-1X 1153721 Bag,620mm x 170mm 3mil

QUALITY CHECKING POINTS

General checking for coating:

1. Cross hatch test
2. Thickness of coating:80~120
3. Raw edge, sand grain, scratch is unacceptable
4. Color should be same as sample

对烤漆部件的检验：

1. 需过百格测试
2. 烤漆厚度为80~120
3. 毛边，漆渣，漏底，刮伤超過1CM不可接受
4. 烤漆色需同确认样

1. CHECK SIZE
2. Trapeze must support a force of 405lbs
3. Plastic and rubber parts shall be U.V.stabilized shuch that they maintain a level 9 or 10 after 400HRS
4. Color should be same as sample

---

1. 测量尺寸
2. 吊環需承受力405lbs
3. 塑膠件能過400小時UV9級或10級

PACKING STEP



Step 11:Take out WELDMENT



-4X 1149814 Weldment, Inner Deck Perimeter, Light Brown

-4X 1153728 Bag,1290mmx520mm 2.76mil



Step 12:Take out PAD



-1X 1177919 Pad, 95" x 22"

QUALITY CHECKING POINTS

General checking for coating:
1.Cross hatch test
2.Thickness of coating:80~120
3.Raw edge, sand grain, scratch is unacceptable
4.Color should be same as sample

对烤漆部件的检验：
1.需过百格测试
2.烤漆厚度为80~120
3.毛边，漆渣，漏底，刮伤超過1CM不可接受
4.烤漆色需同确认样

1. CHECK CARTON SIZE – JUST ALLOW ± 3% TOLERANCE
2. CHECK CARTON QUALITY – MUST BE SAME AS APPROVAL SAMPLE

---

1. 测量紙箱尺寸.正負不可超過3%
2. 紙箱的品質必須跟核可樣一樣

PACKING STEP



Step 13:Take out FOAM



-2X 1194557 Insert, Hexacomb, 8" x 2" x 3"



Step 14:Take out Swing Turnbar



-1X 1148585 Formed Tubing, Round, Outer Swing Turnbar, Light Brown
-1X 1153737 Bag,1400mm x 70mm 2.76mil
-1X 1168061 Pad, 1316mm x 193mm

QUALITY CHECKING POINTS

1. CHECK FOAM SIZE – JUST ALLOW ± 3% TOLERANCE
2. CHECK FOAM QUALITY – MUST BE SAME AS APPROVAL SAMPLE
1. 测量保麗龍尺寸.正負不可超過3%
2. 保麗龍的品質必須跟核可樣一樣

General checking for coating:
1.Cross hatch test
2.Thickness of coating:80~120
3.Raw edge, sand grain, scratch is unacceptable
4.Color should be same as sample

对烤漆部件的检验：
1.需过百格测试
2.烤漆厚度为80~120
3.毛边，漆渣，漏底，刮伤超過1CM不可接受
4.烤漆色需同确认样

PACKING STEP



Step 15 :Take out Short Brace



-8X 1168549 Brace, Outer Deck, Light Brown
-8X 1153741 Bag,540mm x 65mm 2.76Mil



Step 16:Take out Long Brace



-2X 1168552 Brace, Outer Deck, Long, Light Brown
-2X 1153740 Bag,960mm x 65mm 2.76mil

QUALITY CHECKING POINTS

General checking for coating:
1.Cross hatch test
2.Thickness of coating:80~120
3.Raw edge, sand grain, scratch is unacceptable
4.Color should be same as sample

对烤漆部件的检验：
1.需过百格测试
2.烤漆厚度为80~120
3.毛边，漆渣，漏底，刮伤超過1CM不可接受
4.烤漆色需同确认样

PACKING STEP



Step 17:Take out PAD



-1X 1178007 Pad, 150mm x 150mm



Step 18:Take out WELDMENT



-2X 1148600 Weldment, Second Deck Support, Light Brown
-2X 1153739 Bag,930mm x 170mm 2.76mil

QUALITY CHECKING POINTS

1. CHECK SIZE
2. CHECK QUANTITY
3. COATING QUALITY MUST BE GOOD , CAN'T BE SCRATCHED.

1. 测量尺寸
2. 检验数量.摆放位置.
3. 烤漆品質要好，不能有刮傷

PACKING STEP



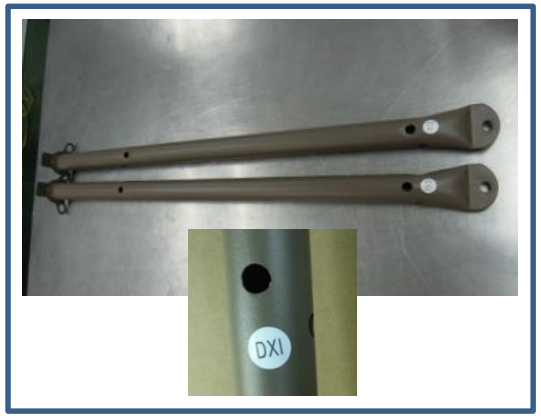
Step 19:Take out WELDMENT



-1X 1148597 Weldment, Main Deck Support, Light Brown
-1X 1153738 Bag,1750mm x 170mm 2.76mil



Step 20:Take out Handrail Support



-2X 1206804 Weldment, Handrail Support, Light Brown
-2X 1153726 Bag,820mm x 160mm 2.76mil

QUALITY CHECKING POINTS

General checking for coating:

1. Cross hatch test
2. Thickness of coating:80~120
3. Raw edge, sand grain, scratch is unacceptable
4. Color should be same as sample

对烤漆部件的检验：

1. 需过百格测试
2. 烤漆厚度为80~120
3. 毛边，漆渣，漏底，刮伤超过1CM不可接受
4. 烤漆色需同确认样

PACKING STEP



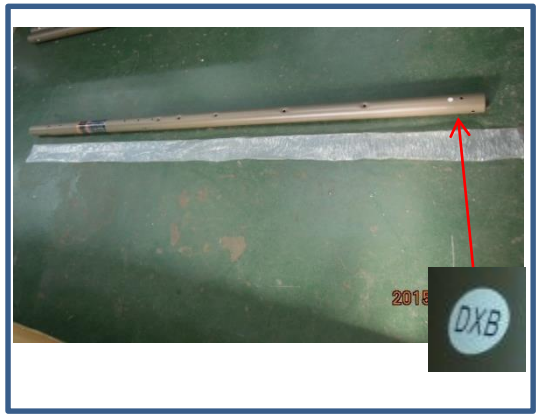
Step 21:Take out Handrail Support



-2X 1206806 Weldment, Handrail Support, 2nd, Light Brown
-2X 1153726 Bag,820mm x 160mm 2.76mil



Step 22:Take out TUBE



-1X 1168577 Tubing, Round MS, 2.75"x 94..5"x 18Ga, Light Brown, w/Stkr
-1X 1168040 Bag,2550mm x 120mm 2.76Mil

QUALITY CHECKING POINTS

General checking for coating:
1.Cross hatch test
2.Thickness of coating:80~120
3.Raw edge, sand grain, scratch is unacceptable
4.Color should be same as sample

对烤漆部件的检验：
1.需过百格测试
2.烤漆厚度为80~120
3.毛边，漆渣，漏底，刮伤超過1CM不可接受
4.烤漆色需同确认样

PACKING STEP



Step 25:Take out LEG



-2X 1168560 Formed Tubing, Round, Lower Curved Leg, Light Brown

-2X 1168040 Bag,2550mm x 120mm 2.76Mil

QUALITY CHECKING POINTS

General checking for coating:

1.Cross hatch test

2.Thickness of coating:80~120

3.Raw edge, sand grain, scratch is unacceptable

4.Color should be same as sample

对烤漆部件的检验：

1.需过百格测试

2.烤漆厚度为80~120

3.毛边，漆渣，漏底，刮伤超過1CM不可接受

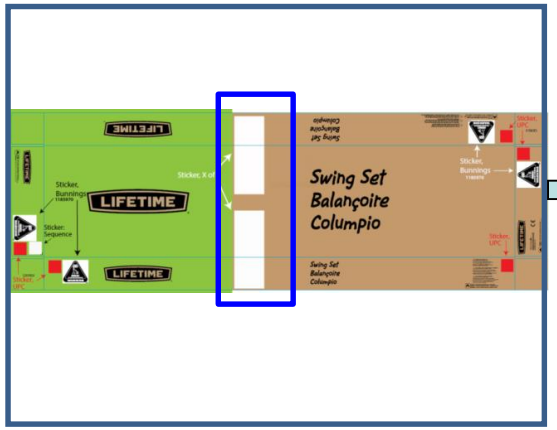
4.烤漆色需同确认样

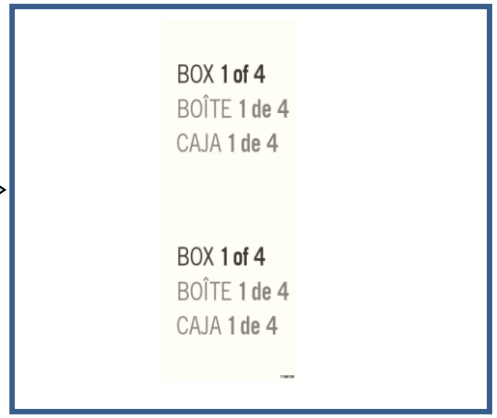
LABEL CHECKING





-1X 1190220
Sticker, Product ID, Sequence, Kit





-2X 1156129
Sticker, Box Series, Shed, 1 of 4

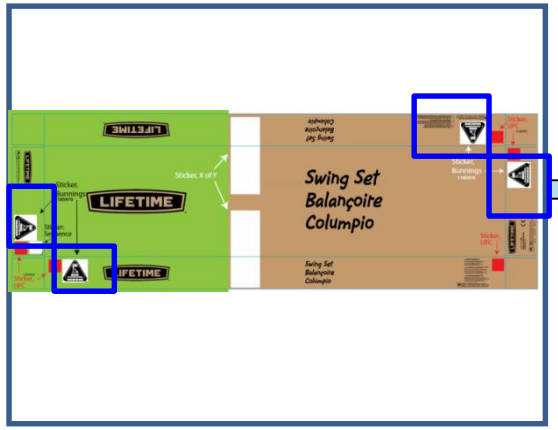
QUALITY CHECKING POINTS

1. CHECK SIZE
2. PLACE ON CORRECT POSITION AND STICK WELL .
3. ID# SHOULD BE UPDATE ACCORDNIG TO SHIP DATE

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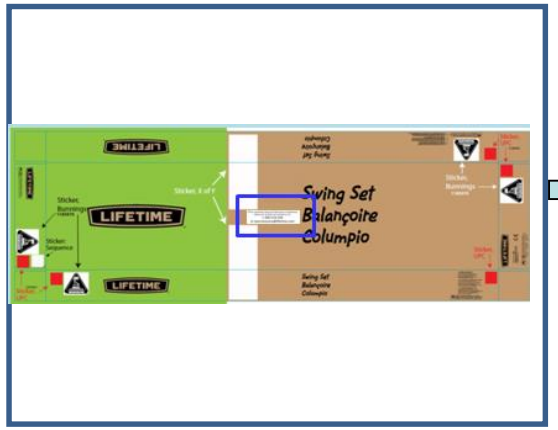
1. 测量尺寸
2. 贴在正確位置.贴牢
3. 日期标需随出货日作相应变更

LABEL CHECKING





-4X 1185970
Extremely Heavy
B&W Warning
Sticker





-1X Box Label

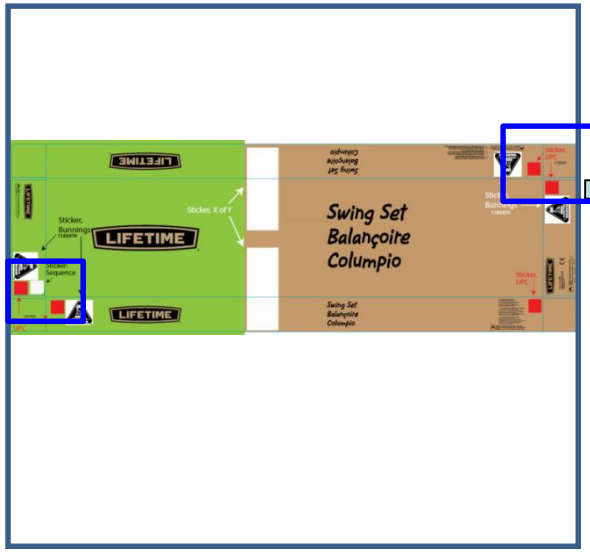
QUALITY CHECKING POINTS

1. CHECK SIZE
2. PLACE ON CORRECT POSITION AND STICK WELL .
3. ID# SHOULD BE UPDATE ACCORDNIG TO SHIP DATE

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1. 测量尺寸
2. 贴在正確位置.贴牢
3. 日期标需随出货日作相应变更

LABEL CHECKING





-4X 1140653 Barcode sticker





-1X sticker

QUALITY CHECKING POINTS

1. CHECK SIZE
2. PLACE ON CORRECT POSITION AND STICK WELL .
3. ID# SHOULD BE UPDATE ACCORDNIG TO SHIP DATE

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1. 测量尺寸
2. 贴在正確位置.贴牢
3. 日期标需随出货日作相应变更

LABEL CHECKING





-1X 1187514 Sticker, Model, No UPC, Green

QUALITY CHECKING POINTS

1. CHECK SIZE
2. PLACE ON CORRECT POSITION AND STICK WELL .
3. ID# SHOULD BE UPDATE ACCORDNIG TO SHIP DATE

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1. 测量尺寸
2. 贴在正確位置.贴牢
3. 日期标需随出货日作相应变更

LABEL CHECKING





-1X 1197685_B-Sticker, Playground, Age 3-12-10x1000 lbs, en, fr, es-2019

QUALITY CHECKING POINTS

1. CHECK SIZE
2. PLACE ON CORRECT POSITION AND STICK WELL .
3. Test the viscosity

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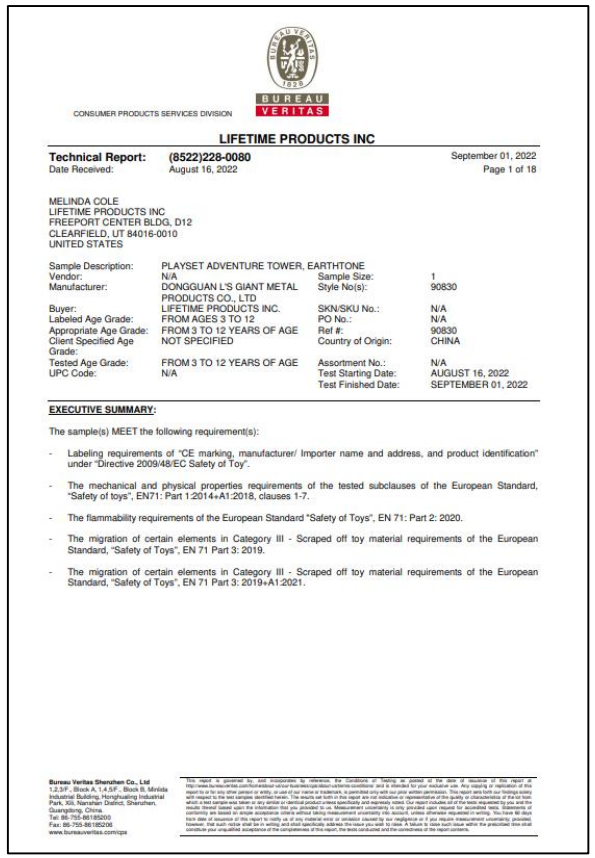
1. 測量尺寸
2. 貼在正確位置.貼牢
3. 測試粘性

How the product conforms to the relevant national standards

Directive 2009/48/EC, Harmonized standards

EN 71 PT.1-14+A1:2018 MECHANICAL HAZARDS (1-7)
EN 71 PT.2-20 FLAMMABILITY
EN 71-3:2019 HEAVY METALS
EN 71-3:2019+A1:2021 HEAVY METALS
EN 71 PT.8: 18 CLAUSE 5 WARNINGS AND LABELLING
REACH EC No 1907/2006 - SVHC

Third Party Test Report



CONSUMER PRODUCTS SERVICES DIVISION

BUREAU VERITAS

LIFETIME PRODUCTS INC

Technical Report: (8522)228-0080 — September 01, 2022
Date Received: August 16, 2022 — Page 1 of 18

MELINDA COLE
LIFETIME PRODUCTS INC
FREEPORT CENTER BLDG, D12
CLEARFIELD, UT 84016-0010
UNITED STATES

Sample Description:	PLAYSET ADVENTURE TOWER, EARTHTONE		
Vendor:	N/A	Sample Size:	1
Manufacturer:	DONGGUAN L'S GIANT METAL PRODUCTS CO., LTD	Style No(s):	90830
Buyer:	LIFETIME PRODUCTS INC.	SKN/SKU No.:	N/A
Labeled Age Grade:	FROM AGES 3 TO 12	PO No.:	N/A
Appropriate Age Grade:	FROM 3 TO 12 YEARS OF AGE	Ref #:	90830
Client Specified Age Grade:	NOT SPECIFIED	Country of Origin:	CHINA
Tested Age Grade:	FROM 3 TO 12 YEARS OF AGE	Assortment No.:	N/A
UPC Code:	N/A	Test Starting Date:	AUGUST 16, 2022
		Test Finished Date:	SEPTEMBER 01, 2022

EXECUTIVE SUMMARY:

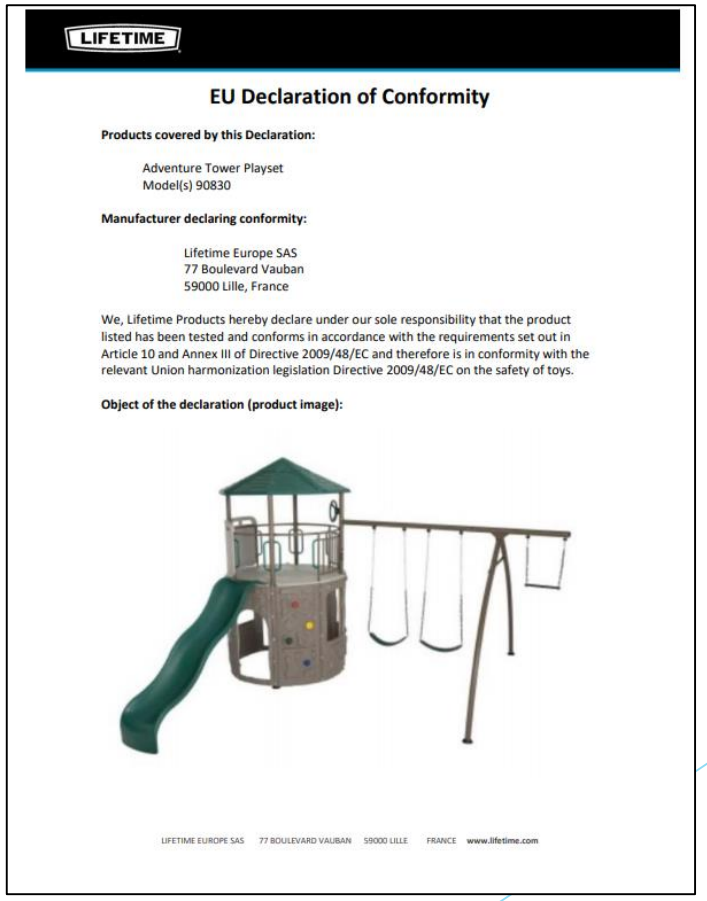
The sample(s) MEET the following requirement(s):

- Labeling requirements of "CE marking, manufacturer/ Importer name and address, and product identification" under "Directive 2009/48/EC Safety of Toy".
- The mechanical and physical properties requirements of the tested subclauses of the European Standard, "Safety of toys", EN71: Part 1:2014+A1:2018, clauses 1-7.
- The flammability requirements of the European Standard "Safety of Toys", EN 71: Part 2: 2020.
- The migration of certain elements in Category III - Scraped off toy material requirements of the European Standard, "Safety of Toys", EN 71 Part 3: 2019.
- The migration of certain elements in Category III - Scraped off toy material requirements of the European Standard, "Safety of Toys", EN 71 Part 3: 2019+A1:2021.

Bureau Veritas Shenzhen Co., Ltd
1,2,3/F., Block A, 1,4,5/F., Block B, Minlida Industrial Building, Honghualing Industrial Park, Xili, Nanshan District, Shenzhen, Guangdong, China.
Tel: 86-755-86185200
Fax: 86-755-86185206
www.bureauveritas.com/cps

This report is governed by, and incorporates by reference, the Conditions of Testing as posted at the date of issuance of this report at http://www.bureauveritas.com/home/about-us/our-business/cps/about-us/terms-conditions and is intended for your exclusive use. Any copying or publication of this report to or for any other person or entity, or use of our name or trademark, is permitted only with our prior written permission. This report sets forth our findings solely with respect to the test samples identified herein. The results set forth in this report are not indicative or representative of the quality or characteristics of the lot from which a test sample was taken or any similar or identical product unless specifically and expressly noted. Our report includes all of the tests requested by you and the results thereof based upon the information you provided and/or samples you submitted. Unless otherwise agreed, the samples were selected and tested and conformity are based on simple acceptance criteria without being measurement uncertainty into account, unless otherwise requested in writing. You have 90 days from date of issuance of this report to notify us of any material error or omission caused by our negligence or if you require measurement uncertainty, provided, however, that such notice shall be in writing and shall specifically address the issue you wish to raise. A failure to raise such issue within the prescribed time shall constitute your unqualified acceptance of the completeness of this report, the tests conducted and the correctness of the report contents.

Declaration of Conformity



LIFETIME

EU Declaration of Conformity

Products covered by this Declaration:

Adventure Tower Playset
Model(s) 90830

Manufacturer declaring conformity:

Lifetime Europe SAS
77 Boulevard Vauban
59000 Lille, France

We, Lifetime Products hereby declare under our sole responsibility that the product listed has been tested and conforms in accordance with the requirements set out in Article 10 and Annex III of Directive 2009/48/EC and therefore is in conformity with the relevant Union harmonization legislation Directive 2009/48/EC on the safety of toys.

Object of the declaration (product image):

Addresses of manufacture and storage places

Manufacture

DONG GUAN L''S GIANT METAL PRODUCTS CO., LTD (Lai's)
NO.412, SOUTH TANGXIA AVE,TANGXIA TOWN
DONGGUAN,GUANGDONG PROVINCE, CHINA

Storage Places

Hellmann Worldwide Logistics Limited
Unit 1
Burton Gateway Road
Barton Under Needwood
Burton upon Trent
DE13 8FL
United Kingdom

LNP
7 Rue Raoul Follereau, 59390 Lys-lez-Lannoy
FRANCE

Design and Manufacture of Product

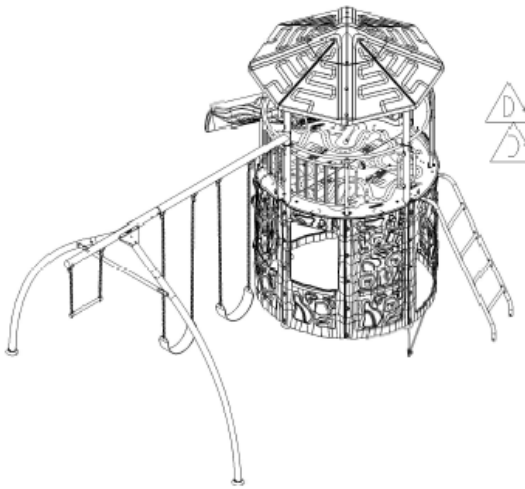
Bill Of Materials

Number	Name	Product Part ID	Quantity	Unit
90830	**Playset, Adventure Tower, Earthtone**			
1140653	Sticker, Model UPC, Standard		16	Each
1156129	Sticker, Box Series, 1 of 4		2	Each
1156130	Sticker, Box Series, 2 of 4		2	Each
1156132	Sticker, Box Series, 4 of 4		2	Each
1178771	Pallet, 4-Way, Soft Wood, 96" x 40"		1	Each
1185970	Sticker, Warning, Extremely Heavy, Bunnings, 5.25 x 4.75		8	Each
1189916	Kit, Playset, Slide		1	Each
1192215	Sticker, Warning, 16.1 to 40kg "Requires Two Person Lift"		4	Each
1200757	Kit, Playset, Plastic Parts 90830, Box 3			
1151924	Panel, Playset Barrier, HDPE, 25.5" x 32.2", Putty	DYC	2	Each
1151946	Panel, Climbing Wall, HDPE, 59" x 28", Tabernacle Taupe	DZY	2	Each
1156131	Sticker, Box Series, 3 of 4		2	Each
1170502	Sticker, Instruction, Playset, Tools Required		1	Each
1171352	Panel, Climbing Wall Door, HDPE, 59" x 28", Tabernacle Taupe	EAF	2	Each
1171354	Panel, Climbing Window, HDPE, 59" x 28", Tabernacle Taupe	DZZ	4	Each
1178771	Pallet, 4-Way, Soft Wood, 96" x 40"		1	Each
1179020	Box, LDST, 95" x 39" x 15-5/8"		1	Each
1179022	Pad, Corrugated, 41-7/16" x 31-1/4"		4	Each
1179027	Box, Spacer, 23-5/8" x 2-5/8" x 14-15/16"		2	Each
1179599	Cap, Roof, HDPE, Forest Green, EWX	EWX	1	Each
1179601	Panel, Roof, HDPE, Forest Green	DXP	4	Each
1185970	Sticker, Warning, Extremely Heavy, Bunnings, 5.25 x 4.75		4	Each
1190220	Sticker, Kit ID, Sequence, Lifetime		1	Each
1190648	Deck, HDPE, 73.68" x 37.34" x .692", Almond	DYB	2	Each
1205365	Sticker, Marketing, "Instructions located in box", E-F-S		1	Each
1207852	Box, DST, 95-3/8" x 39-5/8" x 15-5/8", Printed, Kraft		1	Each
1209110	Instruction, Manual, 90830		1	Each
1200763	Kit, Playset, Metal Parts EN71, Box 1		1	Each
1148585	Formed Tubing, Round, Outer Swing Turnbar, Light Brown	DWL	1	Each
1148597	Weldment, Main Deck Support, Light Brown	DWT	1	Each
1148600	Weldment, Second Deck Support, Light Brown	DWS	2	Each
1148609	Weldment, Barrier, Light Brown	DZW	2	Each
1149814	Weldment, Inner Deck Perimeter, Light Brown	DWU	4	Each
1153721	Bag, PE, 620mm x 170mm, 3mil		1	Each
1153724	Bag, PE, 780mm x 570mm, 2.76mil		2	Each
1153724	Bag, PE, 780mm x 570mm, 2.76mil		2	Each
1153725	Bag, PE, 380mm x 450mm, 3mil		1	Each
1153726	Bag, PE, 820mm x 160mm, 2.76mil		4	Each
1153728	Bag, PE, 1290mm x 520mm, 2.76mil		4	Each
1153734	Bag, PE, 400mm x 220mm, 2mil		1	Each
1153735	Bag, PE, 300mm x 240mm, 2.76mil		1	Each
1153737	Bag, PE, 1400mm x 70mm, 2.76mil		1	Each
1153738	Bag, PE, 1750mm x 170mm, 2.76mil		1	Each
1153739	Bag, PE, 930mm x 170mm, 2.76mil		2	Each
1153740	Bag, PE, 960mm x 65mm, 2.76mil		2	Each
1153741	Bag, PE, 540mm x 65mm, 2.76mil		4	Each
1153741	Bag, PE, 540mm x 65mm, 2.76mil		4	Each
1153743	Bag, PE, 820mm x 200mm, 3mil		1	Each
1156804	Hardware Bag, Parts, EEI	EEI	1	Each
1156936	Bag, PE, 502mm x 200mm, 2.76mil		1	Each
1168038	Bag, PE, 620mm x 120mm, 2.76mil		5	Each
1168040	Bag, PE, 2550mm x 120mm, 2.76mil		3	Each

Number	Name	Product Part ID	Quantity	Unit
1168061	Pad, Corrugated, 1316mm x 193mm		1	Each
1168549	Brace, Outer Deck Short, Light Brown	DWZ	8	Each
1168552	Brace, Outer Deck, Long, Light Brown	DZV	2	Each
1168557	Formed Tubing, Round Upper Curved Leg, Light Brown	EMO	2	Each
1168560	Formed Tubing, Round Lower Curved Leg, Light Brown	CBG	2	Each
1168564	Tubing, Round, MS, 2.75" x 20.81", 18GA, Light Brown	EMM	3	Each
1177918	Box, DST, 95" x 22" x 6-7/16"		1	Each
1177919	Pad, 95" x 22"		1	Each
1178007	Pad, Corrugated, 150mm x 150mm		1	Each
1187514	Sticker, Product ID, Green, China, Patent		1	Each
1190220	Sticker, Kit ID, Sequence, Lifetime		1	Each
1194557	Insert, Hexacomb, 8" x 2" x 3"		2	Each
1195050	Hardware Bag, Green Steering Wheel, Caps		1	Each
1149808	Steering Wheel, HDPE, Green	EIT	1	Each
1150197	Cap, Steering Wheel, Swing Set, Green	CAA	1	Each
1151913	Clicker, Steering Wheel, Swing Set, Black	CAB	1	Each
1197696	Hardware Bag, Climbing Grips		1	Each
1198055	Hardware Bag, Parts, EBV	EBV	1	Each
1075555	Cap, PP, 76.2mm x 67.3mm, Round, Black	CSD	1	Each
1149820	Plug, PP, 2.75", Round, Black	DWR	6	Each
1149838	Bracket, Barrier, C1008, Light Brown	EBT	4	Each
1149841	Bracket, Long Brace, Right, CR, Light Brown	DZU	1	Each
1149844	Bracket, Wall Support, CR, Light Brown	DZS	4	Each
1149847	Bracket, Long Brace, Left, CR, Light Brown	DZT	1	Each
1151910	Plug, PP, 1.5", Round, Black	EAI	2	Each
1198080	Tubing, Round, MS, 2.75" x 94.5", 18GA, Light Brown, Sticker	DXB	1	Each
1200714	Assembly, Trapeze EN71 20", Green	GCA	1	Each
1200716	Swing, EN71, 58", Green	GBZ	1	Each
1206804	Weldment, Handrail Support, Light Brown	DXI	2	Each
1206806	Weldment, Handrail Support, 2nd, Light Brown	DXO	2	Each
1207850	Box, DST, 96" x 22-1/2" x 6-7/16", Printed, Kraft		1	Each
1200767	Kit, Playset, Metal Parts EN71, Box 2		1	Each
1140359	Formed Tubing, Round, Hand Rail, Light Brown	DXE	4	Each
1149829	Weldment, Arched Rung Climber, Green	EAJ	4	Each
1149832	Weldment, Climbing Handle for 1.25" Tube, Green	DYA	3	Each
1149835	Weldment, Climbing Handle for 2.75" Tube, Green	DXF	3	Each
1151962	Bracket, Swingbar Attachment, CR, Light Brown, With Logo	DWN	2	Each
1151990	Bracket, Swingbar End, CR, Light Brown, With Logo	DWQ	2	Each
1153722	Bag, PE, 2350mm x 70mm, 2.76mil		2	Each
1153723	Bag, PE, 320mm x 120mm, 2.76mil		2	Each
1153727	Bag, PE, 330mm x 170mm, 2.76mil		2	Each
1153729	Bag, PE, 570mm x 145mm, 2.76mil		8	Each
1153730	Bag, PE, 1150mm x 55mm, 2.76mil		4	Each
1153732	Bag, PE, 520mm x 140mm, 2.76mil		5	Each
1153733	Bag, PE, 1440mm x 65mm, 2.76mil		4	Each
1153736	Bag, PE, 140mm x 104mm, 5mil		1	Each
1153743	Bag, PE, 820mm x 200mm, 3mil		1	Each
1156937	Bag, PE, 300mm x 150mm, 2mil		1	Each
1167722	Weldment, Swing Bar, Short, Light Brown	CBO	1	Each
1167979	Hardware Bag, Pendulums, ENQ	ENQ	1	Each
1144352	Assembly, Pendulum, DZQ	DZQ	6	Each
1156937	Bag, PE, 300mm x 150mm, 2mil		1	Each
1168038	Bag, PE, 620mm x 120mm, 2.76mil		1	Each
1168039	Bag, PE, 2150mm x 230mm, 2.76mil		1	Each
1168040	Bag, PE, 2550mm x 120mm, 2.76mil		3	Each

Number	Name	Product Part ID	Quantity	Unit
1168041	Bag, PE, 1450mm x 180mm, 2.76mil		1	Each
1168042	Bag, PE, 670mm x 100mm, 2.76mil		1	Each
1168492	Blister Pack, Hardware, DYG	DYG	1	Each
1049385	Washer, Domed Countersink, 1/4", PP	CIH	2	Each
1079052	Screw, Pan, #14 - 20 x 1"	CUZ	2	Each
1127316	Bolt, Button, With Shoulder, .25" - 20 x 2.75"	DXZ	9	Each
1142833	Bolt, BH, 5/16" - 18 x 2"	DZR	6	Each
1204017	Nut, Barrel, .25" - 20, Clear Zinc	BTS	9	Each
1208459	Bolt, BH, 5/16"-18 x 3.5", Clear Zinc		2	Each
300095	Nut, Cap, 5/16" - 18	AAN	16	Each
8000366	Bolt, Button, .3125" - 18 x 3.25"	AUH	8	Each
BS02000	Screw, Pan, .25" x .75"	ADS	2	Each
1168494	Blister Pack, Hardware, EBY	EBY	1	Each
1079052	Screw, Pan, #14 - 20 x 1"	CUZ	12	Each
1204014	Bolt, Shoulder, 1/4" - 20 x 1.75", G2, Clear Zinc	DXS	12	Each
1204017	Nut, Barrel, .25" - 20, Clear Zinc	BTS	41	Each
1168496	Blister Pack, Hardware, DYH	DYH	1	Each
1127312	Bolt, Button, With Shoulder, .25" - 20 x 1.15"	DXX	16	Each
1127316	Bolt, Button, With Shoulder, .25" - 20 x 2.75"	DXZ	13	Each
1208447	Washer, Flat, .430", Steel, Clear Zinc	CVZ	31	Each
300095	Nut, Cap, 5/16" - 18	AAN	6	Each
8000162	Bolt, Button, .3125" - 18 x .75"	ARN	6	Each
1168519	Blister Pack, Hardware, DYJ	DYJ	1	Each
1127314	Bolt, Socket Cap, .25" - 20 x 3"	DSA	20	Each
1167872	Washer, Fender, 3/8", Grade 2 Steel	ENG	64	Each
1208447	Washer, Flat, .430", Steel, Clear Zinc	CVZ	8	Each
8000162	Bolt, Button, .3125" - 18 x .75"	ARN	20	Each
8000412	Bolt, Button, .3125" - 18 x 1"	ASD	8	Each
1168521	Blister Pack, Hardware, ECA	ECA	1	Each
1204017	Nut, Barrel, .25" - 20, Clear Zinc	BTS	20	Each
300095	Nut, Cap, 5/16" - 18	AAN	28	Each
1168531	Hardware Bag, Anchor, Shipwell, EMF	EMF	1	Each
1164133	Bar, Round, MS, .5" x 21.75"	EMH	1	Each
1164165	Anchor, Playground, MS, Galvanized	EMG	2	Each
1164169	Cable, Galv Steel Wire, 3/32" x 27", Gray		2	Each
1164170	Sleeve, Cable, .165" x .625", Raw		2	Each
1165514	Bracket, U-Bolt Clamp w/ 2 Nuts, Forged Steel, Galv		2	Each
1165515	Nut, Hex, M4 x .7	EMI	8	Each
1165763	Cap, Wire, AL, .125" x .300", Round, Raw		2	Each
1167872	Washer, Fender, 3/8", Grade 2 Steel	ENG	2	Each
1168042	Bag, PE, 670mm x 100mm, 2.76mil		1	Each
1168541	Blister Pack, Hardware, DYF	DYF	1	Each
1127316	Bolt, Button, With Shoulder, .25" - 20 x 2.75"	DXZ	19	Each
1152600	Wrench, Allen, 3/16" x 4.75" w/Countersink	EEO	2	Each
1204017	Nut, Barrel, .25" - 20, Clear Zinc	BTS	19	Each
8000134	Bolt, Button, .3125" - 18 x 1.75"	ASI	6	Each
8000163	Bolt, Button, .3125" - 18 x 1.25"	ARX	8	Each
1168562	Weldment, Short Swingbar, Light Brown	EMN	1	Each
1168579	Tubing, Round, MS, 2.75" x 20.81", 18GA, Light Brown	EML	1	Each
1168581	Formed Tubing, Round, 2.75" x 94.5", Light brown	DWY	3	Each
1168587	Truss, Swing Set, Light Brown	DXQ	4	Each
1168736	Hardware Bag, Spare Parts, EAL	EAL	1	Each
1079052	Screw, Pan, #14 - 20 x 1"	CUZ	2	Each
1126915	Bolt, Shoulder, 1/4-20 X .75", G2	DWX	1	Each
1127312	Bolt, Button, With Shoulder, .25" - 20 x 1.15"	DXX	1	Each

Number	Name	Product Part ID	Quantity	Unit
1127313	Bolt, Button, With Shoulder, .25" - 20 x 1.5"	DXY	1	Each
1127314	Bolt, Socket Cap, .25" - 20 x 3"	DSA	1	Each
1127316	Bolt, Button, With Shoulder, .25" - 20 x 2.75"	DXZ	1	Each
1142833	Bolt, BH, 5/16" - 18 x 2"	DZR	1	Each
1167872	Washer, Fender, 3/8", Grade 2 Steel	ENG	2	Each
1204014	Bolt, Shoulder, 1/4" - 20 x 1.75", G2, Clear Zinc	DXS	1	Each
1204017	Nut, Barrel, .25" - 20, Clear Zinc	BTS	2	Each
1208447	Washer, Flat, .430", Steel, Clear Zinc	CVZ	2	Each
1208459	Bolt, BH, 5/16"-18 x 3.5", Clear Zinc		1	Each
300095	Nut, Cap, 5/16" - 18	AAN	2	Each
8000134	Bolt, Button, .3125" - 18 x 1.75"	ASI	1	Each
8000162	Bolt, Button, .3125" - 18 x .75"	ARN	1	Each
8000163	Bolt, Button, .3125" - 18 x 1.25"	ARX	1	Each
8000366	Bolt, Button, .3125" - 18 x 3.25"	AUH	1	Each
8000412	Bolt, Button, .3125" - 18 x 1"	ASD	1	Each
8000522	Screw, Pan, #14 - 14 x .75"	ARV	1	Each
8002027	Washer, Flat .25"	ARL	1	Each
1177916	Pad, Corrugated, 95" x 16-1/8"		2	Each
1177917	Box, DST, 95" x 16-1/8" x 6-5/8"		1	Each
1178007	Pad, Corrugated, 150mm x 150mm		1	Each
1181697	Formed Tubing, Round, Roof Support, Green, FAA	FAA	4	Each
1190220	Sticker, Kit ID, Sequence, Lifetime		1	Each
1194554	Insert, Hexacomb, 7-3/4" x 1-5/8" x 2"		2	Each
1194555	Insert, Hexacomb, 7-3/4" x 2" x 2-3/4"		2	Each
1194556	Insert, Hexacomb, 7-1/2" x 4" x 1-1/2"		14	Each
1194640	Blister Pack, Hardware, EBW	EBW	1	Each
1208447	Washer, Flat, .430", Steel, Clear Zinc	CVZ	8	Each
300095	Nut, Cap, 5/16" - 18	AAN	22	Each
8000366	Bolt, Button, .3125" - 18 x 3.25"	AUH	8	Each
1194653	Blister Pack, Hardware, DYI	DYI	1	Each
1127312	Bolt, Button, With Shoulder, .25" - 20 x 1.15"	DXX	4	Each
1204017	Nut, Barrel, .25" - 20, Clear Zinc	BTS	12	Each
1208447	Washer, Flat, .430", Steel, Clear Zinc	CVZ	32	Each
300095	Nut, Cap, 5/16" - 18	AAN	13	Each
8000162	Bolt, Button, .3125" - 18 x .75"	ARN	9	Each
8000163	Bolt, Button, .3125" - 18 x 1.25"	ARX	4	Each
1195788	Blister Pack, Hardware, Roof, FZO	FZO	1	Each
1127313	Bolt, Button, With Shoulder, .25" - 20 x 1.5"	DXY	4	Each
1127315	Bolt, Button, With Shoulder, .25" - 20 x 3.5"	DRZ	4	Each
1195408	Cap, PP, .636" x .415", Round, Black	FZA	8	Each
1208447	Washer, Flat, .430", Steel, Clear Zinc	CVZ	8	Each
500013	Spacer, PE, .5" x .5938"	ABL	4	Each
1198053	Blister Pack, Hardware, DYL	DYL	1	Each
1127312	Bolt, Button, With Shoulder, .25" - 20 x 1.15"	DXX	2	Each
1137422	Bolt, Shoulder, Clear Zinc, 1/4-20 X 4.00", G2	EAK	1	Each
1167872	Washer, Fender, 3/8", Grade 2 Steel	ENG	1	Each
1204017	Nut, Barrel, .25" - 20, Clear Zinc	BTS	3	Each
1208447	Washer, Flat, .430", Steel, Clear Zinc	CVZ	9	Each
300095	Nut, Cap, 5/16" - 18	AAN	5	Each
8000163	Bolt, Button, .3125" - 18 x 1.25"	ARX	2	Each
8000412	Bolt, Button, .3125" - 18 x 1"	ASD	3	Each
8000522	Screw, Pan, #14 - 14 x .75"	ARV	16	Each
1200716	Swing, EN71, 58", Green	GBZ	1	Each
1207851	Box, DST, 96" x 16-5/8" x 6-5/8", Printed, Kraft		1	Each
1209766	Weldment, Guardrail, Left, Green	GQG	1	Each
1209772	Weldment, Guardrail, Right, Green	GQF	1	Each
1209774	Formed Tubing, Round, Left Leg, Green	EAH	1	Each
1209778	Formed Tubing, Round, Right Leg, Green	EAG	1	Each



INDEX	WT	PART NUMBER	CAD NUMBER / VERSION		PART NAME	QTY
56		1181550	PD1210-000	B	Subassembly, 2 Piece Slide	1
55		500013	500013	D	Spacer, .52 x .69 x .59	4
54		1127315	PR13153-002	F	Bolt, Button, with Shoulder, .25" - 20 x 3.5"	4
53		1127313	PD0635-008	E	Bolt, 1/4-20 X 1.5 W/Shoulder	4
52		1195408	PD1164-819	A	Cap, PP, .636" X .415", Round, Black	8
51		1181681	PD0871-1201	B	Formed Tubing, Round, Roof Suport, Raw	4
50		1165764	PD1099-300	C	Subsystem, Anchor, Adventure Tower, Shipwell	1
49		1177443	PD1164-850	A	ASSEMBLY, ROOF	1
48		8000412	8000412	A	Bolt, bh zinc 5/16 x 1	11
47		1195935	PD0871-892	E	Handle, Climbing Dome Grip	8
46		1167872	CAD-0288505	B	Washer, Fender, 3/8", Grade 2 Steel	65
45		1127314	PR13153-001	E	Bolt, 1/4-20 X 3 W/Shoulder	20
44		1079052	PD0760-586	A	Screw, 14 x 1 Tek, Phil, Pan	12
43		8000134	8000134	D	BOLT, BH, 5/16 - 18 X 1.750	6
42		1137422	PD0871-831	B	Bolt, Shoulder, Yellow Zinc, 1/4-20 X 4.00", G2	1
41		8000163	8000163	H	BOLT, BH, 5/16 - 18 X 1.250	14
40		1137044	PD0871-830	C	Bolt, Shoulder, 1/4" - 20 x 1.75", G2, Raw	12
39		1127312	1127312	D	BOLT,1/4-20 X 1.15" LONG W/ SHOULDER	20
38		8000162	8000162	E	BOLT, BH 5/16-18 X .750	35
37		1126913	PD0871-812	A	Plug, PP, Black, 2.75", Round Foot	4
36		1166881	PD1099-9023	D	Panel, Climbing Wall, HDPE, 59□ x 25□, Window	4
35		1166882	PD1099-9022	C	Panel, Climbing Wall with Door, HDPE, 59" x 28"	2
34		1138797	PD0871-902	D	Wall, Rock Climbing, HDPE, 59in x 28in	2
33		1190334	PD0871-912	C	Deck, HDPE, 73.68" x 37.34" x .692"	2
32		1136726	PD0871-908	A	Panel, Playset Barrier, HDPE, 25.5" x 32.2", Raw	2
31		1199054	PD1371-7002	A	Subsystem, Swing Bar, Adv Tower, Shipwell EN71	1
30		1208112	PD1164-500	A	Assembly, Ladder, Straight, Raw	1
29		1142838	PD0871-970	A	Assembly, Steering Wheel, Swing Set	1
28		1164239	PD1099-105	A	Tubing, Round, MS, 2.15" x 20.81", 18GA	3
27		1137721	PD0750-215	H	Washer, Flat, .430", Steel, Raw	96
26		300095	300095	E	Nut, Cap, 5/16" - 18	74
25		8000366	8000366	D	BOLT, BH 5/16-18 X 3.25	8
24		1052673	1052673	F	Nut, Barrel, .25" - 20, Raw	93
23		1127316	PR13153-005	D	Bolt, 1/4-20 X 2.75 Shoulder	32
22		1126912	PD0871-811	A	Plug, PP, Black, 2.75", Round	4
21		1145855	PD0871-1997	A	Bracket, Barrier, C10C8, Raw	4
20		1142819	PD0871-110	A	Weldment, Barrier, Raw	2
19		1167869	PD0871-5189	B	Brace, Outer Deck, Long, Raw	2
18		1142822	PD0871-1278	A	Bracket, Long Brace, Left, CR, Raw	1
17		1142824	PD0871-1279	A	Bracket, Long Brace, Right, CR, Raw	1
16		1167871	PD0871-5187	B	Brace, Outer Deck, Raw	8
15		1144451	PD0871-3126	A	Bracket, Wall Support, CR, Raw	4
14		1126846	PD0871-1166	A	Formed Tubing, Round, Hand Rail, Raw	4
13		1167874	PD0871-1200	B	Truss, Swing Set, Raw	4
12		1208098	PD1164-300	A	Weldment, Guardrail, Left, Raw	1
11		1208101	PD1164-400	A	Weldment, Guardrail, Right, Raw	1
10		1128327	PD0871-1857	A	Weldment, Climbing Handle for 1.25" Tube, Raw	3
9		1126866	PD0871-1855	A	Weldment, Climbing Handle for 2.75" Tube, Raw	3
8		1205860	PD0871-1907	C	Weldment, Handrail Support, 2nd, Raw	2
7		1205858	PD0871-1906	C	Weldment, Handrail Support, Raw	2
6		1126848	PD0871-1255	B	Weldment, Inner Deck Perimeter, Raw	4
5		1126856	PD0871-1504	A	Weldment, Second Deck Support, Raw	2
4		1126850	PD0871-1260	A	Weldment, Main Deck Support, Raw	1
3		1164237	PD1099-104	A	Formed Tubing, Round, 2.75" x 20.8", Raw	1
2		1164236	PD1099-1036	A	Tubing, Round, MS, 2.15" x 94.5", 18GA	1
1		1164238	PD1099-1015	A	Formed Tubing, Round, 2.75" x 94.5", Raw	3

MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS

Lifetime 33725

3D Model: PD1164-000D	Drawing: PD1164-000D
State: Released Ver: D.2	State: Released Ver: D.2
Modified By: Amanda Welch (awelch: lifetime)	Modified By: Amanda Welch (awelch: lifetime)
Modified On: 10-Jul-20 12:12:17 PM	Modified On: 10-Jul-20 12:12:17 PM

THIRD ANGLE PROJECTION

TOLERANCES

LINEAR DIM	ANGULAR DIM
X = ±1 [.040]	XX.XX= ± .5°
X.X = ±0.5 [.020]	XX.X= ±1.0°
X.XX = ±0.25[.010]	XX= ±2.0°

ALL DIMENSIONS ARE IN mm WITH INCHES IN BRACKETS [##]

[SC] - SIGNIFICANT CHARACTERISTIC
[CC] - CRITICAL CHARACTERISTIC

LIFETIME

Proprietary Property of Lifetime Products

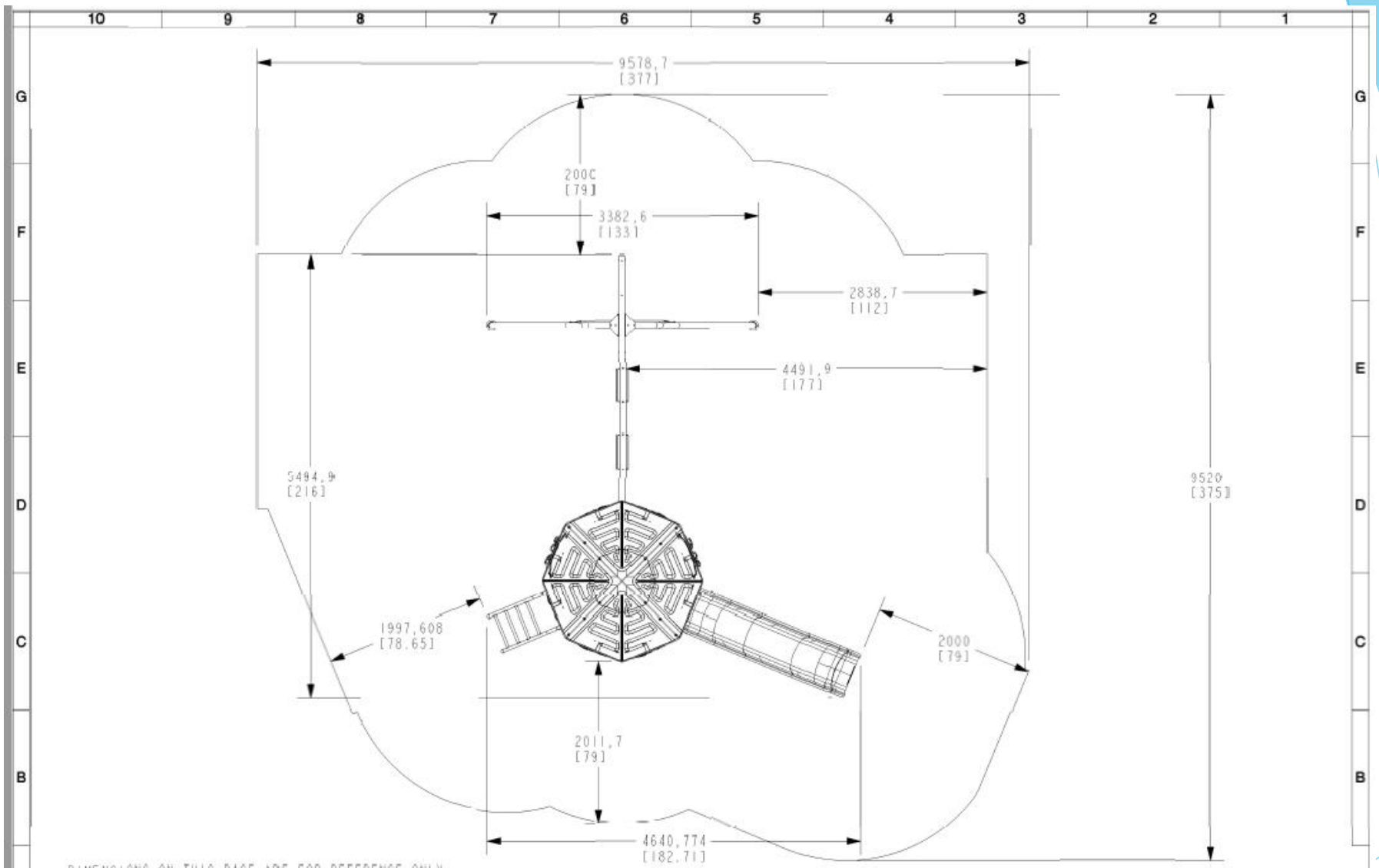
Sheet 1 of 3

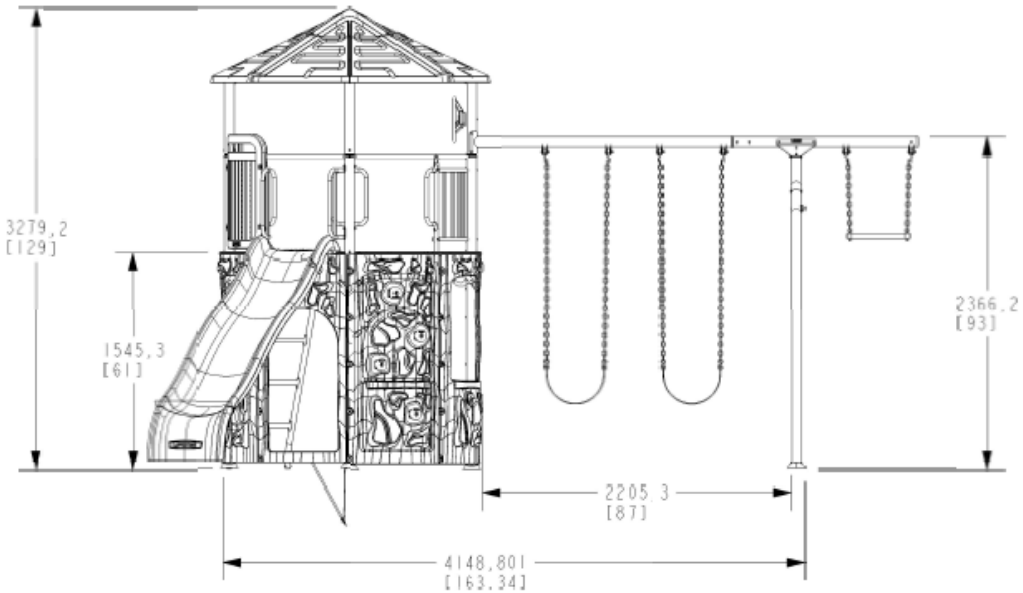
PART Number: 1198918

TLA, Shipwell Refresh New Slide & Climber EN71, Swing Set

CREATED ON: 09-Jul-20 05:41:09 PM Created By: Amanda Welch (awelch: lifetime)

MATERIAL: By Part, - SCALE: 0.015


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DIMENSIONS ON THIS PAGE ARE FOR REFERENCE ONLY
OUTLINE REPRESENTS SAFETY PLAY ZONE
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3D Model: PD1164-000D
State: Released Ver: D.2
Modified By: Amanda Welch (awelch: lifetime)
Modified On: 10-Jul-20 12:12:17 PM
Drawing: PD1164-000D
State: Released Ver: D.2
Modified By: Amanda Welch (awelch: lifetime)
Modified On: 10-Jul-20 12:12:17 PM
THIRD ANGLE PROJECTION
TOLERANCES
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X = ±1 [.040]
X.X = ±0,5 [.020]
X.XX = ±0,25 [.010]
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XX.XX = ± .5°
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ALL DIMENSIONS ARE IN mm
WITH INCHES IN BRACKETS [##]
[SC] - SIGNIFICANT CHARACTERISTIC
[CC] - CRITICAL CHARACTERISTIC
LIFETIME
Proprietary Property
of Lifetime Products
Sheet 2 of 3
PART Number:
1198918
TLA, Shipwell Refresh New Slide & Climber EN71, Swing Set
CREATED ON: 09-Jul-20 05:41:09 PM
Created By: Amanda Welch (awelch: lifetime)
MATERIAL: By Part, -
SCALE: 0.015



DIMENSIONS ARE REFERENCE ONLY

MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS

Lifetime 33725

3D Model: PD1164-000D	Drawing: PD1164-000D
State: Released Ver: D.2	State: Released Ver: D.2
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Modified On: 10-Jul-20 12:12:17 PM	Modified On: 10-Jul-20 12:12:17 PM

THIRD ANGLE PROJECTION

TOLERANCES

LINEAR DIM	ANGULAR DIM
X = ±1 [.040]	XX.XX= ± .5°
X.X = ±0.5 [.020]	XX.X= ±1.0°
X.XX = ±0.25[.010]	XX= ±2.0°

ALL DIMENSIONS ARE IN mm WITH INCHES IN BRACKETS [##]

[SC] - SIGNIFICANT CHARACTERISTIC

[CC] - CRITICAL CHARACTERISTIC

LIFETIME

Proprietary Property of Lifetime Products

Sheet 3 of 3

PART Number: 1198918

TLA, Shipwell Refresh New Slide & Climber EN71, Swing Set

CREATED ON: 09-Jul-20 05:41:09 PM | Created By: Amanda Welch (awelch: lifetime)

MATERIAL: By Part, - | SCALE: 0.020